



(19) Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number: 0 596 929 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication of patent specification: 26.07.95 (51) Int. Cl. 6: C07K 9/00, A61K 38/10

(21) Application number: 92915890.5

(22) Date of filing: 14.07.92

(86) International application number:
PCT/EP92/01594

(87) International publication number:
WO 93/03060 (18.02.93 93/05)

Consolidated with 92111932.7/0525499
(European application No./publication No.) by
decision dated 10.06.94.

(54) AMIDE DERIVATIVES OF ANTIBIOTIC A 40926.

(30) Priority: 29.07.91 EP 91112685
12.06.92 EP 92109906

(43) Date of publication of application:
18.05.94 Bulletin 94/20

(45) Publication of the grant of the patent:
26.07.95 Bulletin 95/30

(84) Designated Contracting States:
AT BE CH DE DK ES FR GB GR IT LI LU MC
NL PT SE

(56) References cited:
EP-A- 0 240 609
EP-A- 0 316 712
EP-A- 0 376 041

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Journal of Antibiotics, vol. 40 n .11, Nov m-
b r 1987, TOKYO JP; pages 1572-1587. A
Malabarba et al."Synth sis and biological
activity of some esters of the N-acetyl-
glucosaminyl aglycone and of the aglycone
of telcoplanin"

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Description

The present invention is directed to antibiotic A 40926 derivatives of formula (I)

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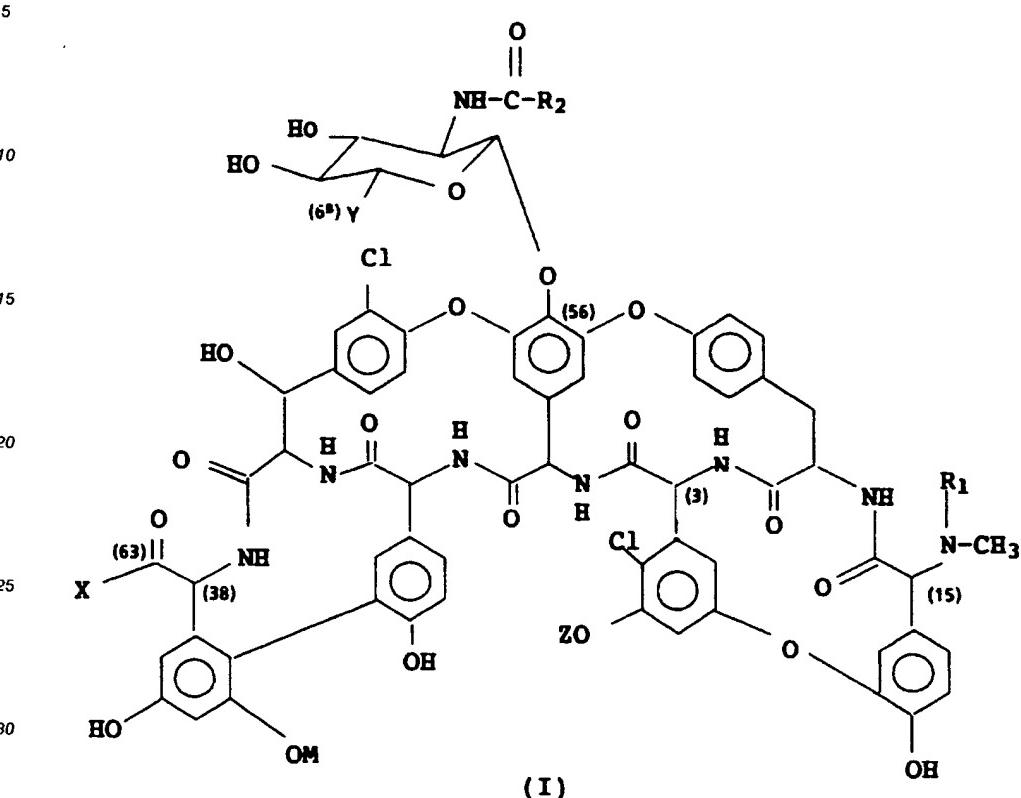
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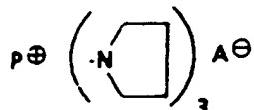
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wherein
 R_1 represents hydrogen or a protecting group of the amino function;
 R_2 represents (C_9-C_{12}) alkyl;
 M represents hydrogen, α -D-mannopyranosyl or 6-O-acetyl- α -D-mannopyranosyl;
 Y represents carboxy, (C_1-C_4) alkoxycarbonyl, aminocarbonyl, (C_1-C_4) alkylaminocarbonyl, di(C_1-C_4)-alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C_1-C_4) alkylamino and di(C_1-C_4)alkylamino or hydroxymethyl;
 X represents hydroxy or an amino rest of formula
 $-NR_3-alk_1-(NR_4-alk_2)_p-(NR_5-alk_3)_q-W$
wherein:
 R_3 represents hydrogen or (C_1-C_4) alkyl;
 alk_1, alk_2 and alk_3 each independently represent a linear or branched alkylene of 2 to 10 carbon atoms;
 p and q are integers which independently represent zero or 1;
 R_4 and R_5 each independently represent hydrogen, (C_1-C_4) alkyl or taken together represent a (C_2-C_4) alkylene moiety connecting the two nitrogen atoms with the proviso that p is 1; or
 R_4 and R_5 taken together represent a (C_2-C_4) alkylene moiety connecting the two nitrogen atoms with the proviso that both p and q are 1;
 W represents hydrogen, (C_1-C_4) alkyl, amino, (C_1-C_4) alkylamino, di(C_1-C_4)alkylamino, amino substituted with one or two amino- (C_2-C_4) alkyl moieties or with one or two (C_1-C_4) alkylamino- (C_2-C_4) alkyl moieties or with one or two di(C_1-C_4)alkylamino- (C_2-C_4) alkyl moieties.



C_4 -alkyl moieties, or, when both p and q are zero, taken together with the moiety -NR₃-alk₁- it may also represent piperazino or 4-methylpiperazino,
with the proviso that when X represents hydroxy Y represents hydroxymethyl,
Z represents hydrogen or a group

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wherein A[⊖] represents a mineral or organic acid anion or, when a carboxyacid function is present in the remaining portion of the antibiotic, it may also represent the internal anion deriving from said carboxyacid function;

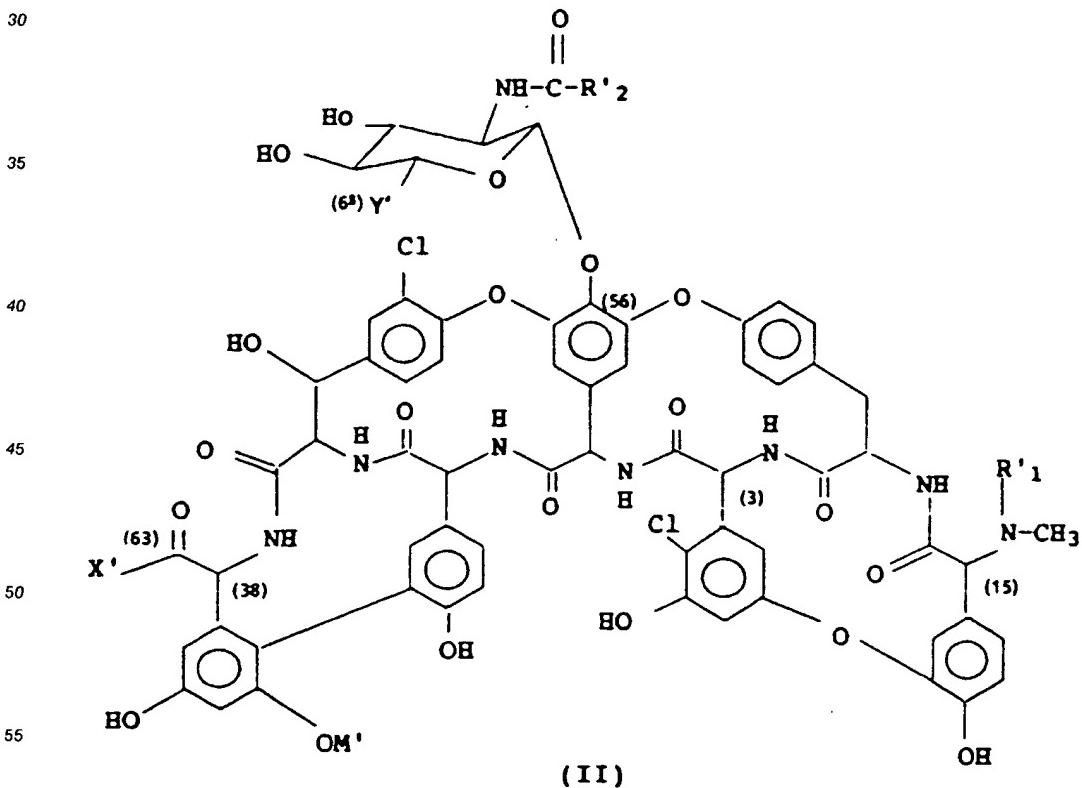
15 and the pharmaceutically acceptable addition salts thereof.

The number between brackets in the above formula (I) and in any successive formula indicate the conventional numbering of the relative carbon atoms in the molecular structure of antibiotic A 40926 and its derivatives.

20 Antibiotic A 40926 is a glycopeptide antibiotic complex which has been isolated from a culture of Actinomadura, named Actinomadura sp. ATCC 39727, in a culture medium containing assimilable sources of carbon, nitrogen, and inorganic salts (see EP-177882). According to the procedure described in the above cited patent the recovery of the antibiotic complex, whose major factors have been named factor A, factor B, factor B₀, factor B₁, factor PA, and factor PB, includes submitting the fermentation broths, after filtration or after a preliminary purification, to affinity chromatography on immobilized D-alanyl-D-alanine.

25 The A 40926 factors so far identified can be represented by formula (II) below wherein R'₁ is hydrogen, X' is hydroxy, Y' is carboxy, R'₂ represents a (C₉-C₁₂)alkyl group, and M' represents an α-D-mannopyranosyl or a 6-O-acetyl-α-D-mannopyranosyl group.

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More particularly, antibiotic A 40926 factor A is a compound of the above formula (II) wherein R'₁ is hydrogen, X' is hydroxy, Y' is carboxy, R'₂ represents n-decyl and M' represents α-D-mannopyranosyl. According to the most recent studies, the substance identified as antibiotic A 40926 factor B in the above mentioned EP-177882 actually consists of two closely related components. Antibiotic A 40926 factor B₀ is indeed the main component of factor B, and corresponds to the compound of the above formula (II) wherein R'₁ is hydrogen, X' is hydroxy, Y' is carboxy, R'₂ represents 9-methyldecyl and M' represents α-D-mannopyranosyl.

The minor component of factor B is named factor B₁ and differs from factor B₀ only in that R'₂ represents n-undecyl (E. Riva et al, Chromatographia, Vol. 24, 295, 1987).

Antibiotic A 40926 factor PA and factor PB differ from the corresponding factors A and B in that the mannose unit is replaced by a 6-O-acetyl-α-D-mannopyranose unit.

Antibiotic A 40926 factors PA and PB, at least under certain fermentation conditions, are the main antibiotic products of the A 40926 producing microorganism.

Antibiotic A 40926 factors A and B are mainly transformation products of antibiotics A 40926 factor PA and factor PB, respectively, and are often already present in the fermentation broths.

All the sugar moieties are linked to the antibiotic A 40926 nucleus through O-glycosidic bonds.

It has been found that antibiotic A 40926 factor PA can be transformed into antibiotic A 40926 factor A and antibiotic A 40926 factor PB can be transformed into antibiotic A 40926 factor B under basic conditions which lead to the removal of the acetyl group of the mannose unit without displacing the acyl group on the aminoglucuronyl unit.

As a consequence, when the fermentation broth or an antibiotic A 40926 containing extract or concentrate thereof, is allowed to stand for a certain time under basic conditions (e.g. aqueous solution of a nucleophilic base, at a pH > 9 overnight) an antibiotic A 40926 complex is obtained which is enriched in antibiotics A 40926 factor A and factor B.

Antibiotic A 40926 factor B can be obtained from A 40926 complex by chromatographic separation using the method described in EP-177882. Pure factor B₀ which under the conditions described in the above mentioned European Patent account for about 90% of factor B, can be obtained by further purification of factor B, for instance, by repeated reverse-phase chromatography procedures.

More recent studies (L. Zerilli et al., Rapid Communications in Mass Spectrometry, Vol. 6, 109, 1992) have shown that in the antibiotic complex A 40926 are present also some minor factors which are identified with the acronyms A₁, RS-1, RS-2 and RS-3, respectively. These minor factors have been individuated by HPLC and their structures have been determined by applying gas chromatography/mass spectrometry analysis of the methanolysates of the A-40926 complex.

All the above mentioned minor factors have structures corresponding to the basic structure of factors A, B₀ and B₁ apart from the fatty acid residues linked to the aminoglucuronic moiety. More particularly, making reference to the formula (II), R'₁, X' and Y' have the same meanings as above while R'₂ represents: 8-methylnonyl in factor A₁, 7-methyloctyl in factor RS-1, n-nonyl in factor RS-2 and n-dodecyl in factor RS-3.

Although in the antibiotic A 40926 complex preparations currently obtained by following the fermentation conditions described in EP 177882 the factors wherein R'₂ is a (C₁₀-C₁₁)alkyl are largely predominant, it is possible to modify the fermentation conditions to increase the amounts of the minor components wherein R'₂ is a C₉ or a C₁₂ alkyl.

During the usual purification procedures of antibiotic A 40926 complex, factors PA and PB are largely converted to factors A and B.

In addition, it has been found that it is possible to transform antibiotic A 40926 complex, its single factors or a mixture of said factors in any proportion into the corresponding N-acylaminoglucuronyl aglycone complex AB, N-acylaminoglucuronyl aglycone factor A, N-acylaminoglucuronyl aglycone factor B, and the mannosyl aglycone of A 40926 by controlled acid hydrolysis of one of the sugar moieties of the starting material (see EP-A-240609 and EP-A-228015).

Preferred hydrolysis conditions for the production of N-acylaminoglucuronyl aglycones comprise the usage of a mixture of dimethylsulfoxide/concentrated hydrochloric acid from 8:2 to 9.5:0.5 at a temperature between 40 °C and 80 °C.

Antibiotic A 40926 N-acylaminoglucuronyl aglycones are represented by the above formula (II) wherein R'₁ and M' are hydrogen atoms, X' is hydroxy, Y' is carboxy and R'₂ is (C₉-C₁₂)alkyl.

The complete cleavage of all the sugar moieties of the A 40926 antibiotics gives the aglycone. This hydrolysis process is described in EP-A-240609.

Antibiotic A 40926 complex, the factors thereof, the corresponding N-acylaminoglucuronyl aglycones, the mannosyl aglycone, the aglycone, and mixtures thereof in any proportion are mainly active against gram

positive bacteria and Neisseriae.

In the International Patent Application No. PCT/EP92/00374 claiming the priority of EP Ser. No. 91104857 ester derivatives (esterified at the position 6^B, that is the carboxy group present on the N-acylamino glucuronyl moiety) of antibiotic A 40926 and its N-acyl-aminoglucuronyl aglycone are described; 5 e.g. the compounds of formula (II) wherein X' is OH, Y' is (C₁-C₄)alkoxycarbonyl and R'₁, R'₂ and M' have the same meanings of the symbols R₁, R₂ and M above.

These ester derivatives are prepared by reacting the N¹⁵-protected (in this description the term "N¹⁵" refers to the nitrogen atom of the amino function attached to the carbon atom of A 40926 molecule conventionally designated with the number 15) or N¹⁵-free amino A 40926 substrate or its demannosyl derivative (i.e. N-10 acylaminoglucuronyl aglycone) with an alkanol in an acid medium, or a N¹⁵-protected A 40926 derivative or its demannosyl analogue with an alkyl halide (preferably bromide, chloride or iodide), optionally, in the presence of an hydrohalic acid acceptor, in particular, with an excess of the selected alkanol in the presence of concentrated mineral acid at a temperature between 0°C and room temperature.

These ester derivatives of antibiotic A 40926 prepared according to the method mentioned above are 15 employed as starting materials for the preparation of the antibiotic A 40926 derivatives of formula (I).

As outlined above, controlled esterification procedures useful for preparing A 40926 ester derivatives and demannosyl A 40926 ester derivatives which are starting materials of the compounds of this invention include esterification reactions wherein the A 40926 substrate is brought together with an excess of the selected alkanol in the presence of concentrated mineral acid at a temperature between 0°C and room 20 temperature for a time varying with the steric complexity of the group that must be introduced.

In some instances it is convenient to protect the primary amino function in position 15 of the A 40926 precursor in order to reduce possible undesired side-reactions. This can be done by methods known per se 25 in the art such as those described in reference books like T.W. Greene, "Protective Groups in Organic Synthesis", John Wiley and Sons, New York, 1981 and M. Mc Omie "Protecting Groups in Organic Chemistry" Plenum Press, New York, 1973. These protecting groups must be stable under the conditions of the reaction process, must not unfavourably interfere with the main reaction, and must be easily cleavable at the end of the main reaction.

The tert-butoxycarbonyl (t-BOC), carbobenzyloxy (CBz), and arylalkyl groups are examples of suitable 30 amino protecting groups. The benzylation with optionally substituted benzyl halides in the presence of a base takes place smoothly with quantitative yield and leads exclusively to the formation of the corresponding N¹⁵-benzyl derivative without the concomitant formation of a benzyl ester of the carboxy groups.

Selective protection of the amino group at position 15 may be preferably carried out by reaction with benzyl bromide in the presence of a hydrogen halide acceptor (i.e. a tertiary amine) without concomitant esterification of the two carboxy groups.

35 The conditions of removal of the N¹⁵-protecting groups are falling within those known in the art for the removal of the amino protecting groups and must be set up after an evaluation of the reactivity of other groups present in the molecule.

An ester starting compound of formula (II) wherein M' is α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl, and Y' is (C₁-C₄)alkoxycarbonyl can be transformed into the corresponding compound 40 wherein M' is hydrogen by means of selective acid hydrolysis. As disclosed in EP-A-240609 preferred hydrolysis conditions for the production of demannosyl derivatives of antibiotic A 40926 (e.g.: N-acylaminoglucuronyl aglycone) comprise the usage of a mixture of dimethylsulfoxide/concentrated hydrochloric acid from 8.2 (v/v) to 9.5 : 0.5 (v/v) at a temperature between 40 and 80 °C.

Accordingly, the demannosyl derivatives of the esters of A 40926 can be obtained in a mixture with the 45 corresponding aglycone and can be separated by preparative HPLC.

The hydrolytic conditions may be suitably modified to change the ratio between the resulting products. For instance, starting from A 40926 esterified in position 6^B, by increasing the solvent/hydrochloric acid ratio to 78:1, keeping the reaction temperature below 60 °C and increasing the reaction time to about 7 days, the 50 ratio of the desired demannosyl derivatives of A 40926 esterified at position 6^B to the undesired aglycone of A 40926 results of about 1.4 : 1.0.

The reaction courses are monitored by HPLC according to methods known in the art. On the basis of the results of these assays, a man skilled in the art will be able to evaluate the reaction course and decide when to stop the reaction and start working up the reaction mass according to known per se techniques which include, for instance, extraction with solvents, precipitation by non-solvents, in conjunction with further separation and purification by chromatography.

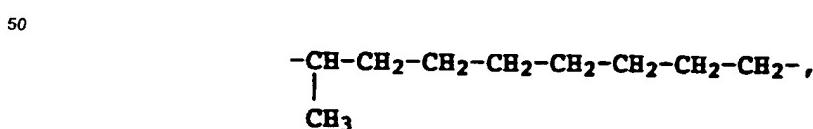
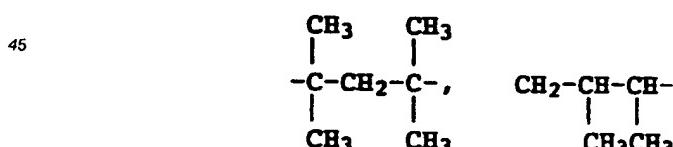
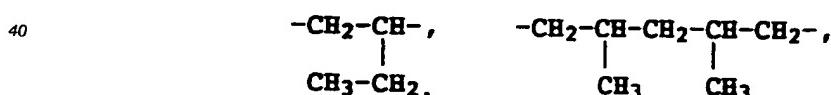
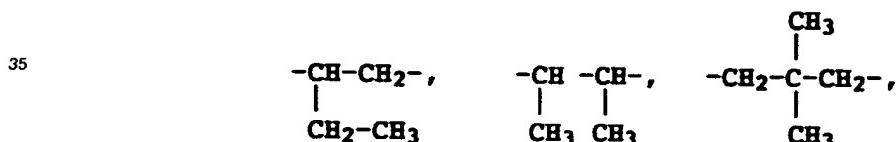
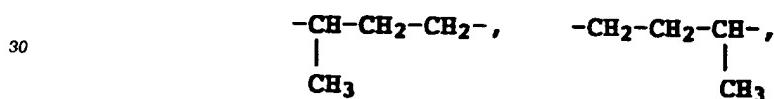
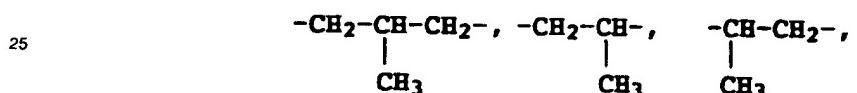
The ester derivatives used as starting materials for the preparation of the compounds of formula (I) may be single compounds corresponding to each of the several factors of the precursor antibiotic A 40926 complex or mixtures of two or more components in any proportion, corresponding to the different factors of

the A 40926 precursor. Said mixtures of ester derivatives may be obtained by the use of the A-40926 complex or a mixture of the factors of the A 40926 complex precursor in the manufacture of the 6^B ester or by applying particular conditions in the isolation/purification of the resulting ester product (which may alter the original proportions of the factors characterizing the precursor A 40926 complex) or by mixing in the appropriate proportions the pure ester products isolated by reverse-phase chromatography separation procedures or obtained by using the pure A 40926 factors as the precursors.

In this description and claims, when it is not otherwise specified, the term "alkyl", either alone or in combination with other substituents, includes both straight and branched hydrocarbon groups; more particularly, the term "(C₁-C₄)alkyl" represents a straight or branched aliphatic hydrocarbon chain of 1 to 4 carbon atoms such as methyl, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 1,1-dimethylethyl, and 2-methylpropyl.

As used herein the terms "alk₁", "alk₂", "alk₃", represent an independent linear or branched alkylene chain of 2 to 10 carbon atoms such as for example:

- CH₂-CH₂,
- 15 -CH₂-CH₂-CH₂,
- CH₂-CH₂-CH₂-CH₂,
- CH₂-CH₂-CH₂-CH₂-CH₂,
- CH₂-CH₂-CH₂-CH₂-CH₂-CH₂,
- 20 -CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂,
- CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂,
- CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂,



55 The terms "(C₂-C₄)alkyl moieties" and "(C₂-C₄)alkylene moiety" as used herein represent a linear or branched aliphatic chain rest of 2 to 4 carbon atoms. Representative examples of said chains can be drawn from the above list.

The expression "(C₁-C₄)alkoxycarbonyl" includes both straight and branched alkoxycarbonyl groups such as for instance methoxycarbonyl, ethoxycarbonyl, propyloxycarbonyl, isopropyloxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, and tert-butoxycarbonyl.

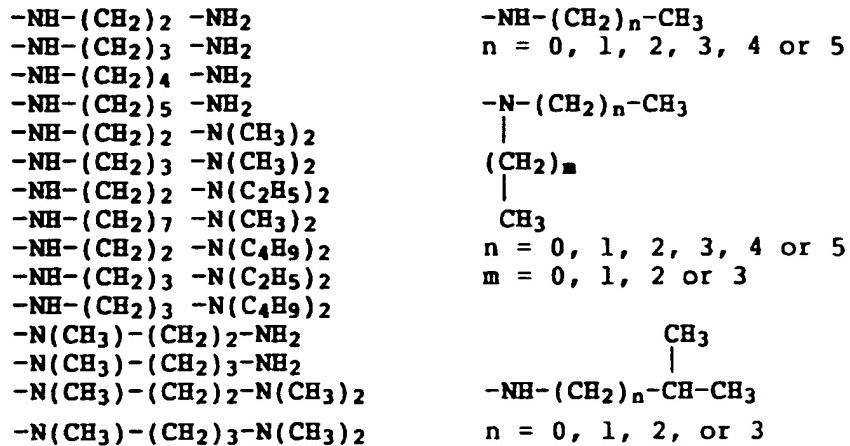
Here below are given some representative examples of the amino rest

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according to the above definition:

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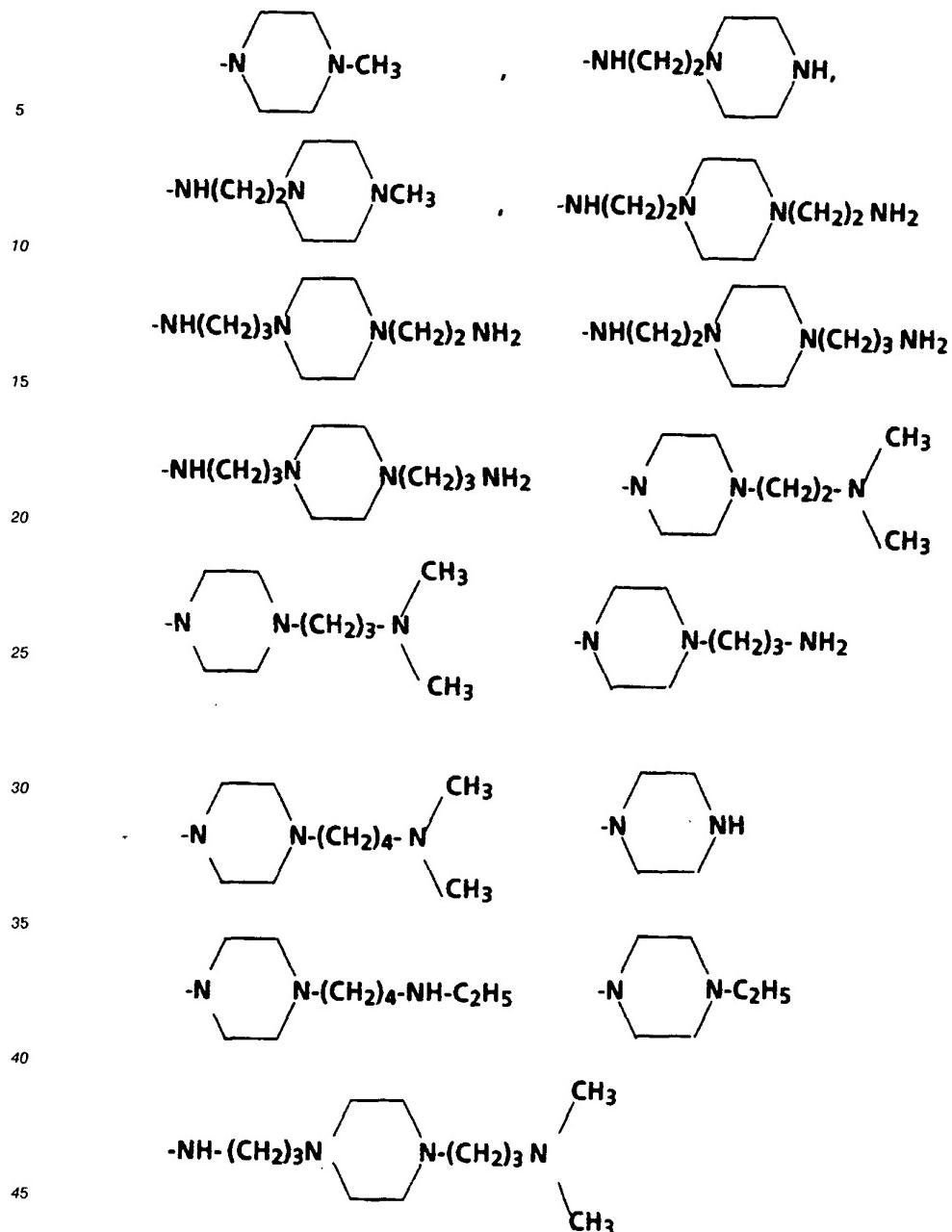
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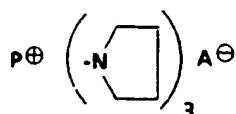
	$\begin{array}{c} -\text{NH}-\text{CH}(\text{CH}_2)_n-\text{CH}_3 \\ \\ \text{CH}_3 \end{array}$
5	$n = 0, 1, 2 \text{ or } 3$
	$-\text{NH}-(\text{CH}_2)_2-\text{NH}-(\text{CH}_2)_2-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_2-\text{NH}-(\text{CH}_2)_3-\text{NH}_2$
10	$n = 2, 3 \text{ or } 4$
	$-\text{NH}-(\text{CH}_2)_2-\text{NH}-(\text{CH}_2)_4-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_4-\text{NH}-(\text{CH}_2)_2-\text{NH}_2$
	$n = 2, 3 \text{ or } 4$
	$-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_4-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_2-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_2-\text{NH}_2$
15	$-\text{NH}-(\text{CH}_2)_2-\text{NH}-(\text{CH}_2)_4-\text{NH}-(\text{CH}_2)_2-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_3-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_4-\text{NH}-(\text{CH}_2)_3-\text{NH}_2$
20	$-\text{NH}-(\text{CH}_2)_2-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_4-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_4-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_4-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_9-\text{NH}-(\text{CH}_2)_3-\text{NH}_2$
25	$-\text{NH}-(\text{CH}_2)_3-\text{NH}-(\text{CH}_2)_{10}-\text{NH}-(\text{CH}_2)_3-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_2-[\text{NH}(\text{CH}_2)_2]_2-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_3-[\text{NH}(\text{CH}_2)_3]_3-\text{NH}_2$
	$-\text{NH}-(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_2\text{NH}_2]_2$
30	$-\text{NH}-(\text{CH}_2)_3-\text{N}[(\text{CH}_2)_2\text{NH}_2]_2$
	$-\text{NH}-(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_3\text{NH}_2]_2$
	$n = 1, 2 \text{ or } 3$
	$-\text{NH}-(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_4\text{NH}_2]_2$
	$-\text{NH}-(\text{CH}_2)_3-\text{N}[(\text{CH}_2)_3\text{NH}_2]_2$
35	$-\text{NH}-(\text{CH}_2)_4-\text{N}[(\text{CH}_2)_2\text{NH}_2]_2$
	$-\text{NH}-(\text{CH}_2)_4-\text{N}[(\text{CH}_2)_3\text{NH}_2]_2$
	$-\text{NH}-(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_2\text{N}(\text{CH}_3)_2]_2$
	$n = 1, 2 \text{ or } 3$
	$-\text{NH}-(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_3\text{N}(\text{CH}_3)_2]_2$
40	$-\text{NH}-(\text{CH}_2)_3-\text{N}[(\text{CH}_2)_2\text{N}(\text{CH}_3)_2]_2$
	$n = 2, 3 \text{ or } 4$
	$-\text{NH}-(\text{CH}_2)_3-\text{N}[(\text{CH}_2)_3\text{N}(\text{CH}_3)_2]_2$
	$-\text{NH}-(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_2\text{N}(\text{C}_2\text{H}_5)_2]_2$
45	$-\text{N}(\text{CH}_3)(\text{CH}_2)_2-\text{N}[(\text{CH}_2)_2\text{NH}_2]_2$
	$n = 2, 3, \text{ or } 4$
	and the like.
	When R ₃ and R ₄ (or R ₄ and R ₅) taken together represent a (C ₂ -C ₄)alkylene moiety connecting the two nitrogen atoms, the saturated heterocyclic moiety formed in combination with the portions alk ₁ (or alk ₂) and the two adjacent nitrogen atoms is preferably a piperazino ring.
50	For example, when R ₃ and R ₄ (or R ₄ and R ₅) taken together represent a (C ₂ -C ₄)alkylene moiety connecting the two nitrogen atoms or when, both p and q being zero, W taken together with the moiety -NR ₃ -alk ₁ - represents piperazino or 4-methylpiperazino, the amino rest of formula:
	$-\text{NR}_3\text{-alk}_1-(\text{NR}_4\text{-alk}_2)_p-(\text{NR}_5\text{-alk}_3)_q\text{-W}$
55	identifies the following groups:



The scope of this invention comprises the unitary compounds of formula (I) which derive from the single factors of the precursor antibiotic A 40926 complex as well as the mixtures of compounds of formula (I) deriving from the complex A 40926 itself or from the mixtures of two or more of its factors in any proportion. Accordingly, the variation of the mutual proportions of the components of the mixtures of compounds of formula (I) corresponding to the factors of A 40926 complex can result from applying different conditions in the fermentation, recovery, isolation and purification conditions of the precursor antibiotic A 40926 complex or by mixing the isolated factors of the starting esters of formula (II) in the desired proportions before their conversion to compounds of formula (I) or by mixing the pure individual factors of the invention compounds of formula (I) in the desired proportions.

Preferred compounds of formula (I) are those wherein

- | | | |
|----|---------------------------------|---|
| | R_1 | represents hydrogen or a protecting group of the amino function; |
| | R_2 | represents $(C_9-C_{12})alkyl$; |
| | M | represents hydrogen, α -D-mannopyranosyl or 6-O-acetyl- α -D-mannopyranosyl; |
| 5 | Y | represents carboxy, $(C_1-C_4)alkoxycarbonyl$, aminocarbonyl, $(C_1-C_4)alkylaminocarbonyl$, di $(C_1-C_4)alkylaminocarbonyl$ wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, $(C_1-C_4)alkylamino$ and di $(C_1-C_4)alkylamino$ or hydroxymethyl; |
| | X | represents hydroxy or an amino rest of formula |
| 10 | | $-NR_3-alk_1-(NR_4-alk_2)_p-(NR_5-alk_3)_q-W$ |
| | | wherein |
| | R_3 , R_4 and R_5 | represent hydrogen; |
| 15 | alk_1 , alk_2 , and alk_3 | each independently represents a linear or branched alkylene of 2 to 4 carbon atoms; |
| | p and q | are integers which independently represent zero or 1; |
| | W | represents hydrogen, $(C_1-C_4)alkyl$, amino, $(C_1-C_4)alkylamino$, di $(C_1-C_4)alkylamino$, amino substituted with one or two amino- (C_2-C_4) alkyl moieties or with one or two $(C_1-C_4)alkylamino-(C_2-C_4)alkyl$ moieties or with one or two di $(C_1-C_4)alkylamino-(C_2-C_4)alkyl$ moieties, or, when both p and q are zero, taken together with the moiety $-NR_3-alk_1$ it may also represent piperazine or 4-methylpiperazine |
| 20 | | with the proviso that when X represents hydroxy Y represents hydroxymethyl; |
| | Z | represents hydrogen or a group |



35 wherein A⁰ represents a mineral or organic acid anion or, when a carboxyacid function is present in the remaining portion of the antibiotic, it may also represent the internal anion deriving from said carboxyacid function;

and the pharmaceutically acceptable addition salts thereof.

Another preferred group of compounds of the invention comprises those derivatives of formula (I) wherein R₂ represents (C₁₀-C₁₁)alkyl, M represents α-D-mannopyranosyl and R₁, X, Y and Z are described as herein above, and the pharmaceutically acceptable addition salts thereof.

- 40 A further preferred group of compounds of the present invention encompasses those compounds of formula (I) wherein:

R_1	represents hydrogen or a protecting group of the amino function, preferably hydrogen;
R_2	45 represents 7-methyloctyl, n-nonyl, 8-methylnonyl, n-decyl, 9-methyldecyl, n-undecyl or n-dodecyl, preferably n-decyl, 9-methyldecyl or n-undecyl, most preferably 9-methyldecyl;
M	M is hydrogen or α -D-mannopyranosyl, preferably α -D-mannopyranosyl;
Y	50 represents carboxy, (C_1-C_4) alkoxycarbonyl, aminocarbonyl, (C_1-C_4) -alkylaminocarbonyl, di (C_1-C_4) alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C_1-C_4) alkylamino and di (C_1-C_4) -alkylamino or hydroxymethyl, preferably carboxy, methoxycarbonyl, aminocarbonyl, methylaminocarbonyl, dimethylaminocarbonyl, (dimethylamino)ethylaminocarbonyl or hydroxymethyl;
X	55 is an amino rest

55 $-NR_3-alk_1-(NH-alk_2)_p-(NH-alk_3)_q-W$

wherein:

- R₃ is hydrogen;
 alk₁, alk₂ and alk₃ each independently represents a linear alkylene of 2 to 4 carbon atoms;
 p and q each independently represent zero or 1; and
 W represents amino, (C₁-C₄)alkylamino, di-(C₁-C₄)alkylamino, amino substituted with one or two amino-(C₂-C₄)alkyl moieties or, when both p and q are zero, taken together with the moiety -NR₃-alk₁-it may also represent piperazino or 4-methyl-piperazino;
- most preferably, X is an amino rest selected from:
 -NH-(CH₂)₃-N(CH₃)₂,
 -NH-(CH₂)₃-[NH(CH₂)₃]₂-NH₂,
 -NH-(CH₂)₃-N[(CH₂)₃ NH₂]₂ and



- 20 Z represents hydrogen;
 and the pharmaceutically acceptable addition salts thereof.
 The compounds of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl, R₁, R₂, M and Z are as specified at the beginning of this description and X represents an amino rest

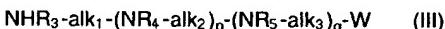
25 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein

- R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W are as specified at the beginning of this description, are prepared by amidation of the corresponding derivatives of formula (II) above wherein R'1, R'2 and M' have the same meanings as R₁, R₂ and M, X' is hydroxy and Y' is (C₁-C₄)alkoxycarbonyl.

These starting materials of formula (II) are prepared as described above and some specific examples thereof are disclosed in the already mentioned International Patent Application PCT/EP92/00374.

- The amidation procedure involves condensing said starting materials of formula (II) with an appropriate amine of the formula (III):



- wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W have the same meanings as specified at the beginning of this description, in the presence of a condensing agent or via formation of an "activated ester" of the said starting C^{6,3} carboxylic acid of formula (II) in an inert organic solvent.

Inert organic solvents useful for the amidation reaction are those organic aprotic solvents which do not unfavourably interfere with the reaction course and are capable of at least partially solubilizing the starting material.

- 45 Examples of said inert organic solvents are organic amides, ethers of glycols and polyols, phosphoramides and sulfoxides. Preferred examples of inert organic solvents are: dimethylformamide, dimethoxyethane, hexamethylphosphoramide, dimethylsulfoxide and mixtures thereof.

The condensing agent in the process of the invention is one suitable for forming wide bonds in organic compounds and in particular in peptide synthesis.

- 50 Representative examples of condensing agents are diisopropylcarbodiimide (DIC), dicyclohexylcarbodiimide, (DCC) in the presence of hydroxybenzotriazole (HBT), benzotriazolyloxy-tris-(dimethylamino)-phosphonium hexafluorophosphate, benzotriazolyloxy-tris-(pyrrolidino)phosphonium hexafluorophosphate and (C₁-C₄)alkyl, phenyl or heterocyclic phosphorazides such as, diphenyl phosphorazidate, diethyl phosphorazidate, di-(4-nitrophenyl)phosphorazidate, dimorpholylphosphorazidate and diphenylphosphorochloridate. The preferred condensing agents are diphenyl phosphorazidate, i.e. phosphoric acid diphenyl ester azide (DPPA), benzotriazolyloxy-tris-(dimethylamino)phosphonium hexafluorophosphate (BOP), and benzotriazolyloxy-tris-(pyrrolidino)phosphonium hexafluorophosphate (PyBOP).

Between the two last mentioned condensing agents PyBOP is particularly preferred since the resulting by-product pyrrolidine has less potential toxicity problems than dimethylamine.

In the amidation process of the invention described here, the amine reactant is normally used in a molar excess, although in some cases the reaction may be carried out with good yields by using the amine reactant in equimolecular proportion or in a slight molar excess, in particular, when using BOP or PyBOP as condensing agents.

In general, when the amine reactant is a fairly inexpensive or easily obtainable reactant, a 2- to 10-fold molar excess of amine (III) is used while a 3 to 4-fold molar excess is preferred.

For carrying out the amidation of the above mentioned starting material of formula (II) with the amine (III) in the presence of a condensing agent, it is necessary that the amine reactant be capable of forming a salt with the carboxy function ($X' = \text{hydroxy}$) of said starting material. In case the amine is not strong enough to form such a salt in the selected reaction medium, it is necessary to add a salt-forming base (e.g. a tertiary aliphatic or heterocyclic amine, such as triethylamine, N-methylpyrrolidine or N-methylpiperazine, which cannot form an amide bond with the carboxy function) to the reaction mixture in an at least equimolecular amount with respect to the starting material.

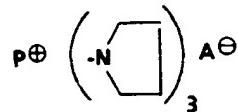
Use of a low molar excess of the amine reactant with addition of a salt-forming base is a suitable method when the amine reactant is a rather expensive or difficult to obtain product.

Examples of said salt-forming bases are tertiary organic aliphatic or heterocyclic amines such as trimethylamine, triethylamine, N-methyl pyrrolidine or picoline, and the like.

The condensing agent is generally employed in an equimolecular amount or a slight molar excess such as from 1.1 to 1.7 times and preferably 1.2 to 1.5 times over the starting A 40926 compound. In particular, it has been observed that with starting materials of formula (II) wherein Y' is $(C_1-C_4)\text{alkoxycarbonyl}$, when using a large excess (e.g. 3-fold molar excess) of PyBOP as condensing agent and a large excess of the amine reactant (e.g. 6 to 10-fold molar excess), amide end products of formula (I) wherein Z represents

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wherein A^\ominus has the same meaning as above are obtained in almost quantitative yields.

The amine reactant may also be conveniently introduced in the reaction medium as a corresponding acid addition salt, e.g. the hydrochloride. In this case, at least a double molar proportion and preferably a 2 to 4 fold molar excess of a strong base capable of freeing the amine from its salts, is added. Also in this case, the suitable base is usually a tertiary organic aliphatic or heterocyclic amine which cannot form an amide bond with carboxy function like those exemplified above. In fact, at least in some instances, the use of a salt of the amine which is then freed *in situ* with the above mentioned bases, is highly preferred, especially when the salt is more stable than the corresponding free amine.

The reaction temperature will vary considerably depending on the specific starting materials and reaction conditions. In general, it is preferred to conduct the reaction at a temperature between 0-30 °C.

Also the reaction time will vary considerably depending on the condensing agent and the other reaction parameters. In general, the condensation reaction is completed within a period of time from about one hour to about 24-48 hours.

In any case, the reaction course is monitored by TLC or, preferably, by HPLC according to methods known in the art.

On the basis of the results of these assays a man skilled in the art will be able to evaluate the reaction course and decide when to stop the reaction and start working up the reaction mass according to known per se techniques which include, for instance, extraction with solvents, precipitation by addition of non-solvents, etc., in conjunction with further common separation operations and purifications, e.g. by column chromatography.

Usually, when using condensing agents like those mentioned above it is not necessary to protect the N^{15} -amino function of the starting ester of formula (II). However, it may be useful to utilize starting esters protected on such function when they directly result from the preceding reaction step whereby said esters are prepared from the precursor antibiotic A 40926. Moreover, there may be specific cases where the amidation reaction conditions make it necessary or, at least, preferable to protect the N^{15} -amino function on the starting ester of formula (II).

In said cases the N¹⁵-amino function can be protected by methods known *per se* in the art such as those described in the reference books suggested above for the protection of the A 40926 precursor for the preparation of the esters of formula (II) wherein Y' is (C₁-C₄)alkoxycarbonyl.

The N-protecting groups must be stable at the conditions of the reaction process, must not unfavourably interfere with the amidation reaction, and must be easily cleavable and removable from the reaction medium at the end of the reaction without altering the newly formed amide bond and the overall structure of the compounds, e.g. the sugar moieties.

Representative examples of N-protecting groups which may be advantageously used in the process of the invention for protecting the N¹⁵-primary amino function of the ester starting material and, when appropriate, any other amino function(s) optionally characterizing the amine (III) which should not be involved in the amidation reaction, are carbamate forming reagents characterized by the following oxycarbonyl groups: 1,1-dimethylpropynylloxycarbonyl, t-butyloxycarbonyl, vinyloxycarbonyl, cinnamyloxycarbonyl, benzylloxycarbonyl, p-nitrobenzylloxycarbonyl, 3,4-dimethoxy-6-nitrobenzylloxycarbonyl, 2,4-dichlorobenzylloxycarbonyl, 5-benzisoxazolylmethyloxycarbonyl, 9-anthranylmethyloxycarbonyl, diphenylmethyloxycarbonyl, isonicotinoyloxycarbonyl, S-benzyloxycarbonyl, and the like.

Generally, these protecting groups are removable when the amidation reaction is complete by treatment with neat strong organic acids such as trifluoroacetic acid (TFA) or with diluted mineral acids.

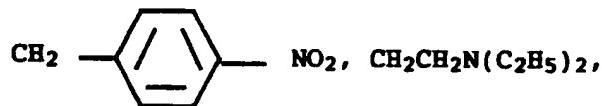
In order to avoid the risk of hydrolyzing the sugar moieties attached to the core of the antibiotic molecule is also possible to remove some of the protecting groups under different removal conditions, such as catalytic hydrogenation, using, for instance, Palladium on carbon as a catalyst. Alternatively, it is possible to remove the amino protecting groups, selected among those reported above, under controlled acidic conditions, e.g. low temperatures and/or short reaction times.

When the amidation reaction is carried out through the intermediate formation of an "activated ester" of the starting compound of formula (II), such "activated ester" is generally formed *in situ* or, alternatively, it may be isolated and then reacted with the amine of formula (III). The starting material of formula (II) is preferably protected on the N¹⁵-amino function to avoid any interference of the activating ester forming reagent with the N¹⁵-amino group. Protection of such group can be achieved according to known methods and procedures as described above.

The formation of "activated esters" of carboxylic acids is described in general terms in Fieser and Fieser, Reagent for organic synthesis, John Wiley and Sons Inc., pages 129-130(1967).

Examples of said activated ester forming reagents that can be conveniently used in the process of the invention are those described by R. Schwyzer et al. in Helv. Chim. Acta, 1955, 38, 69-70 and encompass those ester derivatives of formula (II) in which X' is CH₂CN, CH₂COOC₂H₅, CH₂(COOC₂H₅)₂, CH₂COCH₃,

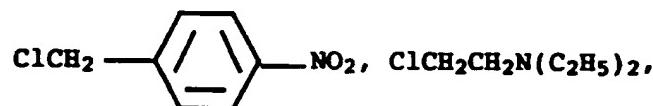
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which can be prepared from a starting material of formula (II), wherein R'₁ is a suitable protecting group and X' is hydroxy, by reaction with ClCH₂CN, BrCH₂COOC₂H₅, BrCH(COOC₂H₅)₂, ClCH₂COCH₃,

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50 respectively, in the presence of an acid acceptor in a solvent.

A preferred reagent of this type is chloroacetonitrile. In this case, chloroacetonitrile itself, dimethylformamide (DMF) or dimethylsulfoxide (DMSO) can be used as preferred solvents.

Generally, inert organic solvents useful for the formation of "activated esters" are those organic aprotic solvents which do not unfavorably interfere with the reaction course and are capable of, at least partially, solubilizing the carboxyacid starting material.

Examples of said inert organic solvents are organic amides, ethers of glycols and polyols, phosphoramides, sulfoxides and aromatic compounds. Preferred examples of inert organic solvents are: dimethylformamide, dimethoxyethane, hexamethylphosphoramide, dimethylsulfoxide, benzene, toluene and

mixtures thereof.

More preferably, the solvent is selected from acetonitrile, dimethylsulfoxide, dimethylformamide. The formation of the activated ester is generally conducted in the presence of a base which does not interfere with the reaction course such as a trialkylamine like triethylamine, sodium or potassium carbonate or bicarbonate. Generally, the base is employed in a 2 to 6-fold molar proportion to the starting material and, preferably, it is used in an about three-fold molar excess. A preferred base is triethylamine.

The "activated ester" forming reagent is used in a large excess over the C⁶³ carboxyacid starting material of formula (II). It is in general used in a 5 to 35 molar proportion and, preferably, it is used in an about 20 to 30 times molar excess. The reaction temperature is between 10 °C and 60 °C and, preferably, between 15 °C and 30 °C. As usual, the reaction time depends on the other specific reaction parameters and may generally vary between 3 and 48 hours.

The reaction course may be followed by HPLC or TLC to determine when the reaction may be considered as completed and the procedures to recover the desired intermediate can be started. The "activated ester" intermediate can be directly used in the same reaction medium where it is prepared, however, in general, it is isolated by precipitation with non-solvents or by extraction with solvents and it is used as such, without further purification, in the next reaction step. If desired, however it may be purified by column chromatography such as flash column chromatography or reverse-phase column chromatography.

The obtained "activated ester" intermediate is then reacted with a solar excess of the amine derivative of formula (III) in the presence of an organic polar solvent at a temperature between 5 °C and 60 °C, preferably between 10 °C and 30 °C.

The organic polar solvent can be in this case a polar protic solvent or an aprotic one.

Preferred examples of organic polar protic solvents are lower(C₂-C₄)alkanols such as, ethanol, n-propanol, iso-propanol, n-butanol and the like, or mixtures thereof, preferably used in the dry form.

Preferred examples of organic polar aprotic solvents are N,N-dimethylformamide (DMF), hexamethylphosphoramide (HMPA), or mixtures thereof, 1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidone (DMPU), dimethylsulfoxide (DMSO) or dimethoxyethane (DME).

The reaction of the "activated ester" with the selected amine of formula (III) can be carried out at a temperature between 5 °C and 60 °C but the preferred temperature is generally comprised between 10 °C and 30 °C, most preferably between 20 °C and 25 °C, while a preferred molar proportion between the "activated ester" intermediate and the amine (III) as above defined is from 1:5 to 1:30, and more preferably from 1:10 to 1:20. The reaction course may be monitored as usual by TLC or HPLC.

In case that the reactant amine is a polyamine of formula (III) one or more of its amino groups which are not involved in the amide bond formation may be conveniently protected. Also in these cases, the suitable protecting groups are those mentioned previously for the N¹⁵.

Accordingly, the resulting N⁶³-protected amide derivatives are then deprotected under similar conditions as those reported above for the deprotection at the 15-position.

The compounds of formula (I) wherein Y is hydroxymethyl, R₁, R₂, M, X and Z are as described at the beginning of this description may be prepared by reduction of the corresponding derivatives of formula (I) wherein R₂, M, X and Z have the same meaning as above, Y is (C₁-C₄)alkoxycarbonyl and R₁ is a suitable protecting group of the N¹⁵-amino function, with an alkali metal borohydride, preferably selected from sodium borohydride, potassium borohydride and sodium cyanoborohydride at a temperature comprised between 0 °C and 40 °C, in an aqueous or hydroalcoholic medium. The de-protection of the N¹⁵-amino function may be effected according to the conditions described before.

Use of this method is specifically required for preparing the compounds of formula (I) wherein Y is hydroxymethyl, X is hydroxy, R₁, R₂ and M are as described at the beginning of this description and Z is hydrogen. In said case the starting material submitted to the reduction step under the conditions described above is a compound of formula (II) wherein Y' is (C₁-C₄)alkoxycarbonyl, X' is hydroxy, R'₂ and M' have the same meanings as R₂ and M, respectively, and R'₁ is a suitable protecting group of the N¹⁵-amino function. The specific preparation of said starting compound is disclosed in the International Patent Application No. PCT/EP92/00374 and it is carried out according to the general method for preparing the starting ester of formula (II) described above.

Generally, the hydroalcoholic medium utilized in the reduction reactions mentioned above is a mixture of water and a water soluble or partially mixable lower alkanol wherein the ratio water/lower alkanol ranges between 40/60 and 90/10 (v/v), preferably between 60/40 (v/v) and 68/32 (v/v), most preferably 65/35 (v/v).

Although the reaction occurs, in some cases, also in the presence of lower amounts of water, e.g. in mixtures water/lower alkanol 30/70 or 20/80, in general, the reaction rate is very low when the ratio water/lower alkanol is lower than 40/60.

Preferred lower alkanols are linear and branched (C_1-C_4)alkyl alcohols, among which the most preferred are n-butanol, ethanol and methanol.

Sometimes, in particular cases, a small amount of a polar co-solvent can be added to completely dissolve the starting material during the course of the reaction, e.g. N,N-dimethylformamide, 1,3-dimethyl-5 3,4,5,6-tetrahydro-2(1H)-pyrimidone (DMPU), dimethylsulfoxide. Sometimes, variable amounts of diethyl ether are also added to avoid foaming.

As alkali metal borohydride, sodium borohydride is the most preferred one. The suitable amount of alkali metal borohydride employed may vary depending on the solvent used and on the temperature of the reaction, but it is advisable to use an amount of alkali metal borohydride in a large excess over the 10 stoichiometric requirement in such a way that the pH of the reaction mixture is neutral or alkaline, preferably between pH 7 and 10. In general the molar ratio between the alkali metal borohydride and the antibiotic starting material is between 50 and 300.

The reaction temperature may vary considerably depending on the specific starting materials and the 15 reaction conditions. In general, it is preferred to conduct the reaction at a temperature between 0 and 40 °C, more preferably at room temperature.

Also the reaction time may vary considerably depending on the other reaction parameters, however it has to be carefully controlled. In general the reaction is completed in about 1-4 hours. If the reaction is prolonged for more than 4 hours, undesirable side reactions can occur which can also provoke the cleavage 20 of some peptide bonds of the core of the molecule.

In any case, the reaction course is monitored by TLC or, preferably, by HPLC according to methods known in the art. On the basis of the results of these assays a man skilled in the art will be able to evaluate the reaction course and decide when to stop the reaction and start working up the reaction mass according to known per se techniques which include, for instance, extraction with solvents, precipitation by addition of non-solvents, etc., in conjunction with further separations and purifications by column chromatography, 25 when needed.

After the reaction is completed, the excess of the alkali metal borohydride is eliminated by adding a suitable amount of an acid, for example, a (C_1-C_4)alkylorganic acid, a (C_1-C_6)alkyl sulfonic acid, an aryl sulfonic acid and the like, dissolved in a polar protic solvent such as, for example a (C_1-C_4)alkyl alcohol.

Alternatively, the compounds of formula (I) wherein Y is hydroxymethyl, R₁, R₂ and M are as described 30 at the beginning of this description, X is an amino rest -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W have the same meanings as at the beginning of this description and Z is hydrogen are prepared by following the same amidation procedure described above by reacting the corresponding compound of formula (I) wherein Y is hydroxymethyl, X is hydroxy, R₁, R₂ and M have the same meaning as above, and Z is hydrogen with an amine of formula (III) as described above.

Also in this case the amidation reaction can be carried out by using an appropriate condensing agent or through the intermediate formation of an "activated ester" as described above for the preparation of compounds of formula (I) wherein Y is (C_1-C_4)alkoxycarbonyl.

In general, the amidation of the derivatives of formula (I) wherein Y is hydroxymethyl, X is hydroxy and Z is hydrogen by using PyBOP as the condensing agent produces end compounds of formula (I) wherein Z 40 represent hydrogen even when PyBOP is employed in a large molar excess over the carboxylic acid starting material. When the amidation reaction is carried out via formation of an "activated ester" of the compound of formula (I) wherein X is hydroxy, Y is hydroxymethyl, and Z is hydrogen, it is preferred to have protected the N¹⁵-amino group of said compound by means of the protecting groups described before.

45 A further procedure for the preparation of a compound of formula (I) wherein Y is (C_1-C_4)alkoxycarbonyl or hydroxymethyl, R₁, R₂, M and Z are as at the beginning of this description, X represents an amino rest



50 wherein R₃, R₄, R₅, each independently represents hydrogen or (C_1-C_4)alkyl, alk₁, alk₂, alk₃ and W are as at the beginning of this description, p is 1 and q represents 1 or zero, consists in reacting a N¹⁵-protected derivative of a N⁶³ amide (in this description the term "N⁶³" refers to the nitrogen atom of the carboxamide group involving the carbon atom of the A 40926 molecule identified with the number 63) of formula (I) wherein Y, R₂, M and Z are as above and X is an amino rest

55 -NR₃-alk₁-NHR₄ wherein R₃, R₄ and alk₁ are as above

or

-NR₃-alk₁-NR₄-alk₂-NHR₅ wherein R₃, R₄, R₅, alk₁ and alk₂ are as above with an amine reactant of the formula (IV) or (IVa) respectively,

$r\text{-alk}_2\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$ (IV)

$r\text{-alk}_3\text{-W}$ (IVa)

5 wherein the symbols R_5 , alk_2 , alk_3 and W are as above, q is zero or 1 and r represents halo, methanesulfonyl or tosyl, in the presence of an acid acceptor in an inert solvent.
The N^{15} -protected derivative of the N^{63} amide referred above is prepared according to the general method for the preparation of the compounds of formula (I) of this invention. The de-protection of the N^{15} -amino function is carried out according to the conditions described before.

10 Also in the case of the above alkylation method it may be useful or necessary to protect those amino function(s) other than the N^{15} -amino group of the N^{63} amide compound of formula (I) and/or of the amine reactant (IV) or (IVa) which are not involved in the alkylation reaction. The resulting N^{63} -protected amides can be de-protected according to the conditions described above.

15 The protecting groups to be utilized in all the above mentioned reactions are those already described above. Particular attention, however, has to be made for what concerns the deprotection step of the derivatives of formula (I) wherein Y is hydroxymethyl. For these compounds, in fact, when the protecting group at the 15-position is removable under acidic conditions, the deprotection step is critical, due to the relatively fast competitive displacement of the respective 56-acetylglucosamine moiety, for instance, by
20 treatment with dry trifluoroacetic acid (TFA). Anyway, these undesired side-reactions can be easily minimized. For instance when t-butyloxycarbonyl (t-BOC) is used as protecting group the following conditions can be employed: treatment with dry TFA for one minute at room temperature or for 10 to 30 minutes at 0 to 5 °C, followed by quick precipitation of the reaction product with diethyl ether or a mixture methanol/diethyl ether at 0 to 5 °C. On the contrary, with compounds of formula (I) wherein Y is carboxy or
25 methoxycarbonyl it has been observed that the 56-acylaminoglucuronic acid moiety is markedly more stable to TFA. In fact, the formation of traces of the corresponding de-glucuronyl pseudoaglycones is observed only after 1 hour reaction. However, in these cases, the t-BOC-deprotection is carried out in 30 minutes.

Another suitable method for removing the t-BOC protecting group without substantially affecting the
30 other portions of the molecule consists in a treatment with dry TFA in dichloromethane at 0-10 °C for 1-2 hours, followed by precipitation of the reaction product by addition of a non-solvent.

The compounds of formula (I) wherein R_1 , R_2 , M , X and Z are as at the beginning of this description and Y is carboxy, are prepared from the corresponding compounds of formula (I) wherein Y is ($C_1\text{-}C_4$)-alkoxycarbonyl, preferably methoxycarbonyl and all other symbols are as above by treatment with aqueous
35 alkali metal hydroxides (e.g. NaOH or KOH) at the temperature between 0 and 30 °C (higher temperatures must be avoided to prevent epimerization at the carbon atom in the position 3 of the molecule), in an organic inert solvent, for instance, a di-(lower alkyl) ether of ethylene glycol or tetrahydrofuran.

The compounds of formula (I) wherein R_1 , R_2 , M , X and Z are as at the beginning of this description and Y is aminocarbonyl, ($C_1\text{-}C_4$)alkylaminocarbonyl, di($C_1\text{-}C_4$)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, ($C_1\text{-}C_4$)alkylamino and di($C_1\text{-}C_4$)alkylamino may be prepared according to the following procedures:

- i) Preparation of derivatives wherein the symbol Y and the moiety COX of C^{63} represent the same group ($C_1\text{-}C_4$)alkylaminocarbonyl or di($C_1\text{-}C_4$)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from amino, ($C_1\text{-}C_4$)alkylamino and di($C_1\text{-}C_4$)alkylamino:
 - 45 (a) Amidation of antibiotic A 40926 complex, its de-mannosyl derivative or a factor thereof (formula (II)), $X' = \text{hydroxy}$, $Y' = \text{carboxy}$, R'_1 , R'_2 and M' the same as R_1 , R_2 and M above) with a large excess of the appropriate amine of formula (III) wherein the symbols R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q and W have the meanings consistent with the above defined carboxamide rests Y and COX . This amidation reaction is carried out under the same conditions described above.
 - 50 ii) Preparation of derivatives wherein the symbol Y and the moiety COX of C^{63} represent different carboxamide rests, the leaning of Y being selected from aminocarbonyl, ($C_1\text{-}C_4$)alkylaminocarbonyl, di($C_1\text{-}C_4$)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, ($C_1\text{-}C_4$)alkylamino and di($C_1\text{-}C_4$)alkylamino and the meaning of X being an amino rest as defined at the beginning of this description:
 - 55 Method A: Amidation of the corresponding compound of formula (I) wherein R_1 , R_2 , M and Z are as at the beginning of this description, X represents an amino rest of formula $-NR_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$ wherein all symbols have the same meanings as at the beginning of this description and Y is carboxy, by reaction with the appropriate amine to form the above defined

carboxamide rest Y in the presence of a condensing agent (e.g. pyBOP or DPPA) under the same conditions described before;

Method B: (a) protecting the same starting compound of Method A on the N¹⁵-amino function (e.g. with a t-BOC or CBz group); (b) forming an "activated ester" of the carboxy group at position 6^B (e.g. by reaction with chloroacetonitrile); (c) reacting the "activated ester" moiety of said compound with the appropriate amine to form the above defined carboxamide rest Y under the same conditions described before; (d) optionally removing the N¹⁵-protecting group by the methods described above (e.g. by acidolysis or hydrogenolysis).

The compounds of formula (I) wherein M is hydrogen are currently prepared according to the procedures described above by using the corresponding starting molecule of formula (II) wherein M' is hydrogen.

In addition, an alternative procedure for the preparation of a compound of formula (I) wherein M is hydrogen consists in the transformation of a compound of formula (I) wherein M is α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl into the corresponding compound wherein M is hydrogen by means of selective acid hydrolysis according to the conditions described in EP-A 240609.

As described above, the compounds of formula (I) may consist of unitary compounds corresponding to the individual factors of the precursor antibiotic A 40926 or of mixtures thereof, in any proportion. Since, in most cases, the biological activity of the mixtures is very similar to that of the individual factors, there is no specific interest to separate the individual components when a mixture is obtained. However, when pure factors of formula (I) are desired, they can be individually separated from their mixtures by means of reverse phase column chromatography according to the method described in EP 177882. Alternatively, they may be prepared by using unitary starting materials of formula (II) corresponding to the individual factors of the antibiotic A 40926 complex.

Under the general methods and conditions described here it may be useful to utilize a precursor A 40926 complex which contains one of the individual factors, (e.g. factor B₀) in a preponderant proportion with respect to the remaining components of the mixture (e.g. 60% by HPLC). Accordingly, the compounds of formula (I) resulting from such precursor through the process of this invention, when they are not specifically submitted to the above mentioned separation procedure, generally consist of mixtures wherein the preponderant component corresponds to the same factor which is predominant in said A 40926 complex precursor.

A method for preparing an A-40926 complex enriched in its factors A and/or B₀ or PA and/or PB is described, for instance, in EP-A-259781.

The compounds of this invention possess basic functions which can form salts with organic and inorganic acids according to conventional procedures.

Representative and suitable acid addition salts of the compounds of the present invention include those salts formed by standard reaction with both organic and inorganic acids such as, for example, hydrochloric, hydrobromic, sulfuric, phosphoric, acetic, trifluoroacetic, trichloroacetic, succinic, citric, ascorbic, lactic, maleic, fumaric, palmitic, cholic, pamoic, mucic, glutamic, camphoric, glutaric, glycolic, phthalic, tartaric, lauric, stearic, salicylic, methanesulfonic, benzenesulfonic, sorbic, picric, benzoic, cinnamic, and the like acids.

The compounds of formula (I) wherein X is hydroxy and Y is hydroxymethyl and the compounds wherein Y is carboxy possess also an acid function which can form salts with organic and inorganic bases.

Representative examples of the bases that can form salts with the compounds of the present invention possessing an acid function are: alkali metal or alkaline-earth-metal hydroxides such as sodium, potassium, calcium, magnesium, barium hydroxide, ammonia and aliphatic, alicyclic or aromatic organic amines such as methylamine, dimethylamine, triethylamine, ethanolamine and picoline.

The transformation of the "non-salt" compounds of the invention into the corresponding addition salts, and the reverse, i.e. the transformation of an addition salt of a compound of the invention into the non-salt form, are within the ordinary technical skill and are encompassed by the present invention.

For instance, a compound of formula (I) can be transformed into the corresponding salts with acids or bases by dissolving or suspending the non-salt form in an aqueous solvent and adding a slight molar excess of the selected acid or base. The resulting solution or suspension is then lyophilized to recover the desired salt.

In case the final salt is insoluble in a solvent where the non-salt form is soluble, the salt may be recovered by filtration from the solution of the non-salt form after adding the stoichiometric amount or a slight molar excess of the selected acid or base.

The non-salt form can be prepared from a corresponding salt dissolved in an aqueous solvent which is then neutralized to free the non-salt form. This is then recovered for instance by extraction with an organic

solvent or is transformed into another addition salt by adding the selected acid or base and working up as above.

When following the neutralization, desalting is necessary, a common desalting procedure may be employed. For example, column chromatography on controlled pore size polydextrane resins (such as 5 Sephadex L H 20) or silanized silica gel may be conveniently used. After eluting the undesired salts with an aqueous solution, the desired product is eluted by means of linear gradient or step-gradient of a mixture of water and a polar or apolar organic solvent, such as acetonitrile/water from 50:50 to about 100% acetonitrile.

As it is known in the art, the salt formation either with pharmaceutically acceptable acids and bases or 10 non-pharmaceutically acceptable acids and bases may be used as a convenient purification technique. After formation and isolation, the salt form of a compound of formula (I) can be transformed into the corresponding non-salt or into a pharmaceutically acceptable salt.

However, in view of the similarity of the properties of the compounds of formula I and their salts, what is said in the present application when dealing with the biological activities of the compounds of formula (I) applies also to their pharmaceutically acceptable salts.

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The following Table I shows a series of representative compounds illustrative of this invention.

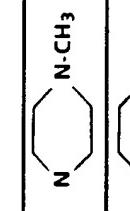
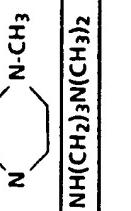
TABLE I

Compound No.	Identification code	R ₁	R ₂	M	Y	X	Z
1 RA	H	(C ₉ -C ₁₂)	α-DMP	CH ₂ OH	OH	H	H
2 MA-A-1/B ₀	H	iC ₁₀	α-DMP	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂		
3 RA-A-1/B ₀	H	iC ₁₀	α-DMP	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂		
4 MA-A-2/B ₀	H	iC ₁₀	α-DMP	COOCH ₃	NH-(CH ₂) ₃ -[NH(CH ₂) ₃] ₂ -NH ₂	H	H
5 MA-A-3/B ₀	H	iC ₁₀	α-DMP	COOCH ₃	NH(CH ₂) ₃ -N(CH ₂) ₃ NH ₂] ₂	H	H
6 MA-A-1	H	(C ₉ -C ₁₂)	α-DMP	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂		H
7 PyMA-A-1	H	(C ₉ -C ₁₂)	α-DMP	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂	P [⊕] (NC ₄ H ₉) ₃ CH ₃ COO [⊖]	
8 RA-A-1	H	(C ₉ -C ₁₂)	α-DMP	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂		H
9 RA-A-2	H	(C ₉ -C ₁₂)	α-DMP	CH ₂ OH	NH-(CH ₂) ₃ -[NH(CH ₂) ₃] ₂ -NH ₂	H	H
10 RA-A-3	H	(C ₉ -C ₁₂)	α-DMP	CH ₂ OH	NH-(CH ₂) ₃ -N(CH ₂) ₃ NH ₂] ₂	H	H
11 AA-1	H	(C ₉ -C ₁₂)	α-DMP	COOH	NH(CH ₂) ₃ N(CH ₃) ₂		H
12 PyAA-1	H	(C ₉ -C ₁₂)	α-DMP	COO [⊖]	NH(CH ₂) ₃ N(CH ₃) ₂	P [⊕] (NC ₄ H ₉) ₃	
13 AA-3/B ₀	H	iC ₁₀	α-DMP	COOH	NH(CH ₂) ₃ -N(CH ₂) ₃ NH ₂] ₂	H	H
14 ABA-A-1	H	(C ₉ -C ₁₂)	α-DMP	CONHCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂		H

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TABLE I (continued)

Compound No.	Identification code	R ₁	R ₂	M	Y	X	Z
15 ADA-A-1	H (C ₉ -C ₁₂)	α-DMP	CON(H ₃) ₃ N(CH ₃) ₂	NH(CH ₂) ₃ N(CH ₃) ₂	H		
16 PYRA-A-1	H (C ₉ -C ₁₂)	α-DMP	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂	P [⊕] (NC ₄ H ₈) ₃ CH ₃ COO [⊖]		
17 A-A-2	H (C ₉ -C ₁₂)	α-DMP	COOH	NH-(CH ₂) ₃ -[NH(CH ₂) ₃] ₂ -NH ₂	H		
18 AA-A-1	H (C ₉ -C ₁₂)	α-DMP	CONH ₂	NH(CH ₂) ₃ N(CH ₃) ₂	H		
19 ACA-A-1	H (C ₉ -C ₁₂)	α-DMP	CON(CH ₃) ₂	NH(CH ₂) ₃ N(CH ₃) ₂	H		
20 AA-A-2/B ₀	H iC ₁₀	α-DMP	CONH ₂	NH-(CH ₂) ₃ -[NH(CH ₂) ₃] ₂ -NH ₂	H		
21 AAA-A-3	H (C ₉ -C ₁₂)	α-DMP	CONH ₂	NH(CH ₂) ₃ -N[(CH ₂) ₃ NH ₂] ₂	H		
22 PYA-A-3	H (C ₉ -C ₁₂)	α-DMP	COOH	NH(CH ₂) ₃ -N[(CH ₂) ₃ NH ₂] ₂	P [⊕] (NC ₄ H ₈) ₃ Cl [⊖]		
23 PYAA-A-1	H (C ₉ -C ₁₂)	α-DMP	CONH ₂	NH(CH ₂) ₃ N(CH ₃) ₂	P [⊕] (NC ₄ H ₈) ₃ Cl [⊖]		
24 RA-A-4	H (C ₉ -C ₁₂)	α-DMP	CH ₂ OH		H		
25 MA-A-4	H (C ₉ -C ₁₂)	α-DMP	COOCH ₃		H		
26 DM-RA-A-1	H (C ₉ -C ₁₂)	H	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂	H		

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TABLE I (continued)

Compound No.	Identification code	R ₁	R ₂	H	Y	X	Z
27	DM-RA-A-1/B ₀	H	iC ₁₀	H	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂	H
28	DM-MA-A-1	H	(C ₉ -C ₁₂)	H	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂	H
29	RA-A-1/B	H	iC ₁₀ /nC ₁₁	α -DMP	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂	H
30	MA-A-1/B	H	iC ₁₀ /nC ₁₁	α -DMP	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂	H
31	RA-A-1/A	H	nC ₁₀	α -DMP	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂	H
32	MA-A-1/A	H	nC ₁₀	α -DMP	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂	H
33	RA-A-1/B ₁	H	nC ₁₁	α -DMP	CH ₂ OH	NH(CH ₂) ₃ N(CH ₃) ₂	H
34	MA-A-1/B ₁	H	nC ₁₁	α -DMP	COOCH ₃	NH(CH ₂) ₃ N(CH ₃) ₂	H

- (NC₄H₈)₃ = (pyrrolidino)₃
 α -DMP = α -D-mannopyranosyl
iC₁₀ = 9-methyldecyl (corresponding to factor B₀ of A 40926)
nC₁₀ = n-decyl (corresponding to factor A of A 40926)
nC₁₁ = n-undecyl (corresponding to factor B₁ of A 40926)
iC₁₀/nC₁₁ = 9-methyldecyl and n-undecyl (corresponding to factor B of A 40926)
(C₉-C₁₂) = C₉-C₁₂alkyl (corresponding to all factors of A 40926 complex)

The antibiotic A 40926 derivatives of the present invention are mainly active against Gram-positive bacteria.

In particular, the compounds of the present invention show a surprising activity against glycopeptide resistant Enterococci and Staphylococci.

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The antimicrobial activity, expressed as minimal inhibitory concentration (MIC), of the antibiotic A 40926 derivatives of formula (I), against selected strains of Gram-positive bacteria was determined in comparison with teicoplanin and with antibiotic A 40926 complex. The microbroth dilution method in Müller-Hinton medium broth in the presence of 0.01 percent (w/v) of bovine albumin serum (fraction V Sigma) was used.

- 5 Final inoculum was about 10^5 cfu/ml and MIC was read as the lowest concentration (mcg/ml) which showed no visible growth after 18-24 hours incubation at 37°C.

The following Table II show the antimicrobial spectrum of a series of compounds representative of the invention.

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TABLE II
MIC (mcg/ml)

L No. (1) Organism Strain	TEICO- PLANIN*	$\Delta/40926$ complex*	Compound 1 RA	Compound 2 MA-A-1/B ₀	Compound 3 RA-A-1/B ₀	Compound 4 MA-A-2/B ₀
165 <u>Staph. aureus</u>	0.25	0.13	0.13	0.13	0.13	0.25
561 <u>Staph. aureus</u>	8	8	4	1	0.13	0.5
147 <u>Staph. epidermidis</u>	4	4	4	0.25	0.13	0.13
533 <u>Staph. epidermidis</u>	8	8	4	0.13	0.06	0.25
602 <u>Staph. haemolyticus</u>	32	16	8	0.5	0.13	0.25
49 <u>Strep. pyogenes</u>	0.13	0.13	0.13	0.13	0.06	0.13
44 <u>Strep. pneumoniae</u>	0.06	0.06	0.03	0.03	0.01	0.13
149 <u>Enter. faecalis</u>	0.13	0.13	0.13	0.13	0.06	0.25
562 <u>Enter. faecalis</u>	>128	64	16	8	8	16
997 <u>Neisseria gonorrh.</u>	32	1	2	8	16	32
47 <u>Esch. coli</u>	>128	>128	128	>128	>128	>128
4 <u>Pseudomonas aerug.</u>	>128	128	>128	128	128	64
79 <u>Proteus vulgaris</u>	>128	64	>128	32	128	64

- (1) Code number of the strains of the internal collection
 * Comparison compound

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TABLE II (continued)
MIC (mcg/ml)

L No. (1)	Organism Strain	Compound 5 MA-A-3/B ₀	Compound 6 MA-A-1	Compound 7 PyMA-A-1	Compound 8 RA-A-1	Compound 9 RA-A-2	Compound 10 RA-A-3
165	<u>Staph. aureus</u>	0.06	0.13	1	0.13	0.06	0.06
561	<u>Staph. aureus</u>	0.5	1	16	0.13	0.25	0.13
147	<u>Staph. epidermidis</u>	0.13	0.25	8	0.13	0.13	0.06
533	<u>Staph. epidermidis</u>	0.13	0.13	4	0.06	0.25	0.06
602	<u>Staph. haemolyticus</u>	0.06	0.5	8	0.13	0.13	0.13
49	<u>Strep. pyogenes</u>	0.03	0.13	0.13	0.06	0.06	0.03
44	<u>Strep. pneumoniae</u>	0.03	0.03	0.06	0.01	0.06	0.01
149	<u>Enter. faecalis</u>	0.13	0.13	0.5	0.13	0.13	0.13
562	<u>Enter. faecalis</u>	8	8	8	8	8	8
997	<u>Neisseria gonorrh.</u>	32	8	>128	16	64	32
47	<u>Esch. coli</u>	>128	>128	>128	>128	>128	>128
4	<u>Pseudomonas aerug.</u>	64	128	>128	128	64	16
79	<u>Proteus vulgaris</u>	64	32	>128	>128	>128	>128

(1) Code number of the strains of the internal collection

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TABLE II (continued)
MIC (mcg/ml)

L No. (1)	Organism Strain	Compound 11 A-A-1	Compound 12 PyA-A-1	Compound 13 A-A-3/B0	Compound 14 ABA-A-1	Compound 15 ADA-A-1
165	<u>Staph. aureus</u>	0.13	0.25	0.06	0.13	0.13
561	<u>Staph. aureus</u>	0.5	4	0.13	16	1
147	<u>Staph. epidermidis</u>	0.25	2	0.13	8	0.13
533	<u>Staph. epidermidis</u>	0.13	1	0.06	32	0.13
602	<u>Staph. haemolyticus</u>	0.13	2	0.06	16	0.25
49	<u>Strep. pyogenes</u>	0.03	0.06	0.03	0.06	0.06
44	<u>Strep. pneumoniae</u>	0.06	0.06	0.03	0.01	0.06
149	<u>Enter. faecalis</u>	0.13	0.5	0.13	0.13	0.06
562	<u>Enter. faecalis</u>	16	4	16	8	8
997	<u>Neisseria gonorrh.</u>	1	128	8	>128	16
47	<u>Esch. coli</u>	>128	>128	>128	>128	>128
4	<u>Pseudomonas aerug.</u>	>128	>128	>128	>128	>128
79	<u>Proteus vulgaris</u>	>128	>128	>128	>128	>128

(1) Code number of the strains of the internal collection

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TABLE III (continued)

L No. (1)	Organism Strain	MIC (mcg/ml)	Compound 16 PYRA-A-1	Compound 24 RA-A-4	Compound 25 MA-A-4
165	<u>Staph. aureus</u>	1		0.06	0.13
561	<u>Staph. aureus</u>	16		2	4
147	<u>Staph. epidermidis</u>	4		0.25	1
533	<u>Staph. epidermidis</u>	4		0.13	2
602	<u>Staph. haemolyticus</u>	8		0.5	2
49	<u>Strep. pyogenes</u>	0.06		0.03	0.06
44	<u>Strep. pneumoniae</u>	0.06		0.03	0.06
149	<u>Enter. faecalis</u>	1		0.06	0.13
562	<u>Enter. faecalis</u>	8		8	8
997	<u>Neisseria gonorrh.</u>	>128		16	16
47	<u>Esch. coli</u>	>128		>128	>128
4	<u>Pseudomonas aerug.</u>	>128		>128	>128
79	<u>Proteus vulgaris</u>	>128		>128	>128

(1) Code number of the strains of the internal collection

45 The following Table III shows *in vitro* activity data of some representative compounds of this invention in comparison with teicoplanin and vancomycin regarding the *in vitro* activity against Enterococcal strains highly resistant to glycopeptides in common therapy.

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TABLE III
MIC ($\mu\text{g}/\text{ml}$)

Organism Strain (1)	COMPOUND 6 MA-A-1	COMPOUND 8 RA-A-1	TEICOPLANIN	VANCOMYCIN
<u>Enterococcus</u> <u>faecalis</u>				
	L 560	32	32	>128
	L 562	8	8	>128
L 563	16	16	>128	>128
<u>Enterococcus</u> <u>faecium</u>				
	L 564	8	8	>128
	L 565	8	8	>128
	L 569	16	16	>128
	L 1650	64	32	>128
	L 1652	8	8	>128
	L 1666	32	32	>128
	L 1680	8	8	>128
	L 1681	8	8	>128
	L 1683	4	8	>128
L 1686	4	4	>128	>128

(1): internal code numbers

The following Table IV shows the results of some representative compounds of this invention in experimental streptococcal septicemia in mice.

50 The experiments have been carried out according to the procedure described by V. Arioli et al., Journal of Antibiotics 29, 511 (1976).

TABLE IV

	COMPOUND NO.	Infecting Organism Strep. pyogenes C 203 Adm. route (ED ₅₀) sc (mg/kg)
5	Teicoplanin	0.16
10	A 40926 complex	0.35
15	Compound 1 RA	0.08
20	Compound 2 MA-A-1/B ₀	0.03
25	Compound 3 RA-A-1/B ₀	0.03
30	Compound 4 MA-A-2/B ₀	0.13
35	Compound 5 MA-A-3/B ₀	0.04
40	Compound 6 MA-A-1	0.03
45	Compound 7 PyMA-A-1	0.11
50	Compound 8 RA-A-1	0.03
55	Compound 11 A-A-1	0.03
60	Compound 12 PyA-A-1	0.04
65	Compound 13 A-A-3/B ₀	0.05
70	Compound 15 ADA-A-1	0.05
75	Compound 16 PyRA-A-1	0.06

30 The data represented above show that, although generally less active against Neisseria gonorrhoeae than the precursor A 40926, the compounds of this invention have better activity against clinical isolates of Staphylococci and Enterococci, if compared with the reference compounds. In particular, they are:

- a) markedly more active in vitro than teicoplanin and A 40926 against glycopeptide-intermediate or -resistant staphylococci, in particular coagulase-negative and methicillin-resistant staphylococci;
- b) active in vitro against highly glycopeptide-resistant enterococci, which are highly resistant to teicoplanin and vancomycin and somewhat resistant to A-40926 (MIC ≥ 64 mcg/ml);
- c) more effective in vivo than teicoplanin and A 40926 in the streptococcal septicemia in mice.

40 In view of the above reported antimicrobial activity, the compounds of the present invention can effectively be employed as the active ingredients of the antimicrobial preparations used in human and veterinary medicine for the prevention and treatment of infectious diseases caused by pathogenic bacteria which are susceptible to said active ingredients, in particular, for the treatment of infections caused by Enterococci, Streptococci and Staphylococci strains which show low sensitivity to glycopeptide antibiotics.

The compounds of the present invention can be administered orally, topically or parenterally, the parenteral administration route being preferred.

45 Depending on the route of administration, these compounds can be formulated into various dosage forms. Preparations for oral administration may be in the form of capsules, tablets, liquid solutions or suspensions. As known in the art, the capsules and tablets may contain in addition to the active ingredient, conventional excipients such as diluents, e.g. lactose, calcium phosphate, sorbitol and the like, lubricants, e.g. magnesium stearate, talc, polyethylene glycol, binding agents, e.g. polyvinylpyrrolidone, gelatin, sorbitol, tragacanth, acacia, flavoring agents, and acceptable disintegrating and wetting agents. The liquid preparations, generally in the form of aqueous or oily solutions or suspensions, may contain conventional additives such as suspending agents.

50 For topical use the compounds of the present invention may also be prepared in suitable forms for absorption through the mucous membranes of the nose and throat or bronchial tissues and may conveniently take the form of liquid sprays or inhalants, lozenges, or throat paints.

55 For medication of the eyes or ears, the preparation may be presented in liquid or semi-liquid form. Topical applications may be formulated in hydrophobic or hydrophilic bases as ointments, creams, lotions, paints, or powders.

For rectal administration the compounds of the invention are administered in the form of suppositories admixed with conventional vehicles, such as, for example, cocoa butter, wax, spermaceti or polyethyleneglycols and their derivatives.

Compositions for injection may take such forms as suspensions, solutions, or emulsions in oily or aqueous vehicles, and may contain formulation agents such as suspending, stabilizing and/or dispersing agents.

Alternatively, the active ingredient may be in powder form for reconstitution at the time of delivery with a suitable vehicle, such as sterile water.

The amount of active principle to be administered depends on various factors such as the size and conditions of the subject to be treated, the route and frequency of administration, and the causative agent involved.

The compounds of the invention are generally effective at a dosage comprised between about 1 and about 40 mg of active ingredient per Kg of body weight. Depending on the characteristics of the specific compound, the infection and the patients, the effective dose can be administered in a single administration per day or divided in 2 to 4 administrations per day. Particularly desirable compositions are those prepared in the form of dosage units containing from about 30 to about 500 mg per unit.

Example 1 Preparation of the starting material (MA)

(Compound of formula (II) wherein Y' is $-COOCH_3$, X' is $-OH$, R'₁ is $-H$, R'₂ is $(C_9-C_{12})alkyl$ corresponding to the factors of A 40926 complex, M' is α -D-mannopyranosyl and Z is $-H$)

Antibiotic A 40926 complex (150 mg; 0.0866 mmole), obtained according to EP-A-177882, is dissolved in methanol (30 ml) and the pH adjusted to 2 with concentrated sulfuric acid. The mixture is stirred at room temperature for 26 hours. A precipitate appears when the pH is brought to 6 with 0.15 ml of triethylamine (TEA). After addition of diethyl ether the precipitate is collected, washed thoroughly with diethyl ether and dried. Yield: 150 mg (99%).

Example 2 Preparation of compound 1 (RA)

(Compound of formula (I) wherein Y is $-CH_2OH$, X is $-OH$, R₁ is $-H$, R₂ is $(C_9-C_{12})alkyl$ corresponding to the factors of A 40926 complex, M is α -D-mannopyranosyl and Z is $-H$)

Step a: preparation of N¹⁵-(t-BOC)-MA

To a stirred solution of 1.8 g of the compound prepared according to Example 1 (MA) and 1 g of sodium bicarbonate in 50 ml of a dioxane/water 1/1 solution, a solution of 0.25 g of di-tert-butyl-dicarbonate in 5 ml of dioxane is added at 5 °C dropwise within 15 minutes. After 1 hour at room temperature, the reaction mixture is adjusted at pH 4 with 1N HCl. Afterwards, 150 ml of water are added and the resulting mixture is extracted with n-butanol (2 x 100 ml). The organic layer is separated, washed with 100 ml of water and then it is concentrated to a small volume (about 25 ml) at 40 °C under reduced pressure. The solid precipitated by adding diethyl ether (100 ml) is collected and dried in vacuo at room temperature overnight to yield 1.6 g of the title compound N¹⁵-(t-BOC)-MA enough pure for the next step.

Step b: preparation of N¹⁵-(t-BOC)-RA

To a stirred suspension of 0.9 g of the compound prepared according to the step a above in 50ml of water, 30 ml of a n-butanol/diethyl ether 1/1 mixture are added followed by 0.9 g of sodium borohydride. The reducing agent is added portionwise in 30 minutes at room temperature, then the reaction mixture is stirred at room temperature for 1 hour. Afterwards, it is cooled at 5 °C and 1.5 ml of glacial acetic acid are added followed by 50 ml of water. The resulting mixture is extracted with n-butanol (100 ml) and the organic layer is worked up as described above to give 0.8 g of the title compound N¹⁵-(t-BOC)-RA enough pure for the final step c.

Step c: A solution of 0.5 g of the compound N¹⁵-(t-BOC)-RA prepared according to the step b above in 5 ml of dry trifluoroacetic acid (TFA) is stirred at room temperature for 1 minute (or alternatively at 0-5 °C for 20-30 minutes) and then it is poured in 10 ml of a methanol/diethyl ether 1/4 mixture at 0-5 °C. The title compound RA is collected by filtration to yield, after washing with diethyl ether and drying at room temperature in vacuo overnight, 0.35 g of product. A 0.15 g pure sample of compound RA is prepared by reverse-phase column chromatography on silanized silica-gel by combining all fractions containing the pure individual factors, as described here below.

Example 3: Preparation of compound 2 (MA-A-1/B₀) and 6 (MA-A-1)

(Compound of formula (I) wherein Y is -COOCH₃, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is 9-methyldecyl (MA-A-1/B₀) or (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex (MA-A-1), M is α-D-mannopyranosyl and Z is -H)

5

Method AStep a: preparation of N¹⁵-(t-BOC)-MA-A-1

To a stirred solution of 1.3 g of N¹⁵-(t-BOC)-MA in 30 ml of DMSO (prepared according to step a of Example 2 above), 0.2 ml of 3,3-dimethylamino-1-propylamine and 0.3 ml of diphenylphosphoroazidate (DPPA) are added. After 4 hours stirring at room temperature, another amount of 0.15 ml of DPPA is added and stirring is continued at room temperature for additional 20 hours. The solid precipitated by adding 170 ml of diethyl ether is collected to give 1.3 g of the title compound N¹⁵-(t-BOC)-MA-A-1.

Step b: The above product is dissolved in 10 ml of TFA. The resulting solution is stirred at room temperature for 20 minutes and then 90 ml of diethyl ether are added. The precipitated solid is collected, washed twice with 50 ml of diethyl ether, and then it is dried at room temperature in vacuo overnight, yielding 0.9 g of crude title compound (MA-A-1) which is reverse-phase chromatographed on a column of silanized silica-gel (by combining only the fractions containing the pure desired individual factor) to give 0.15 g of pure MA-A-1/B₀.

20

Method B

To a stirred solution of 1.8 g (about 1 mmol) of the compound of Example 1 (MA) in 30 ml of DMF, 0.14 ml (about 1.15 mmol) of 3,3-dimethylamino-1-propylamine and 600 mg (about 1.2 mmol) of PyBOP are added at room temperature. After stirring at 20-25 °C for 3 hours, 150 ml of diethyl ether are added. The precipitated solid is collected and then purified by reverse-phase column chromatography (by combining all fractions containing the pure individual factors) yielding 1.15 g of compound MA-A-1.

Example 4: Preparation of compound 7 (PyMA-A-1)

30 (Compound of formula (I) wherein Y is -COOCH₃, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is P^o(NC₄H₈)₃ CH₃COO^o)

35 To a stirred solution of 1.8 g (about 2 mmol) of compound MA prepared as in Example 1 in 40 ml of DMF, 2 ml (about 16 mmol) of 3,3-dimethylamino-1-propylamine and 3.12 g (about 6 mmol) of PyBOP are added at room temperature. After 30 minutes, the reaction mixture is worked-up as described under Example 3, Method B, yielding 1.5 g of the title compound PyMA-A-1.

Example 5: Preparation of compound 3 (RA-A-1/B₀) and 8 (RA-A-1)

40 (Compound of formula (I) wherein Y is -CH₂OH, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is 9-methyldecyl (RA-A-1/B₀) or (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex (RA-A-1), M is α-D-mannopyranosyl and Z is -H)

Method A

45

Step a: preparation of N¹⁵-(t-BOC)-RA-A-1

By substantially following the same procedure as that described in Example 3, Method A, step a, from 2 g of N¹⁵-(t-BOC)-RA (Example 2, step b) 1.7 g of the title compound N¹⁵-(t-BOC)-RA-A-1 is obtained.

Step b: By substantially following the same procedure as that described in Example 2, step c, from 1.7 g of the above compound N¹⁵-(t-BOC)-RA-1, 0.22 g of pure compound RA-A-1 is obtained.

The factor RA-A-1/B₀ is obtained by operating in the same way as described above with the only difference that in the reverse-phase chromatography purification only those fractions which contain the pure desired individual factor are combined.

55

Method B

To a stirred solution of 50 g (about 27 mmol) of the compound of Example 2 (RA) in 200 ml of DMF, 11 ml (about 90 mmol) of 3,3-(N,N-dimethylamino)-1-propylamine and 18 g (about 35 mmol) of PyBOP are

added at room temperature. After 15 minutes of stirring, 1 liter of ethyl acetate is added and the precipitated solid (about 63 g) is collected and purified by reverse-phase column chromatography (by combining all fractions containing the pure individual factors), yielding 25 g of compound RA-A-1

5 Example 6: Preparation of compound 4 (MA-A-2/B₀)

(Compound of formula (I) wherein Y is -COOCH₃, X is -NH-(CH₂)₃-[NH-(CH₂)₃]₂-NH₂, R₁ is -H, R₂ is 9-methyldecyl, M is α -D-mannopyranosyl and Z is -H)

Step a: Preparation of N¹⁵-(t-BOC)-MA, cyanomethyl ester

10 A solution of 2.5 g of the compound of Example 2, step a (N¹⁵-(t-BOC)-MA), 0.25 ml of TEA, and 2.5 ml of chloroacetonitrile in 10 ml of dimethylsulfoxide (DMSO) are stirred at room temperature for 4 hours. Afterwards, 90 ml of ethyl acetate are added and the precipitated solid is collected, yielding 2.8 g of crude title compound N¹⁵-(t-BOC)-MA cyanomethyl ester.

Step b: preparation of N¹⁵-(t-BOC)-MA-A-2

15 The above crude cyanomethyl ester compound is dissolved in 30 ml of DMSO. To the resulting solution, 2.8 at of N,N'-bis-(3-aminopropyl)-1,3-propanediamine are added and the reaction mixture is stirred at room temperature for 4 hours. Afterwards, 200 ml of ethyl acetate are added and the precipitated solid is collected, yielding 3 g of crude title compound N¹⁵-(t-BOC)-MA-A-2.

20 Step c: The above crude compound is treated with TFA as described above in Example 3, Method A, step b, to give, after reverse-phase column chromatography (by combining only the fractions containing the pure desired individual factor), 0.45 g of pure compound MA-A-2/B₀.

Example 7: Preparation of compound 5 (MA-A-3/B₀)

(Compound of formula (I) wherein Y is -COOH₃, X is -NH-(CH₂)₃-N[-(CH₂)₃-NH₂]₂, R₁ is -H, R₂ is 9-methyldecyl, M is α -D-mannopyranosyl and Z is -H)

Step a: Preparation of N',N"-di(t-BOC)-tris(3-aminopropyl)amine

The N',N"-protected polyamine is prepared as described in International Application Publ. No. WO 90/11300

30 Step b: Condensation of MA with N',N"-di(t-BOC)-tris(3-aminopropyl)amine

A solution of 18 g (about 10 mmol) of the compound of Example 1 (MA), 14 g (about 36 mmol) of the protected amine, 3 ml (about 22 mmol) of TEA, and 6 ml (about 28 mmol) of DPPA in 150 ml of DMSO are stirred at room temperature for 2 hours, then 500 ml of ethyl acetate are added. The precipitated solid is collected (about 22 g) and used for the next step without any further purification.

35 Step c: Removal of the t-BOC-protective groups:

The crude product of step b is dissolved in 150 ml of dry TFA pre-cooled at 0 °C, and the resulting solution is stirred at 0-5 °C for 20 minutes. Then, 150 ml of methanol and 300 ml of diethyl ether are added. The precipitated solid is collected, washed several times with diethyl ether, and then it is purified by reverse-phase column chromatography (by combining only the fractions containing the pure desired individual factor) to yield 9 g of compound MA-A-3/B₀.

Example 8: Preparation of compound 9 (RA-A-2)

(Compound of formula(I) wherein Y is -CH₂OH, X is -NH-(CH₂)₃-[NH(CH₂)₃]₂-NH₂, R₁ is -H, R₂ is (C₉-C₁₂)-alkyl corresponding to the factors of A 40926 complex, M is α -D-mannopyranosyl and Z is -H)

45

Step a: Preparation of N¹⁵-(t-BOC)-RA, cyanomethyl ester

A solution of 8 g (about 4 mmol) of the compound of Example 2, step b, (N¹⁵-(t-BOC)-RA), 0.75 ml (about 5.5 mmol) of TEA and 8 ml of chloroacetonitrile in 40 ml of DMSO is stirred at room temperature for 5 hours. Then, 200 ml of ethyl acetate are added, and the precipitated solid is collected, yielding 8.2 g of the crude cyanomethyl ester of the title.

50 Steps b and c: Condensation with N',N"-bis-(3-aminopropyl)-1,3-propanediamine and acidolysis of the t-BOC-protective group:

The crude cyanomethyl ester of step a is dissolved in 80 ml of DMSO and 9 g of N,N'-bis-(3-aminopropyl)-1,3-propanediamine is added. After stirring at room temperature for 20 hours, 320 ml of ethyl acetate are added. The precipitated solid is collected and re-dissolved in 70 ml of ice-cold dry TFA. The resulting solution is stirred at 0 °C for 10 minutes, and then 230 ml of cold diethyl ether are added. The precipitated solid is collected and re-dissolved quickly in 200 ml of water. The solution is adjusted at pH 5.5 with 1N NaOH and purified by reverse-phase chromatography (by combining all fractions containing the

pure individual factors), yielding 1.3 g of pure title compound RA-A-2.

Example 9: Preparation of compound 10 (RA-A-3)

(Compound of formula (I) wherein Y is -CH₂OH, X is -NH-(CH₂)₃-N[(CH₂)₃NH₂]₂, R₁ is -H, R₂ is (C₉-C₁₂)-alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is -H)

To a stirred solution of 9 g (about 5 mmol) of the compound of Example 2 (RA) in 100 ml of DMSO, 7 g (about 18 mmol) of N',N"-di(t-BOC)-tris-(3-aminopropyl)amine (Example 7, step a), 1.5 ml of TEA and 3 ml of DPPA are added at 10 °C. After stirring at 10 °C for 1 hour and at room temperature for 4 hours, 400 ml of ethyl acetate are added. The precipitated solid (about 12 g) is re-dissolved in 80 ml of ice-cooled TFA and the resulting solution is stirred at 0-5 °C for 10 minutes. Then, a mixture methanol/diethyl ether 1/1 (about 300 ml) pre-cooled at -10 °C is added. The precipitated solid is collected and quickly re-dissolved in 200 ml of water. The resulting solution is adjusted at pH 4 with 1N NaOH and purified by reverse-phase chromatography (by combining all fractions containing the pure individual factors) to yield 1.8 g of the pure title compound RA-A-3.

Example 10: Preparation of compound 11 (A-A-1)

(Compound of formula (I) wherein Y is -COOH, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is (C₉-C₁₂)-alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is -H)

To a stirred suspension of 5 g (about 2.5 mmol) of compound 6 (MA-A-1), prepared as described in Example 3, Method B, in 60 ml of tetrahydrofuran (THF), 10 ml of water and 20 ml of 1N NaOH are added at room temperature. After 30 minutes, the resulting solution is adjusted at pH 7 with 1N HCl, 150 ml of n-butanol are added, and the mixture is concentrated to a small volume (about 20 ml), at 40 °C under reduced pressure. The solid precipitated by adding diethyl ether (about 200 ml) is collected (5.2 g) and purified by reverse-phase chromatography (by combining all fractions containing the pure individual factors), yielding 2.1 g of the title compound A-A-1.

Example 11: Preparation of compound 12 (PyA-A-1)

(Compound of formula (I) wherein Y is -COO^e, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is (C₉-C₁₂)-alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is P^e(NC₄H₈)₃)

Compound 12 (PyA-A-1) is obtained from compound 7 (PyMA-A-1) of Example 4 by operating under the same conditions described in Example 10 for the preparation of compound 11 (A-A-1) from compound 6 (MA-A-1), with a 35% yield.

Example 12: Preparation of compound 13 (A-A-3/B₀)

(Compound of formula (I) wherein Y is -COOH, X is -NH-(CH₂)₃-N[(CH₂)₃NH₂]₂, R₁ is -H, R₂ is 9-methyldecyl, M is α-D-mannopyranosyl and Z is -H)

Compound 13 (A-A-3/B₀) is obtained from compound 5 (MA-A-3/B₀) of Example 7 under the same conditions described in Example 10 for the preparation of compound 11 (A-A-1) from compound 6 (MA-A-1), with a 41% yield.

Example 13: Preparation of compound 14 (ABA-A-1)

(Compound of formula (I) wherein Y is -CONHCH₃, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is (C₉-C₁₂)-alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is -H)

Step a: Preparation of N¹⁵-(t-BOC)-A-A-1, 6^B-cyanomethyl ester

To a stirred solution of 22 g (about 11 mmol) of compound 11 (A-A-1) of Example 10 and 3 g of NaHCO₃ in 220 ml of water/dioxane 1/1 mixture, a solution of 5 g of di-tert-butyl-dicarbonate in 20 ml of dry dioxane is added dropwise at room temperature in 10 minutes. After stirring for 2 hours at room temperature, 200 ml of water are added, and then the resulting solution is adjusted at pH 3 with 1H HCl and extracted with 300 ml of n-butanol. The organic layer is separated and concentrated at 35 °C under reduced pressure to a small volume (about 45 ml). The solid precipitated by adding diethyl ether (about 250 ml) is collected (about 20 g of crude N¹⁵-(t-BOC)-A-A-1) and re-dissolved in 150 ml of DMSO. After adding 3 ml of TEA and 20 ml of chloroacetonitrile, the resulting solution is stirred at room temperature for 5 hours, and then 500 ml of ethyl acetate are added. The precipitated solid (about 18 g of the cyanomethyl ester) is

enough pure for the use in the next step.

Step b: Reaction of the above 6^B-cyanomethyl ester with methylamine and removal of the t-BOC-protective group

A solution of 5 g of the above product in 75 ml of 25% (w/v) methylamine in ethanol is stirred at room temperature for 3 hours, and then 300 ml of diethyl ether are added. The precipitated solid (about 5.1 g) is collected and re-dissolved in 35 ml of TFA at 0 °C. The resulting solution is stirred at 0 °C for 15 minutes, and then 50 ml of a methanol/diethyl ether 1/1 mixture are added to precipitate 4.5 g of crude product which is purified by reverse-phase column chromatography (by combining all fractions containing the pure individual factors), yielding 1.7 g of the title compound 14 (ABA-A-1).

10

Example 14: Preparation of compound 15 (ADA-A-1)

(Compound of formula (I) wherein Y is -CONH-(CH₂)₃-N(CH₃)₂, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is -H)

15 A solution of 7 g (about 4 mmol) of antibiotic A 40926 complex, 2.5 ml (about 20 mmol) of 3,3-dimethylamino-1-propylamine, and 5.2 g (about 10 mmol) of PyBOP in 70 ml of DMF is stirred at room temperature for 1 hour, and then 400 ml of ethyl acetate are added. The precipitated solid is collected and purified by reverse-phase chromatography (by combining all fractions containing the pure individual factors), yielding 2.1 g of the title compound 15 (ADA-A-1)

20

Example 15: Preparation of compound 16 (PyRA-A-1)

(Compound of formula (I) wherein Y is -CH₂OH, X is -NH-(CH₂)₃-N(CH₃)₂, R₁ is -H, R₂ is (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is P^o(NC₄H₈)₃CH₃COO^e)

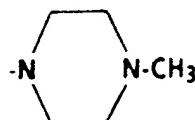
25

To a stirred solution of 400 mg (about 0.2 mmol) of compound 7 (PyMA-A-1) prepared as described in Example 4, in 20 ml of water, 4 ml of n-butanol and 200 mg of NaBH₄ are added at room temperature. After stirring at room temperature overnight, the reaction mixture is adjusted at pH 4.5 with glacial acetic acid and extracted with 50 ml of n-butanol. The organic layer is separated and the solvent is evaporated at 45 °C under reduced pressure. The solid residue is purified by reverse-phase chromatography (by combining all fractions containing the pure individual factors), to yield 175 mg of pure title compound 16 (PyRA-A-1)

Example 16: Preparation of compound 25 (MA-A-4)

(Compound of formula (I) wherein Y is -COOCH₃, X is

35



40

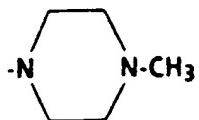
R₁ is -H, R₂ is (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is -H)

45 To a stirred solution of 5 g of the compound of Example 1 (MA) in 60 ml of a DMF/DMSO 5/1 mixture, 0.3 ml of N-methyl-piperazine and 1.7 g of PyBOP are added at room temperature. After 1 hour-reaction, 140 ml of ethyl acetate are added, and the precipitated solid is collected and purified by reverse-phase column chromatography (by combining all fractions containing the pure individual components), yielding 1.9 g of the title compound MA-A-4.

55

Example 17: Preparation of compound 24 (RA-A-4)
(Compound of formula (I) wherein Y is -CH₂OH, X is

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10

R₁ is -H, R₂ is (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex, M is α-D-mannopyranosyl and Z is -H)

By following exactly the same procedure described in the above Example 16, under the same above
15 reaction conditions, from 5 g of RA, 2.7 g of pure title compound RA-A-4 are obtained.

Reverse-Phase Column Chromatography

Pure samples of the above compounds are obtained by reverse phase column chromatography on
20 silanized silica gel (0.063-0.2 mm; Merck). The crude product (for example, 0.5 g) is dissolved in a minimum amount of a mixture acetonitrile/water 1/1, then the solution is adjusted at pH 7 with 1N NaOH and diluted with water until a cloudy solution is formed. Afterwards, few drops of acetonitrile are added under vigorous stirring. As soon as a clear solution is obtained, this is loaded on a column of silanized silica gel (100 g) in water. Elution is carried out according to a linear gradient from 10% to 60% of acetonitrile in 0.1N
25 acetic acid in 10 hours, at a flow rate of about 250 ml/hour, while collecting 20 ml/fractions which are checked by HPLC. Those fractions containing the pure compounds of formula (I) are selected and, when a complex compound wherein R₂ is (C₉-C₁₂)alkyl corresponding to the factors of A 40926 complex is desired, all fractions containing pure factors are combined and the solvents are evaporated at 40 °C under reduced pressure in the presence of n-butanol to avoid foaming.

30 When in the process for preparing a compound of formula (I) antibiotic A 40926 complex has been used as the precursor and an individual factor of the amide compound of formula (I) is desired wherein R₂ corresponds to one of the meanings which characterize the individual factors of A 40926 complex (e.g. R₂ = 9-methyldecyl), only the fractions examined by HPLC which contain the desired pure factor are combined and treated is described above.

35 The identity and structure of each single factor of the compounds of this invention is determined by HPLC analysis of each reaction product. Accordingly, a preliminary identification of the desired factor is obtained by comparing the HPLC fingerprint of A 40926 complex with that of the crude reaction product (see, for instance, the HPLC pattern reported by L.F. Zerilli et al in "Rapid Communications in Mass Spectrometry, Vol. 6, 109, 1992) (in this paper factor B₀ of A 40926 complex is referred to as factor B).

40 HPLC analyses are performed on a column Hibar (125 x 4mm; Merck) prepacked with Li-Chrospher RP-8 (5 μm), using a Varian Model 5500 liquid chromatograph provided with a variable UV-detector. Chromatograms are recorded at 254 nm. Elutions are carried out according to a linear step-gradient from 20% to 60% of acetonitrile in 0.2% aqueous ammonium formate in 30 minutes at the flow rate of 1.5 ml/minute.

45 Since, in general, all complex compounds of this invention possess a typical HPLC fingerprint similar to that characteristic of the respective A 40926 complex precursor, the individual factors of the compound of this invention corresponding to those of the precursor A 40926 complex can be easily individuated by correlation of the two HPLC patterns. The eluted fractions of the reverse-phase chromatograms which contain said pure factors can be isolated and worked up as described above. For further confirmation of the
50 identity of the (C₉-C₁₂)alkyl chains a test sample of each fraction may be evaporated as described above to give a sample of product which can be examined by gas chromatography/mass spectrometry (GC/MS) according to the method described by L. F. Zerilli et al. in the paper mentioned above.

Table V reports the retention times (t_R) of the pure factor of each invention compound of formula (I) wherein R₂ is 9-methyldecyl (i.e. the one corresponding to factor B₀ of the A 40926 complex) which is taken as a reference in the reverse-phase purification procedures.

The table reports also the t_R of the factor B₀ of A 40926 complex precursor and the corresponding ester starting material (MA) recorded under the same conditions described above.

TABLE V

HPLC analysis		
	Compound	t _R (minutes)
5	A 40926 precursor	9.7
10	Starting material (MA)	11.3
15	compound 1	10.2
20	compound 2	13.7
25	compound 3	15.3
30	compound 4	15.5
35	compound 5	15.3
	compound 6	13.7
	compound 7	20.5
	compound 8	15.3
	compound 9	12.9
	compound 10	14.8
	compound 11	12.1
	compound 12	17.4
	compound 13	12.2
	compound 14	14.7
	compound 15	16.4
	compound 16	19.2
	compound 24	13.4
	compound 25	14.8

¹H and ³¹P - NMR spectra

40

¹H-NMR spectra at 500 MHz are recorded in the temperature range from 20 °C to 30 °C on a Bruker AM 500 spectrometer in DMSO-D₆ with tetramethylsilane (TMS) as the internal reference (delta = 0.00 ppm). Table VI reports the most significant chemical shift (delta ppm) of some representative compounds.

45

50

55

TABLE VI

5

Compound 1

10

(RA): 0.85, 1.13, 1.42, 1.98 (acyl chain); 3.72
 (CH_2OH) , 4.05-6.22 (peptidic CH's); 6.43-
 8.52 (aromatic protons and peptidic NH's).

15

Compound 2

20

(MA-A-1/B₀): 0.83, 1.14, 1.38, 1.99 (acyl chain), 1.83,
 2.83 (CH_2 - side chain), 2.73 ($\text{N}(\text{CH}_3)_2$);
 4.11-6.10 (pepetidic CH's); 6.48-9.50
 (aromatic protons and peptidic NH's)

25

Compound 3

30

(RA-A-1/B₀): 0.84, 1.14, 1.38, 1.92 (acyl chain); 1.72,
 2.75 (CH_2 -side chain); 2.53 ($\text{N}(\text{CH}_3)_2$);
 3.69 ($\text{CH}_2\text{-OH}$); 4.09-6.11 (peptidic CH's);
 6.41-9.18 (aromatic protons and peptidic
 NH's)

35

Compound 4

40

(MA-A-2/B₀): 0.84, 1.15, 1.39, 1.98 (acyl chain); 1.96,
 2.86 (CH_2 -side chain); 4.08-6.15 (peptidic
 CH's); 6.42-9.61 (aromatic protons and
 NH's)

45

Compound 5

50

(MA-A-3/B₀): 0.85, 1.13, 1.42, 2.02 (acyl chain); 1.73,
 2.82 (alkylamino chains); 2.42 (-N-CH₃);
 3.63 (COOCH₃); 3.10-3.80 (sugars); 4.10-
 6.10 (peptidic CH's); 6.41-8.52 (aromatic
 protons and peptidic NH's)

55

TABLE VI (continued)

5	Compound 7
10	(PyMA-A-1): 0.84, 1.13, 1.42, 2.01 (acyl chains); 1.83, 2.16 (dimethylpropyl-amide); 2.32 (NH-CH ₃); 1.70, 3.23 (pyrrolidine); 3.10- 3.80 (sugars); 4.10-6.20 (peptidic CH's); 6.38-8.40 (aromatic protons and peptidic NH's)
15	
20	Compound 9
25	(RA-A-2) 0.84, 1.13, 1.39, 1.98 (acyl chains); 1.88, 2.91 (alkylamino chains); 2.41 (NH-CH ₃); 3.10-3.80 (sugars); 4.10-6.10 (peptidic CH's); 6.38-8.49 (aromatic protons and peptidic NH's)
30	
35	Compound 10
40	(RA-A-3): 0.84, 1.13, 1.39, 1.98 (acyl chains); 1.73, 2.82 (alkylamino chains); 2.47 (NH-CH ₃); 3.10-3.80 (sugars); 4.10-6.10 (peptidic CH's); 6.37-8.70 (aromatic protons and peptidic NH's); 9.2-10.4 (phenolic OH's)
45	
50	Compound 11
55	(A-A-1): 0.84, 1.13, 1.39, 2.00 (acyl chains); 1.74-2.79 (alkylamino chains); 2.37 (NH-CH ₃); 3.10-3.80 (sugars); 4.10-6.10 (peptidic CH's); 6.39-8.50 (aromatic protons and peptidic NH's);

TABLE VI (continued)

5	Compound 12
10	(PyA-A-1): 0.84, 1.13, 1.42, 2.02 (acyl chains); 1.87, 2.73, 3.00 (dimethylpropylamide); 2.48 (NH-CH ₃); 1.71, 3.30 (pyrrolidine); 3.10-3.80 (sugars); 4.10-6.25 (peptidic CH's); 6.38-8.55 (aromatic protons and peptidic NH's);
15	
20	Compound 13
25	(A-A-3/B ₀): 0.84, 1.13, 1.42, 2.02 (acyl chains); 2.33 (NH-CH ₃); 1.71, 2.80 (alkylamino chains); 3.10-3.80 (sugars); 4.10-6.10 (peptidic CH's); 6.37-8.50 (aromatic protons and peptidic NH's);
30	
35	Compound 14
40	(ABA-A-1): 0.84, 1.13, 1.42, 1.96 (acyl chains); 2.35 [(CH-NH)-CH ₃]; 1.78, 2.70 (alkylamino chains); 3.10-3.80 (sugars); 4.10-6.10 (peptidic CH's); 6.37-8.50 (aromatic protons and peptidic NH's);
45	
50	Compound 15
55	(ADA-A-1): 0.82, 1.13, 1.40, 1.98 (acyl chains); 2.50 (NH-CH ₃); 1.72, 1.85, 2.73, 3.00 (alkylamino chains); 3.10-3.80 (sugars); 4.10-6.10 (peptidic CH's); 6.40-8.55 (aromatic protons and peptidic NH's);

TABLE VI (continued)**Compound 16**

(PyRA-A-1): 0.84, 1.13, 1.41, 2.00 (acyl chains); 2.33 (NH-CH₃); 1.82, 2.16 (dimethylpropylamide); 1.71, 3.23 (pyrrolidine); 3.10-3.80 (sugars); 4.10-6.20 (peptidic CH's); 6.38-8.40 (aromatic protons and peptidic NH's);

Compound 24

(RA-A-4): 0.84, 1.13, 1.40, 1.97 (acyl chains); 2.10 (piperazine CH₃); 2.38 (NH-CH₃); 3.10-3.80 (sugars); 4.05-6.07 (peptidic CH's); 6.38-8.49 (aromatic protons and peptidic NH's).

Compound 25

(MA-A-4): 0.84, 1.13, 1.40, 2.00 (acyl chains); 2.13 (piperazine CH₃); 2.43 (NH-CH₃); 3.10-3.80 (sugars); 3.63 (COOCH₃); 4.05-6.09 (peptidic CH's); 6.38-8.49 (aromatic protons and peptidic NH's).

³¹P-NMR Spectra are recorded at 161.98 MHz (compound 12), or at 202.46 MHz (compounds 7 and 16) in DMSO-D₆ solution, with 85% H₃PO₄ as internal reference.

Compound 7 (PyMA-A-1) (³¹ P):	one signal at delta 24.12 ppm
Compound 12 (PyA-A-1) (³¹ P):	one signal at delta 23.50 ppm
Compound 16 (PyRA-A-1) (³¹ P):	one signal at delta 24.11 ppm

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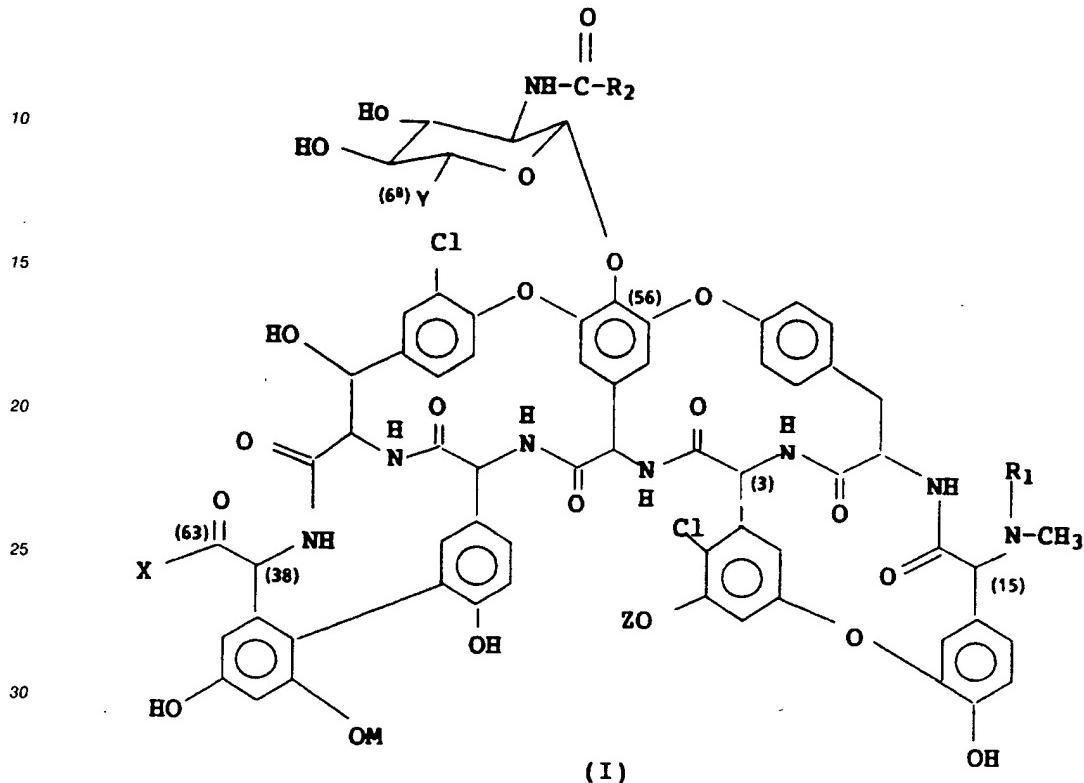
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Claims

Claims for the following Contracting States : AT, BE, CH, DE, DK, FR, GB, GR, IT, LI, LU, MC, NL, SE

- #### **1. An antibiotic A 40926 derivative of formula**

5



35

wherein

R_1 represents hydrogen or a protecting group of the amino function;

R_2 represents $(C_9-C_{12})alkyl$;

M represents hydrogen, α -D-mannopyranosyl or 6-O-acetyl- α -D-mannopyranosyl;

40 Y represents carboxy, (C_1-C_4) alkoxycarbonyl, aminocarbonyl, (C_1-C_4) alkylaminocarbonyl, di- (C_1-C_4) alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C_1-C_4) alkylamino and di (C_1-C_4) alkylamino or hydroxymethyl;

wherein:
 R_3 represents hydrogen or (C_1-C_4)alkyl;
 alk_1, alk_2 and alk_3 each independently represent a linear or branched alkylene of 2 to 10 carbon atoms.

50 p and q are integers which independently represent zero or 1;
are integers which independently represent zero or 1;
are integers which independently represent 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50.

R₄ and R₅ each independently represent hydrogen, (C₁-C₄)alkyl or

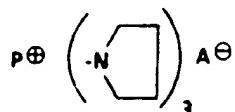
R_3 and R_4 taken together represent a (C_2-C_4)alkylene moiety conn-

atoms with the proviso that p is 1; or
 R_4 and R_5 taken together represent a (C_2-C_4) alkylene moiety connecting the two nitrogen atoms.

W represents hydrogen, (C_1-C_4) alkyl, amino, (C_1-C_4) alkylamino, di (C_1-C_4) -

represents hydrogen, (S)-alkyl-, amino, (S)-alkylamino, di(S)-alkylamino, amino substituted with one or two amino-(C₂-C₄)alkyl moieties or

with one or two (C_1 - C_4)alkylamino-(C_2 - C_4)alkyl moieties or with one or two di- $(C_1$ - C_4)alkylamino-(C_2 - C_4)alkyl moieties, or, when both p and q are zero, taken together with the moiety -NR₃-alk₁- it may also represent piperazino or 4-methylpiperazino, with the proviso that when X represents hydroxy Y represents hydroxymethyl;



15 wherein A⁹ represents a mineral or organic acid anion or, when a carboxyacid function is present in the remaining portion of the antibiotic, it may also represent the internal anion deriving from said carboxyacid function; and the pharmaceutically acceptable addition salts thereof.

2. An antibiotic A 40926 derivative as in claim 1 wherein

R₁ represents hydrogen or a protecting group of the amino function;

R_2 represents $(C_9-C_{12})alkyl$;

M represents hydrogen, α -D-mannopyranosyl or 6-O-acetyl- α -D-mannopyranosyl;

Y represents carboxy, (C₁-C₄)alkoxycarbonyl, aminocarbonyl, (C₁-C₄)-alkylaminocarbonyl, di(C₁-C₄)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C₁-C₄)alkylamino and di(C₁-C₄)alkylamino or hydroxymethyl;

X represents hydroxy or an amino rest of formula

30 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

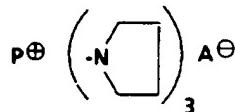
wherein

R_3 , R_4 and R_5 represents hydrogen;
 alk_1 , alk_2 , and alk_3 each independently represents a linear or branched alkylene of 2 to 4 carbon atoms.

with the proviso that when X represents hydroxy Y represents hydroxymethyl;

Z represents hydrogen or a group

45



50 wherein A^e represents a mineral or organic acid anion or, when a carboxyacid function is
51 present in the remaining portion of the antibiotic, it may also represent the internal anion
52 deriving from said carboxyacid function;
53 and the pharmaceutically acceptable addition salts thereof.

3. An antibiotic A 40926 derivative as in claim 1 wherein R₂ represents (C₁₀-C₁₁)alkyl, M represents α-D-mannopyranosyl and B₁, X, Y and Z are as in claim 1; and the pharmaceutically acceptable addition

salts thereof.

4. An antibiotic A 40926 derivative as in claim 1 wherein:

- 5 R₁ represents hydrogen or a protecting group of the amino function;
- R₂ represents 7-methyloctyl, n-nonyl, 8-methylnonyl, n-decyl, 9-methyldecyl, n-undecyl or n-dodecyl;
- M represents hydrogen or α-D-mannopyranosyl;
- Y represents carboxy, (C₁-C₄)alkoxycarbonyl, aminocarbonyl, (C₁-C₄)alkylaminocarbonyl, di(C₁-C₄)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C₁-C₄)alkylamino and di(C₁-C₄)alkylamino or hydroxymethyl;
- 10 X is an amino rest



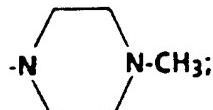
15 wherein:

- R₃ is hydrogen;
- alk₁, alk₂ and alk₃ each independently represent a linear alkylene of 2 to 4 carbon atoms;
- p and q each independently represent zero or 1;
- and
- 20 W represents amino, (C₁-C₄)alkylamino, di(C₁-C₄)alkylamino, amino substituted with one or two amino-(C₂-C₄)alkyl moieties or, when both p and q are zero, taken together with the moiety -NR₃-alk₁-it may also represent piperazino or 4-methylpiperazino;
- Z represents hydrogen;
- 25 and the pharmaceutically acceptable addition salts thereof.

5. An antibiotic A 40926 derivative of claim 1 wherein:

- R₁ represents hydrogen;
- 30 R₂ represents 7-methyloctyl, n-nonyl, 8-methylnonyl, n-decyl, 9-methyldecyl, n-undecyl or n-dodecyl;
- M is α-D-mannopyranosyl;
- Y represents carboxy, methoxycarbonyl, aminocarbonyl, methylaminocarbonyl, dimethylaminocarbonyl, (dimethylamino)ethylaminocarbonyl or hydroxymethyl;
- 35 X is an amino rest selected from
 -NH-(CH₂)₃-N(CH₃)₂,
 -NH-(CH₂)₃-[NH(CH₂)₃]₂-NH₂,
 -NH-(CH₂)₃-N[(CH₂)₃ NH₂]₂ and

40



45

- Z represents hydrogen;
- and the pharmaceutically acceptable addition salts thereof.

6. An antibiotic A 40926 derivative of claim 5 wherein

- 50 R₂ represents n-decyl, 8-methylnonyl, 9-methyldecyl or n-undecyl;
- R₁, M, Y, X and Z are as in claim 5, and the pharmaceutically acceptable addition salts thereof.

7. An antibiotic A 40926 derivative of claim 5 wherein R₂ represents 9-methyldecyl, R₁, M, Y, X and Z are as in claim 5; and the pharmaceutically acceptable addition salts thereof.

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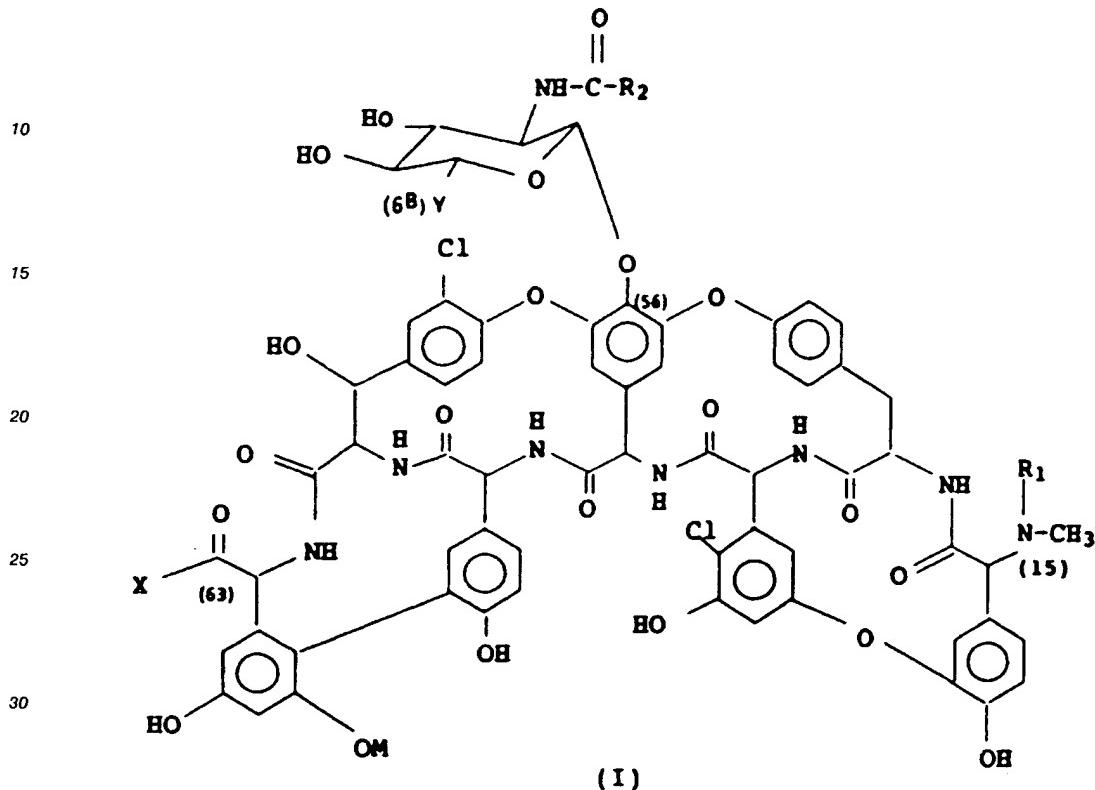
8. An antibiotic A 40926 derivative of claim 5 wherein

- Y is methoxycarbonyl or hydroxymethyl
- X is -NH-(CH₂)₃-N(CH₃)₂,

R₁, R₂, M and Z are as in claim 5; and the pharmaceutically acceptable addition salts thereof.

9. A derivative of antibiotic A 40926 of formula (I)

5



35 wherein

- R₁ represents hydrogen or a protecting group of the amino function;
- R₂ represents (C₁₀-C₁₁)alkyl;
- M represents hydrogen, α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl;
- Y represents (C₁-C₄)alkoxycarbonyl or hydroxymethyl;
- X represents hydroxy or an amino rest of formula

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein:

- 45 R₃ represents hydrogen or (C₁-C₄)alkyl;
alk₁, alk₂ and alk₃ each independently represent a linear or branched alkylene of 2 to 10 carbon atoms;
- p and q are integers which independently represent zero or 1;
- R₄ and R₅ independently represent hydrogen atoms, (C₁-C₄)alkyl or
- 50 R₃ and R₄ taken together represent a (C₂-C₄)alkylene moiety connecting the two nitrogen atoms with the proviso that p is 1; or
- R₄ and R₅ taken together represent a (C₂-C₄)alkylene moiety connecting the two nitrogen atoms with the proviso that both p and q are 1;
- 55 W represents hydrogen, (C₁-C₄)alkyl, amino, (C₁-C₄)alkylamino, di(C₁-C₄)-alkylamino, amino substituted with one or two amino(C₂-C₄)alkyl moieties or with one or two (C₁-C₄)alkylamino-(C₂-C₄)alkyl moieties,

with the proviso that when X represents hydroxy Y represents hydroxymethyl;

and the pharmaceutically acceptable addition salts thereof.

10. An antibiotic substance as in claim 9 wherein

- 5 R₁ represents hydrogen or a protecting group of the amino function;
R₂ represents (C₁₀-C₁₁)alkyl;
M represents hydrogen, α -D-mannopyranosyl or 6-O-acetyl- α -D-mannopyranosyl;
Y represents (C₁-C₄)alkoxycarbonyl or hydroxymethyl;
X represents hydroxy or an amino rest of formula
10 -NR₃-alk₁-(NR₄-alk₂)_p - (NR₅-alk₃)_q-W

wherein

- 15 R₃, R₄ and R₅ represent hydrogen
alk₁, alk₂, and alk₃ each independently represent a linear or branched alkylene of 2 to 4 carbon atoms.
p and q are integers which independently represent zero or 1;
W represents hydrogen, (C₁-C₄)alkyl, amino, (C₁-C₄)alkylamino, di(C₁-C₄)-alkylamino, or amino substituted with one or two amino(C₂-C₄)alkyl moieties
20 or with one or two di(C₁-C₄)alkylamino-(C₂-C₄)alkyl moieties,
with the proviso that when X represents hydroxy Y represents hydroxymethyl;
and the pharmaceutically acceptable addition salts thereof.

- 25 11. An antibiotic substance as in claim 9 wherein R₂ represents 9-methyldecyl, M represents α -D-mannopyranosyl and R₁, X and Y are as in claim 9.

12. An antibiotic substance as in claim 9 wherein

- 30 R₂ represents (C₁₀-C₁₁)alkyl, preferably, 9-methyldecyl
Y represents (C₁-C₄)alkoxycarbonyl, preferably methoxymethyl or hydroxymethyl and
X is selected from
-NH-(CH₂)₃-N(CH₃)₂,
-NH-(CH₂)₃-[NH-(CH₂)₃]₂-NH₂ and
-NH-(CH₂)₃-N[(CH₂)₃NH₂]₂

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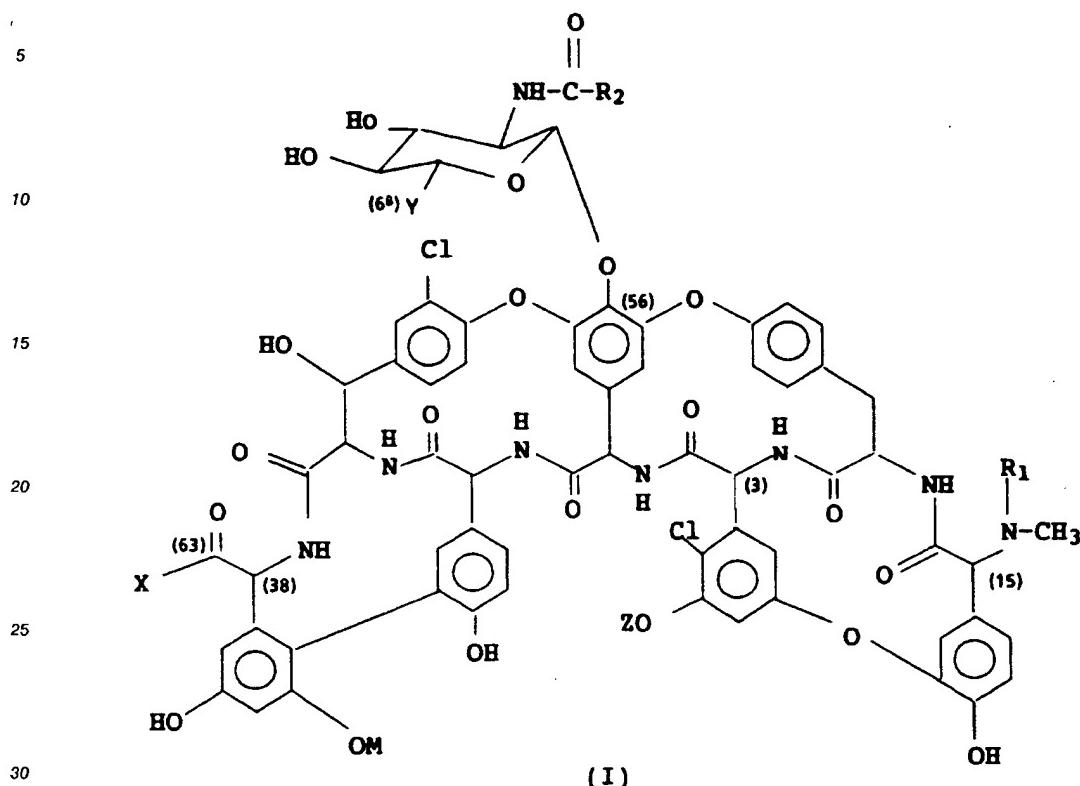
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13. A process for preparing an antibiotic A 40926 derivative of formula (I)



wherein

- 35 R_1 represents hydrogen or a protecting group of the amino function;
 R_2 represents (C_3-C_{12}) alkyl;
 M represents hydrogen, α -D-mannopyranosyl or 6-O-acetyl- α -D-mannopyranosyl;
 Y represents carboxy, (C_1-C_4) alkoxycarbonyl, aminocarbonyl, (C_1-C_4) alkylaminocarbonyl, di(C_1-C_4)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C_1-C_4) alkylamino and di(C_1-C_4)alkylamino or hydroxymethyl;
40 X represents hydroxy or an amino rest of formula

$$-NR_3-alk_1-(NR_4-alk_2)_p-(NR_5-alk_3)_q-W$$

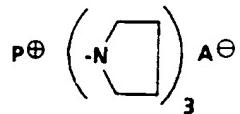
wherein:

- 45 R_3 represents hydrogen or (C_1-C_4) alkyl;
 alk_1, alk_2 and alk_3 each independently represent a linear or branched alkylene of 2 to 10 carbon atoms;
 p and q are integers which independently represent zero or 1;
 R_4 and R_5 each independently represent hydrogen, (C_1-C_4) alkyl or taken together represent a (C_2-C_4) alkylene moiety connecting the two nitrogen atoms with the proviso that p is 1; or
50 R_4 and R_5 taken together represent a (C_2-C_4) alkylene moiety connecting the two nitrogen atoms with the proviso that both p and q are 1;
 W represents hydrogen, (C_1-C_4) alkyl, amino, (C_1-C_4) alkylamino, di(C_1-C_4)-alkylamino, amino substituted with one or two amino- (C_2-C_4) alkyl moieties or with one or two di(C_1-C_4)alkylamino- (C_2-C_4) alkyl moieties, or, when both p and q are zero, taken together with the moiety $-NR_3-alk_1-$ it may also represent piperazino or 4-

methylpiperazino,

with the proviso that when X represents hydroxy Y represents hydroxymethyl;
 Z represents hydrogen or a group

5



10

wherein A^\ominus represents a mineral or organic acid anion or, when a carboxyacid function is present in the remaining portion of the antibiotic, it may also represent the internal anion deriving from said carboxyacid function;

15 and the pharmaceutically acceptable addition salts thereof characterized in that:

(a) when a compound of formula (I) is desired wherein R_1 , R_2 , M, Y and Z are as in the preamble of this claim and X is an amino rest

20 $-NR_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$

wherein R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p, q, and W are as in the preamble of this claim, a compound of formula (II)

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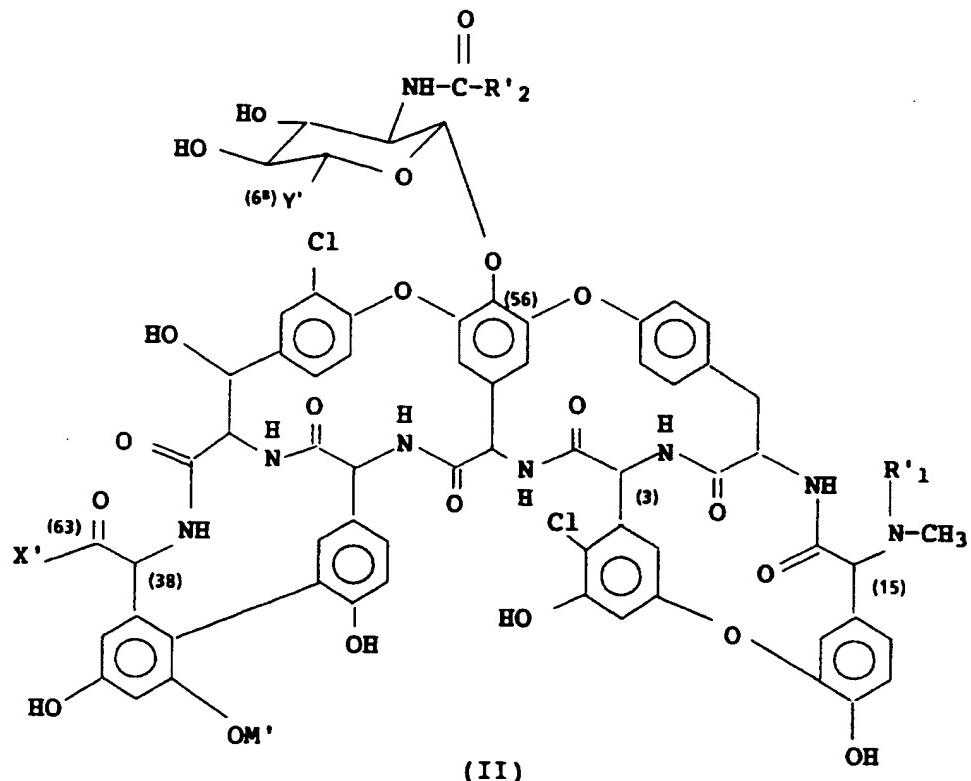
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55 wherein R'_1 , R'_2 and M' are the same as R_1 , R_2 and M, Y' is $(C_1\text{-}C_4)\text{alkoxycarbonyl}$ and X' is hydroxy, is submitted to amidation reaction with an amine reactant of the formula (III)

$NHR_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$ (III)

wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W are as above,
in the presence of a condensing agent or via formation of an "activated ester" of the C^{6,3} carboxylic acid, and

5 i) optionally, the obtained derivative of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl, R₁ is a suitable protecting group of the N¹⁵-amino function and all other symbols are as above is submitted to a reductive process with an alkali metal borohydride and, optionally, the N¹⁵-protecting group is removed to yield the corresponding compound wherein Y is hydroxymethyl and R₁ is hydrogen;

10 ii) optionally, the obtained derivative of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl or hydroxymethyl, R₁ is a suitable protecting group of the N¹⁵-amino function, R₂, M and Z are as above and X is an amino rest -NR₃-alk₁-NHR₄ wherein R₃, R₄ each independently represent hydrogen or (C₁-C₄)alkyl and alk₁ is as above
or

15 -NR₃-alk₁-NHR₄-alk₂-NR₅

wherein R₃, R₄, R₅ each independently represent hydrogen or (C₁-C₄)alkyl, alk₁ and alk₂ are as above,

20 is alkylated with an amine reactant of formula (IV) or (IVa), respectively,

r-alk₂-(NR₅-alk₃)_q-W (IV)

25 r-alk₃-W (IVa)

wherein the symbols R₅, alk₂, alk₃ and W are the same as above, q is 0 or 1, and r represents halo, methanesulfonyl or tosyl, in the presence of an acid acceptor in an inert solvent and, optionally, the N¹⁵-protecting group is removed;

30 iii) optionally, the obtained derivative of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl and all the other symbols are as above, is treated with an aqueous alkali metal hydroxide to yield the corresponding compound wherein Y is carboxy;

35 iii) optionally, the obtained derivative of formula (I) wherein M is α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl and all other symbols are as above, is submitted to acid hydrolysis to give the corresponding compound wherein M is hydrogen;

(b) when a compound of formula (I) is desired wherein R₁, R₂, X and M are as in the preamble of this claim, Y is hydroxymethyl and Z is hydrogen, a compound of formula (II) wherein R'₁ is a suitable protecting group of the N¹⁵-amino function, R'₂ is the same as R₂, Y' is (C₁-C₄)-alkoxycarbonyl and X' is hydroxy is submitted to a reductive process with an alkali metal borohydride and, optionally, the N¹⁵-protecting group is removed, to yield the corresponding compound wherein R₁ is hydrogen, and

40 i) optionally, the obtained compound of formula (I) wherein Y is hydroxymethyl, X is hydroxy and all other symbols are as above, is submitted to amidation reaction with an amine reactant of formula (III)

45 NHR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W are as above,

50 in the presence of a condensing agent or via formation of an activated ester of the C^{6,3} carboxylic acid in an inert organic solvent;

(c) when a derivative of formula (I) is desired wherein R₁, R₂, M and Z are as in the preamble of this claim, Y and the moiety COX represent the same group (C₁-C₄)alkylaminocarbonyl, di(C₁-C₄)-alkylaminocarbonyl, wherein the alkyl moiety may bear a substituent selected from amino, (C₁-C₄)-alkylamino and di(C₁-C₄)alkylamino, submitting a compound of formula (II) wherein R'₁, R'₂ and M' are the same as R₁, R₂ and M, Y' is carboxy and X' is hydroxy to amidation reaction as in step (a) above with an excess of a selected amine of formula (III) above wherein the symbols R₃, R₄, R₅, alk₁, alk₂, p, q, and W have the appropriate meanings consistent with the above defined carboxamide rests Y and COX;

(d) when a derivative of formula (I) is desired wherein R₁, R₂, M and Z are as in the preamble of this claim, Y and the moiety COX represent different carboxamide rests, the meaning of Y being selected from aminocarbonyl,
 (C₁-C₄)alkylaminocarbonyl,

- 5 di(C₁-C₄)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C₁-C₄)alkylamino and di(C₁-C₄)alkylamino and the meaning of X being an amino rest of formula

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

- 10 wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W have the same meaning as in the preamble of this claim:

- i) submitting a derivative of formula (I) wherein R₁, R₂, M and Z are as above, X represents an amino rest

15 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W are as above and Y is carboxy to amidation with the appropriate amine to form the above defined carboxamide rest Y in the presence of a condensing agent, or

- 20 ii) converting a derivative of formula (I) wherein R₁ represents a protecting group of the N¹⁵-amino function, R₂, M and Z are as above and X represents an amino rest

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

- 25 wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W are as above and Y is carboxy to the corresponding activated ester at the position 6^B and reacting said activated ester with the appropriate amine to form the above defined carboxamide rest Y and, optionally, removing the N¹⁵-protecting group to yield the corresponding compound wherein R₁ is hydrogen.

- 30 14. A process as in claim 13 further characterized in that in the steps (a), (b)i), (c) and (d)i) the amidation process is carried out in an inert organic solvent in the presence of a condensing agent selected from (C₁-C₄)alkyl, phenyl, heterocyclic phosphoroazidates and benzotriazolyloxy-tris-(pyrrolidino) phosphonium hexafluorophosphate at a temperature comprised between 0 °C and 20 °C.

- 35 15. A process as in claim 13 further characterized in that the amidation process of the steps (a), (b)i), (c) and (d)ii) is carried out by converting the carboxylic starting material of formula (II) in its corresponding activated ester, preferably protected on the N¹⁵-amino function, and the activated ester is reacted with a molar excess of an amine of formula (III) in the presence of an organic polar solvent at a temperature between 5 °C and 60 °C, preferably between 10 and 30 °C.

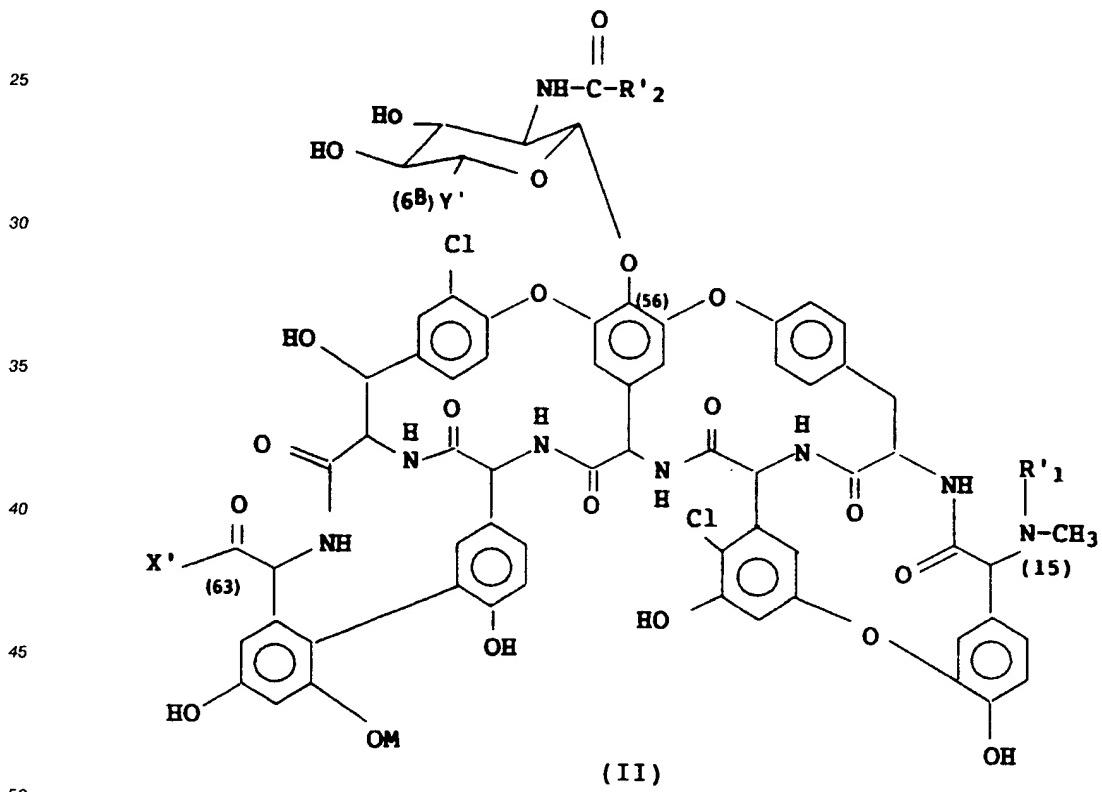
- 40 16. A process as in claim 15 further characterized in that the activated ester is the cyanomethyl ester and its molar proportion against the amine ranges from 1:5 to 1:30.

- 45 17. A process as in claim 16 further characterized in that the cyanomethyl ester is prepared by reacting the carboxylic acid starting material of formula (II), preferably protected on the N¹⁵-amino function, with an about 20 to 30-time molar excess of chloroacetonitrile in the presence of an inert organic solvent and a base which does not interfere with the reaction course at a temperature between 5 °C and 60 °C, preferably between 10 °C and 30 °C.

- 50 18. A process as in claim 13 further characterized in that in the steps (a)i) and (b) the molar ratio between the alkali metal borohydride and the compound of formula (II) is comprised between 50 and 300, and the reaction is carried out at a temperature comprised between 0 °C and 40 °C, preferably at room temperature.

- 55 19. A process as in claim 14 further characterized in that the inert organic solvent used is selected from dimethylformamide, dimethoxyethane, hexamethylphosphoramide, dimethylsulfoxide and a mixture thereof.

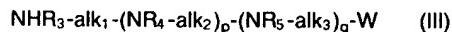
20. A process as in claim 15 further characterized in that the organic polar solvent is selected from lower alkanols, dimethylformamide, hexamethylphosphoramide, 1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidone, dimethylsulfoxide and dimethoxyethane.
- 5 21. A process as in claim 18 wherein the alkali metal borohydride is selected from sodium borohydride, potassium borohydride and sodium cyanoborohydride and the reaction solvent is a mixture of water and water soluble or partially soluble lower alkanol, and diethyl ether as antifoaming agent is optionally added.
- 10 22. A process as in claim 13 further characterized in that the N¹⁵-protecting group is a t-butoxycarbonyl or carbobenzyloxy group and said protecting group is optionally removed at the end of the amidation process.
- 15 23. A process as in claim 13 further characterized in that, one or more amino groups of the amine of formula (III) which are not involved in the wide bond formation is/are protected before said amine takes part to the amidation reaction and is/are de-protected after completion of said reaction.
24. A process for preparing an antibiotic substance as in claim 9 which comprises:
- 20 a) when a compound of formula (I) wherein Y is hydroxymethyl, X is hydroxy, R₁, R₂ and M are as in claim 9 is desired, submitting a compound of formula (II)



wherein X' is hydroxy, Y' is (C₁-C₄)alkoxycarbonyl and R'₁ is a suitable protecting group of the amino function to a reductive process with an alkali metal borohydride, preferably selected from sodium, borohydride, potassium borohydride and sodium cyanoborohydride at a temperature comprised between 0 °C and 40 °C, in an aqueous or hydroalcoholic medium, and optionally removing the protecting group and,

55 b) when a compound of formula (I) wherein X represents the moiety -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W and Y, R₁, R₂, R₃, R₄, R₅, alk₁, alk₂, p, q and M are as in claim 9 is desired,

5 i) condensing a carboxylic compound of formula (II) wherein X' is hydroxy, Y' is (C₁-C₄)-alkyloxycarbonyl and R'₁ is a suitable protecting group of the amino function or a carboxylic compound of formula (I) wherein R₂ and M are as above, Y is hydroxymethyl, X is hydroxy and R₁ is a suitable protecting group of the amino function with an excess of the appropriate amine of the formula (III)



wherein

10 R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W have the same meanings as above, in an inert organic solvent in the presence of a condensing agent selected from (C₁-C₄)alkyl, phenyl, and heterocyclic phosphoroazidates at a temperature comprised between 0°C and 20°C, and optionally removing the protecting group of the amino function, or
15 ii) converting the above defined carboxylic compound of formula (II) or (I) in its corresponding activated ester and reacting said activated ester with the above amine (III) in the presence of an organic polar solvent at a temperature between 5°C and 60°C, preferably between 10°C and 30°C, and optionally removing the protecting group of the amino function.

25. A substance as in any of claims 1 to 12 for use as a medicament.

20 26. A substance as in any of claims 1 to 12 for the manufacture of a medicament for combatting bacterial infections.

25 27. A pharmaceutical composition containing a compound of any of claims 1 to 12 as the active ingredient.

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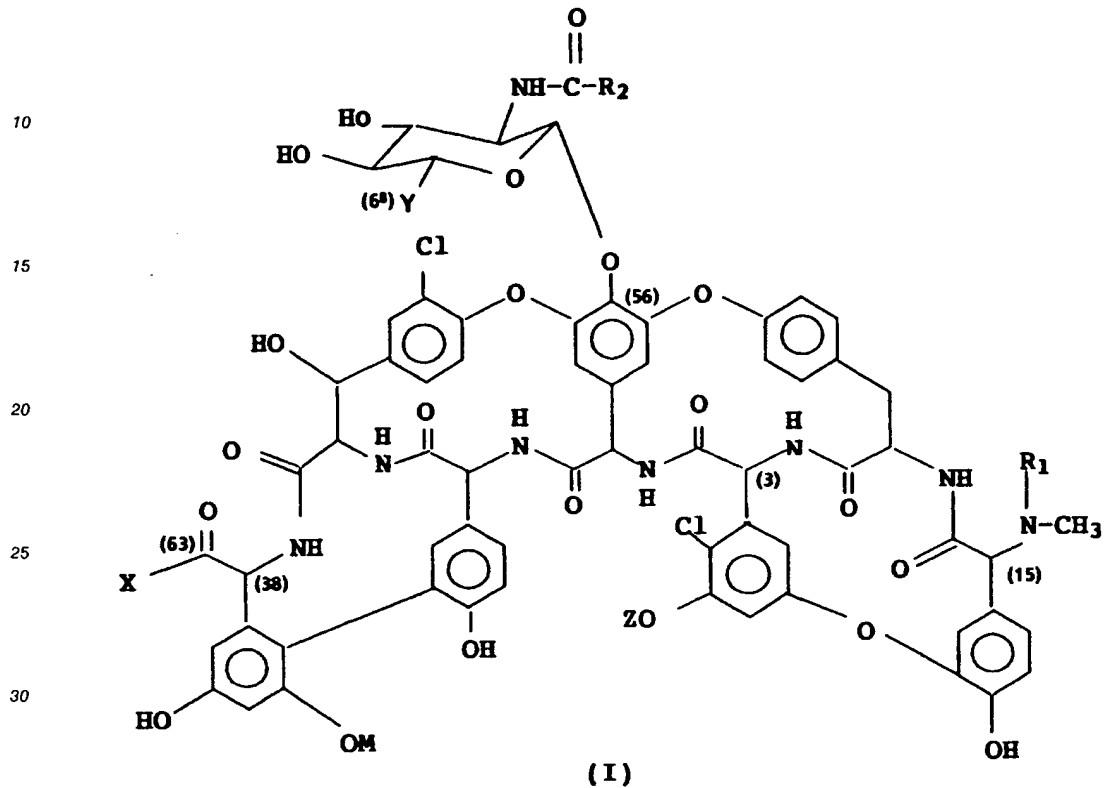
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Claims for the following Contracting State : ES

1. A process for preparing an antibiotic A 40926 derivative of formula (I)

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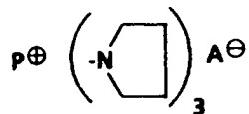
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wherein

- R₁ represents hydrogen or a protecting group of the amino function;
- R₂ represents (C₉-C₁₂)alkyl;
- M represents hydrogen, α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl;
- Y represents carboxy, (C₁-C₄)alkoxycarbonyl, aminocarbonyl, (C₁-C₄)alkylaminocarbonyl, di(C₁-C₄)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C₁-C₄)alkylamino and di(C₁-C₄)alkylamino or hydroxymethyl;
- X represents hydroxy or an amino rest of formula -NR₃-alk₁-(NR₄-alk₂)_p - (NR₅-alk₃)_q-W wherein:
 - R₃ represents hydrogen or (C₁-C₄)alkyl;
 - alk₁, alk₂ and alk₃ each independently represent a linear or branched alkylene of 2 to 10 carbon atoms;
 - p and q are integers which independently represent zero or 1;
 - R₄ and R₅ each independently represent hydrogen, (C₁-C₄)alkyl or taken together represent a (C₂-C₄)alkylene moiety connecting the two nitrogen atoms with the proviso that p is 1; or
 - R₄ and R₅ taken together represent a (C₂-C₄)alkylene moiety connecting the two nitrogen atoms with the proviso that both p and q are 1;
 - W represents hydrogen, (C₁-C₄)alkyl, amino, (C₁-C₄)alkylamino, di(C₁-C₄)-alkylamino, amino substituted with one or two amino-(C₂-C₄)alkyl moieties or with one or two (C₁-C₄)alkylamino-(C₂-C₄)alkyl moieties or with one or two di-(C₁-C₄)alkylamino-(C₂-C₄)alkyl moieties, or, when both p and q are zero, taken together with the moiety -NR₃-alk₁- it may also represent piperazino or 4-

methylpiperazino,
 with the proviso that when X represents hydroxy Y represents hydroxymethyl;
 Z represents hydrogen or a group

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wherein A^{\ominus} represents a mineral or organic acid anion or, when a carboxyacid function is present in the remaining portion of the antibiotic, it may also represent the internal anion deriving from said carboxyacid function;

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and the pharmaceutically acceptable addition salts thereof characterized in that:

(a) when a compound of formula (I) is desired wherein R_1 , R_2 , M , Y and Z are as in the preamble of this claim and X is an amino rest

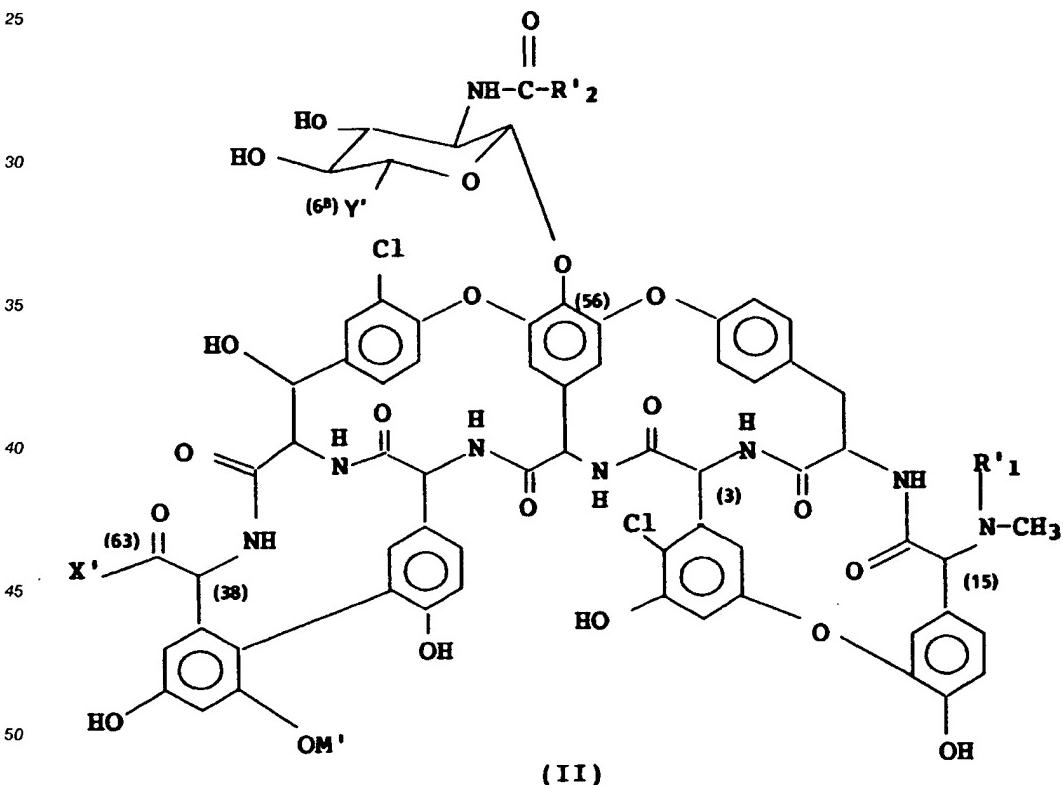
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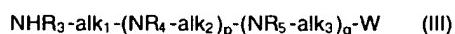
wherein R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q , and W are as in the preamble of this claim, a compound of formula (II)

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wherein R'_1 , R'_2 and M' are the same as R_1 , R_2 and M , Y' is $(\text{C}_1-\text{C}_4)\text{alkoxycarbonyl}$ and X' is hydroxy, is submitted to amidation reaction with an amine reactant of the formula (III)



wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W are as above, in the presence of a condensing agent or via formation of an "activated ester" of the C⁶³ carboxylic acid, and

i) optionally, the obtained derivative of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl, R₁ is a suitable protecting group of the N¹⁵-amino function and all other symbols are as above is submitted to a reductive process with an alkali metal borohydride and, optionally, the N¹⁵-protecting group is removed to yield the corresponding compound wherein Y is hydroxymethyl and R₁ is hydrogen;

ii) optionally, the obtained derivative of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl or hydroxymethyl, R₁ is a suitable protecting group of the N¹⁵-amino function, R₂, M and Z are as above and X is an amino rest -NR₃-alk₁-NHR₄ wherein R₃, R₄ each independently represent hydrogen or (C₁-C₄)alkyl and alk₁ is as above or

-NR₃-alk₁-NHR₄-alk₂-NHR₅

wherein R₃, R₄, R₅ each independently represent hydrogen or (C₁-C₄)alkyl, alk₁ and alk₂ are as above, is alkylated with an amine reactant of formula (IV) or (IVa), respectively,

r-alk₂-(NR₅-alk₃)_q-W (IV)

r-alk₃-W (IVa)

wherein the symbols R₅, alk₂, alk₃ and W are the same as above, q is 0 or 1, and r represents halo, methanesulfonyl or tosyl, in the presence of an acid acceptor in an inert solvent and, optionally, the N¹⁵-protecting group is removed;

iii) optionally, the obtained derivative of formula (I) wherein Y is (C₁-C₄)alkoxycarbonyl and all the other symbols are as above, is treated with an aqueous alkali metal hydroxide to yield the corresponding compound wherein Y is carboxy;

iii) optionally, the obtained derivative of formula (I) wherein M is α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl and all other symbols are as above, is submitted to acid hydrolysis to give the corresponding compound wherein M is hydrogen;

(b) when a compound of formula (I) is desired wherein R₁, R₂, X and M are as in the preamble of this claim, Y is hydroxymethyl and Z is hydrogen, a compound of formula (II) wherein R'₁ is a suitable protecting group of the N¹⁵-amino function, R'₂ is the same as R₂, Y' is (C₁-C₄)-alkoxycarbonyl and X' is hydroxy is submitted to a reductive process with an alkali metal borohydride and, optionally, the N¹⁵-protecting group is removed, to yield the corresponding compound wherein R₁ is hydrogen, and

i) optionally, the obtained compound of formula (I) wherein Y is hydroxymethyl, X is hydroxy and all other symbols are as above, is submitted to amidation reaction with an amine reactant of formula (III)

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W are as above,

in the presence of a condensing agent or via formation of an activated ester of the C⁶³ carboxylic acid in an inert organic solvent;

(c) when a derivative of formula (I) is desired wherein R₁, R₂, M and Z are as in the preamble of this claim, Y and the moiety COX represent the same group (C₁-C₄)alkylaminocarbonyl,

di(C₁-C₄)alkylaminocarbonyl, wherein the alkyl moiety may bear a substituent selected from amino, (C₁-C₄)alkylamino and di(C₁-C₄)alkylamino, submitting a compound of formula (II) wherein R'₁, R'₂ and M' are the same as R₁, R₂ and M, Y' is carboxy and X' is hydroxy to amidation reaction as in step (a) above with an excess of a selected amine of formula (III) above wherein the symbols R₃, R₄, R₅, alk₁, alk₂, p, q, and W have the appropriate meanings consistent with the above defined carboxamide rests Y and COX;

(d) when a derivative of formula (I) is desired wherein R₁, R₂, M and Z are as in the preamble of this claim, Y and the moiety COX represent different carboxamide rests, the meaning of Y being selected from aminocarbonyl,

(C₁-C₄)alkylaminocarbonyl,

di(C₁-C₄)alkylaminocarbonyl wherein the alkyl moiety may bear a substituent selected from hydroxy, amino, (C₁-C₄)alkylamino and di(C₁-C₄)alkylamino and the meaning of X being an amino rest of formula

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-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q, and W have the same meaning as in the preamble of this claim:

- 10 i) submitting a derivative of formula (I) wherein R₁, R₂, M and Z are as above, X represents an amino rest

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

15 wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W are as above and Y is carboxy to amidation with the appropriate amine to form the above defined carboxamide rest Y in the presence of a condensing agent, or

ii) converting a derivative of formula (I) wherein R₁ represents a protecting group of the N¹⁵-amino function, R₂, M and Z are as above and X represents an amino rest

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-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

wherein R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W are as above and Y is carboxy to the corresponding activated ester at the position 6^B and reacting said activated ester with the appropriate amine to form the above defined carboxamide rest Y and, optionally, removing the N¹⁵-protecting group to yield the corresponding compound wherein R₁ is hydrogen.

2. A process as in claim 1 further characterized in that in the steps (a), (b)i), (c) and (d)ii) the amidation process is carried out in an inert organic solvent in the presence of a condensing agent selected from (C₁-C₄)alkyl, phenyl, heterocyclic phosphoroazidates and benzotriazolyloxy-tris-(pyrrolidino) phosphonium hexafluorophosphate at a temperature comprised between 0 °C and 20 °C.
3. A process as in claim 1 further characterized in that the amidation process of the steps (a), (b)i), (c) and (d)ii) is carried out by converting the carboxylic starting material of formula (II) in its corresponding activated ester, preferably protected on the N¹⁵-amino function, and the activated ester is reacted with a molar excess of an amine of formula (III) in the presence of an organic polar solvent at a temperature between 5 °C and 60 °C, preferably between 10 and 30 °C.
4. A process as in claim 3 further characterized in that the activated ester is the cyanomethyl ester and its molar proportion against the amine ranges from 1:5 to 1:30.
5. A process as in claim 4 further characterized in that the cyanomethyl ester is prepared by reacting the carboxylic acid starting material of formula (II), preferably protected on the N¹⁵-amino function, with an about 20 to 30-time molar excess of chloroacetonitrile in the presence of an inert organic solvent and a base which does not interfere with the reaction course at a temperature between 5 °C and 60 °C, preferably between 10 °C and 30 °C.
6. A process as in claim 1 further characterized in that in the steps (a)ii) and (b) the molar ratio between the alkali metal borohydride and the compound of formula (II) is comprised between 50 and 300, and the reaction is carried out at a temperature comprised between 0 °C and 40 °C, preferably at room temperature.
7. A process as in claim 2 further characterized in that the inert organic solvent used is selected from dimethylformamide, dimethoxyethane, hexamethylphosphoramide, dimethylsulfoxide and a mixture thereof.
8. A process as in claim 3 further characterized in that the organic polar solvent is selected from lower alkanols, dimethylformamide, hexamethylphosphoramide, 1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-

pyrimidone, dimethylsulfoxide and dimethoxyethane.

9. A process as in claim 6 wherein the alkali metal borohydride is selected from sodium borohydride, potassium borohydride and sodium cyanoborohydride and the reaction solvent is a mixture of water and water soluble or partially soluble lower alkanol, and diethyl ether as antifoaming agent is optionally added.
- 5
10. A process as in claim 1 further characterized in that the N¹⁵-protecting is a t-butoxycarbonyl or carbobenzyloxy group and said protecting group is optionally removed at the end of the amidation process.
- 10
11. A process as in claim 1 further characterized in that, one or more amino groups of the amine of formula (III) which are not involved in the amide bond formation is/are protected before said amine takes part to the amidation reaction and is/are de-protected after completion of said reaction.
- 15
12. A process for preparing an antibiotic substance of claim 1 wherein:

R₁ represents hydrogen or a protecting group of the amino function;
 R₂ represents (C₁₀-C₁₁)alkyl;
 M represents hydrogen, α-D-mannopyranosyl or 6-O-acetyl-α-D-mannopyranosyl;
 Y represents (C₁-C₄)alkoxycarbonyl or hydroxymethyl;
 X represents hydroxy or an amino rest of formula

$$\text{-NR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{ - (NR}_5\text{-alk}_3\text{)}_q\text{W}$$

wherein:

R₃ represents hydrogen or (C₁-C₄)alkyl;
 alk₁, alk₂ and alk₃ each independently represent a linear or branched alkylene of 2 to 10 carbon atoms;

p and q are integers which independently represent zero or 1;

R₄ and R₅ each independently represent hydrogen atoms (C₁-C₄)alkyl or taken together represent a (C₂-C₄)alkylene moiety connecting the two nitrogen atoms with the proviso that p is 1; or

R₄ and R₅ taken together represent a (C₂-C₄)alkylene moiety connecting the two nitrogen atoms with the proviso that both p and q are 1;

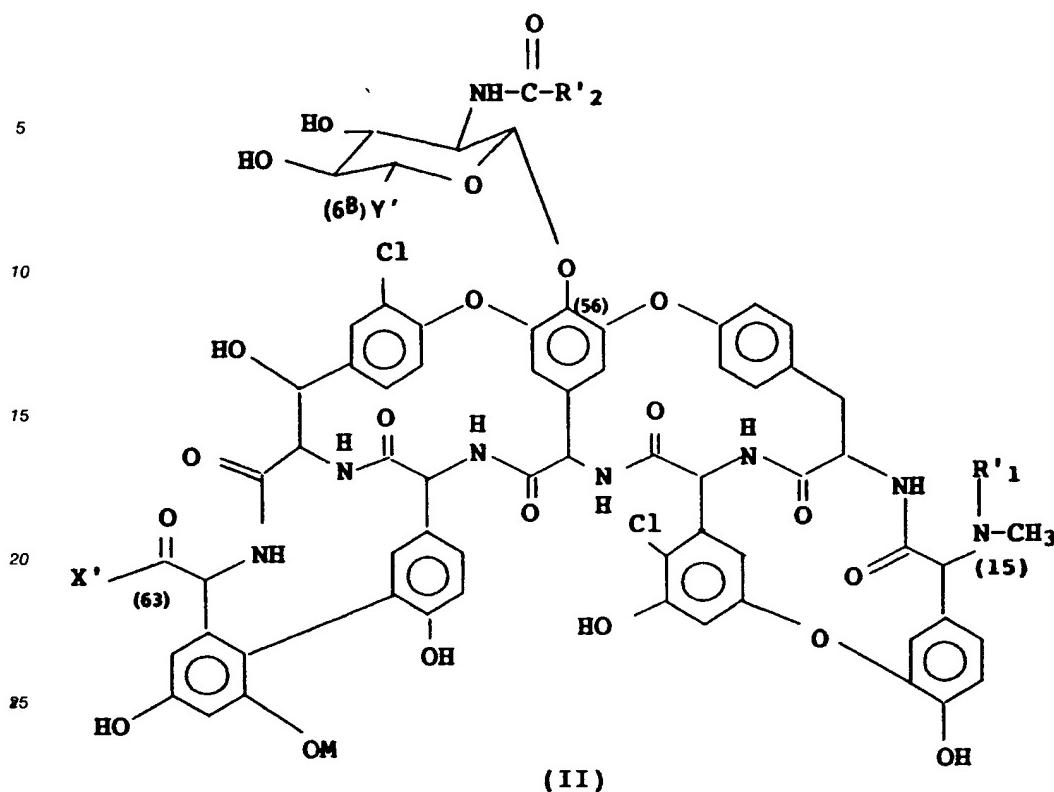
35 W represents hydrogen, (C₁-C₄)alkyl, amino, (C₁-C₄)alkylamino, di(C₁-C₄)-alkylamino, amino substituted with one or two amino(C₂-C₄)alkyl moieties or with one or two (C₁-C₄)alkylamino-(C₂-C₄)alkyl moieties or with one or two di-(C₁-C₄)alkylamino-(C₂-C₄)alkyl moieties,
 with the proviso that when X represents hydroxy Y represents hydroxymethyl;

40 and the pharmaceutically acceptable addition salts thereof;
 which comprises:
 a) when a compound of formula (I) wherein Y is hydroxymethyl, X is hydroxy, R₁, R₂ and M are as above is desired, submitting a compound of formula (II)

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30 wherein X' is hydroxy, Y' is $(C_1\text{-}C_4)\text{alkoxycarbonyl}$ and R'₁ is a suitable protecting group of the
35 amino function to a reductive process with an alkali metal borohydride, preferably selected from sodium borohydride, potassium borohydride and sodium cyanoborohydride at a temperature comprised between 0 °C and 40 °C, in an aqueous or hydroalcoholic medium and optionally removing the protecting group and,

- 35 b) when a compound of formula (I) wherein X represents the moiety $-NR_3\text{-}alk_1\text{-}(NR_4\text{-}alk_2)_p\text{-}(NR_5\text{-}alk_3)_q\text{-}W$ and Y, R₁, R₂, R₃, R₄, R₅, alk₁, alk₂, p, q and M are as above is desired,
40 i) condensing a carboxylic compound of formula (II) wherein X' is hydroxy, Y' is $(C_1\text{-}C_4)\text{-alkyloxycarbonyl}$ and R'₁ a suitable protecting group of the amino function or a carboxylic compound of formula (I) wherein R₂ and M are as above, Y is hydroxymethyl, X is hydroxy and R₁ is a suitable protecting group of the amino function with an excess of the appropriate amine of the formula (III)

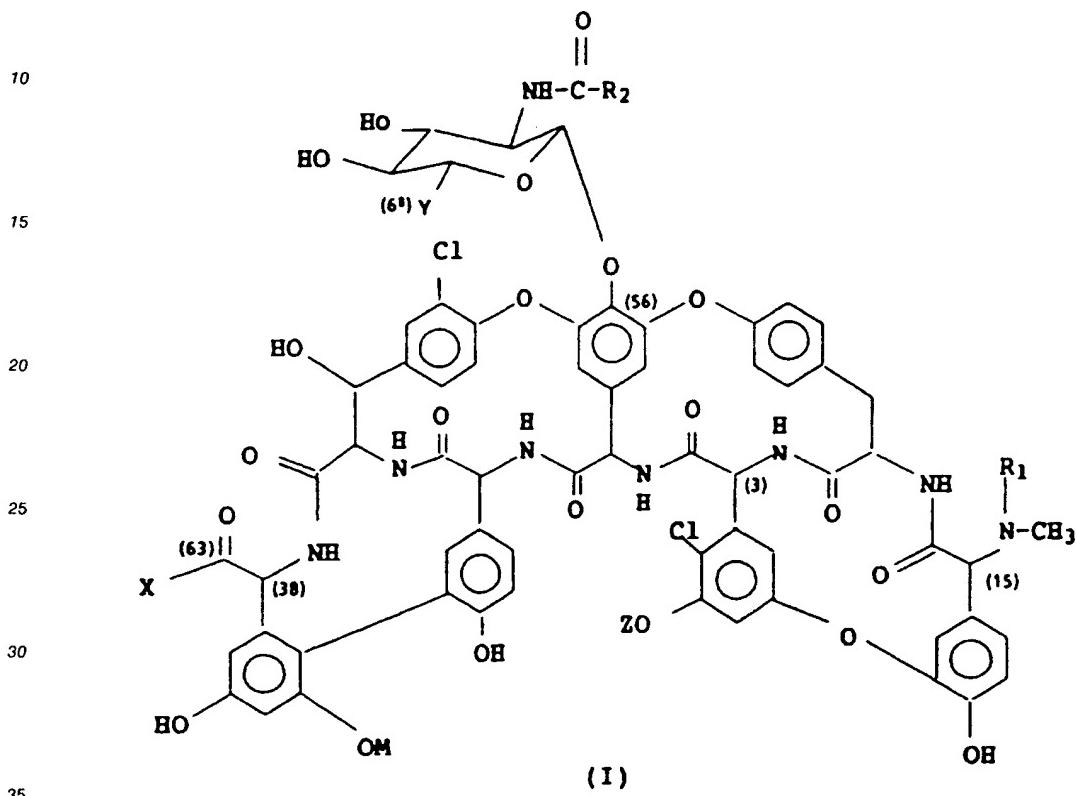
45 $NHR_3\text{-}alk_1\text{-}(NR_4\text{-}alk_2)_p\text{-}(NR_5\text{-}alk_3)_q\text{-}W$ (III)

- 45 wherein
50 R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q and W have the same meanings as above, in an inert organic solvent in the presence of a condensing agent selected from $(C_1\text{-}C_4)\text{alkyl}$, phenyl, and heterocyclic phosphoroazidates at a temperature comprised between 0 °C and 20 °C, and optionally removing the protecting group of the amino function, or
55 ii) converting the above defined carboxylic compound of formula (II) or (I) in its corresponding activated ester and reacting said activated ester with the above amine (III) in the presence of an organic polar solvent at a temperature between 5 °C and 60 °C, preferably between 10 °C and 30 °C, and optionally removing the protecting group of the amino function.

Patentansprüche

Patentsansprüche für folgende Vertragsstaaten: AT, BE, CH, DE, DK, FR, GB, GR, IT, LI, LU, MC, NL, SE

5 1. Antibiotikum-A-40926-Derivat der Formel



worin

R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet:

R₂ (C₉-C₁₂)-Alkyl bedeutet:

40 M Wasserstoff, α -D-Mannopyranosyl oder 6-O-Acetyl- α -D-mannopyranosyl bedeutet:

Y Carboxy, (C₁-C₄)-Alkoxy carbonyl, Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl bedeutet, worin die Alkylgruppierung einen Substituenten tragen kann, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino oder Hydroxymethyl, bedeutet:

X Hydroxy oder einen Aminorest der Formel $-\text{NR}_3\text{-alk}_1-(\text{NR}_4\text{-alk}_2)_n-\text{(NR}_5\text{-alk}_3)_m-\text{W}$ bedeutet, worin:

R₃ für Wasserstoff oder (C₁-C₄)-Alkyl steht;

alk₁, alk₂ und alk₃ je unabhängig lineares oder verzweigtes Alkylen mit 2 bis 10 Kohlenstoffatomen bedeuten:

p und q ganze Zahlen, die unabhängig null oder 1 sind, bedeuten:
 R_p und R_q je unabhängiger Wasserstoff (C_1 , C_2). Alkyl bedeuten, oder was?

R_4 und R_5 je unabhängig Wasserstoff, (C_1 - C_4)-Alkyl bedeuten, oder R_1 und R_2 zusammen eine (C_1 - C_4)-Alkylengruppierung, welche die

H₃ und **H₄** zusammen eine (**C₁-C₄**)-Alkylengruppierung, welche die beiden Stickstoffatome verbindet, bedeuten, mit der Maßgabe, daß p 1 bedeutet; oder worin

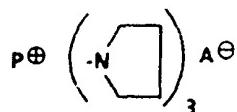
R_4 und R_5 zusammen eine (C_2 - C_4)-Alkylengruppierung bedeuten, die die beiden Stickstoffatome verbindet, mit der Maßgabe, daß p und q beide 1 bedeuten;

55 W Wasserstoff, (C₁-C₄)-Alkyl, Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, aminosubstituiert mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei (C₁-C₄)-Alkylamino-(C₂-

C_4)-alkylgruppierung oder mit einer oder zwei Di-(C_1-C_4)-alkylamino-(C_2-C_4)-alkylgruppierungen, oder, wenn sowohl p als auch q null bedeuten, zusammen mit der Gruppierung -NR₃-alk-1- ein Piperazino oder 4-Methylpiperazino bedeutet, mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl

bedeutet;

Z Wasserstoff oder eine Gruppe der Formel



10 bedeutet, worin

A[⊖] ein Anion einer Mineralsäure oder einer organischen Säure bedeutet, oder wenn eine Carboxysäurefunktion in dem verbleibenden Teil des Antibiotikums vorhanden ist, das ebenfalls ein inneres Anion bedeutet, das sich von der Carboxysäurefunktion ableitet; und die pharmazeutisch annehmbaren Additionssalze davon.

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2. Antibiotikum-A-40926-Derivat nach Anspruch 1, worin

R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet;

R₂ (C₃-C₁₂)-Alkyl bedeutet;

M Wasserstoff, α-D-Mannopyranosyl oder 6-O-Acetyl-α-D-mannopyranosyl bedeutet;

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Y Carboxy, (C₁-C₄)-Alkoxy carbonyl, Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl bedeutet, worin die Alkylgruppierung einen Substituenten tragen kann, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino, oder Hydroxymethyl bedeutet;

X Hydroxy oder einen Aminorest der Formel

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-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

bedeutet, worin

R₃, R₄ und R₅ Wasserstoff bedeuten;

alk₁, alk₂ und alk₃ je unabhängig lineares oder verzweigtes Alkylen mit 2 bis 4 Kohlenstoffatomen bedeuten,

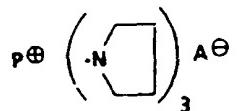
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p und q ganze Zahlen, die unabhängig null oder 1 sind, bedeuten;

W Wasserstoff, (C₁-C₄)-Alkyl, Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, aminosubstituiert mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei (C₁-C₄)-Alkylamino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei Di-(C₁-C₄)-alkylamino-(C₂-C₄)-alkylgruppierungen bedeutet, oder, wenn sowohl p als auch q null bedeuten, zusammen mit der Gruppierung -NR₃-alk₁- ebenfalls Piperazino oder 4-Methylpiperazino bedeutet, mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl bedeutet;

Z Wasserstoff oder eine Gruppe

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bedeutet, worin

A[⊖] das Anion einer Mineralsäure oder einer organischen Säure bedeutet, oder wenn eine Carboxysäurefunktion in dem verbleibenden Teil des Antibiotikums vorhanden ist, das ebenfalls ein inneres Anion bedeutet, das sich von der Carboxysäurefunktion ableitet; und die pharmazeutisch annehmbaren Additionssalze davon.

3. Antibiotikum-A-40926-Derivat nach Anspruch 1, worin

R₂ (C₁₀-C₁₁)-Alkyl bedeutet, M α-D-Mannopyranosyl bedeutet, und R₁, X, Y und Z die in Anspruch 1 gegebenen Bedeutungen besitzen; und die pharmazeutisch annehmbaren Additionssalze davon.

4. Antibiotikum-A-40926-Derivat nach Anspruch 1, worin:

R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet;

R₂ 7-Methyloctyl, n-Nonyl, 8-Methylnonyl, n-Decyl, 9-Methyldecyl, n-Undecyl oder n-Dodecyl bedeutet;

M Wasserstoff oder α-D-Mannopyranosyl bedeutet;

Y Carboxy, (C₁-C₄)-Alkoxy carbonyl, Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl bedeutet, worin die Alkylgruppierung einen Substituenten tragen kann, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino, oder Hydroxymethyl bedeutet;

X ein Aminorest

-NR₃-alk₁-(NH-alk₂)_p-(NH-alk₃)_q-W

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bedeutet, worin

R₃ Wasserstoff bedeutet;

alk₁, alk₂ und alk₃ je unabhängig lineares Alkylen mit 2 bis 4 Kohlenstoffatomen bedeuten;

p und q je unabhängig null oder 1 bedeuten; und

W Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, aminosubstituiert mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen bedeutet, oder wenn sowohl p als auch q null bedeuten, zusammen mit der Gruppierung -NR₃-alk₁- ein Piperazino oder 4-Methylpiperazino bedeutet;

Z Wasserstoff bedeutet;

und die pharmazeutisch annehmbaren Additionssalze davon.

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5. Antibiotikum-A-40926-Derivat nach Anspruch 1, worin

R₁ Wasserstoff bedeutet;

R₂ 7-Methyloctyl, n-Nonyl, 8-Methylnonyl, n-Decyl, 9-Methyldecyl, n-Undecyl oder n-Dodecyl bedeutet;

M α-D-Mannopyranosyl bedeutet;

Y Carboxy, Methoxycarbonyl, Aminocarbonyl, Methylaminocarbonyl, Dimethylaminocarbonyl, (Di-methylamino)ethylaminocarbonyl oder Hydroxymethyl bedeutet;

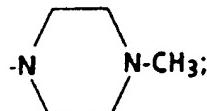
X einen Aminorest, ausgewählt aus

-NH-(CH₂)₃-N(CH₃)₂,

-NH-(CH₂)₃-[NH(CH₂)₃]₂-NH₂,

-NH-(CH₂)₃-N[(CH₂)₃NH₂]₂ und

35



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bedeutet;

Z Wasserstoff bedeutet;

und die pharmazeutisch annehmbaren Additionssalze davon.

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6. Antibiotikum-A-40926-Derivat nach Anspruch 5, worin

R₂ n-Decyl, 8-Methylnonyl, 9-Methyldecyl oder n-Undecyl bedeutet;

R₁, M, Y, X und Z die in Anspruch 5 gegebenen Bedeutungen besitzen;
und die pharmazeutisch annehmbaren Additionssalze davon.

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7. Antibiotikum-A-40926-Derivat nach Anspruch 5, worin

R₂ 9-Methyldecyl bedeutet;

R₁, M, Y, X und Z die in Anspruch 5 gegebenen Bedeutungen besitzen;
und die pharmazeutisch annehmbaren Additionssalze davon.

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8. Antibiotikum-A-40926-Derivat nach Anspruch 5, worin

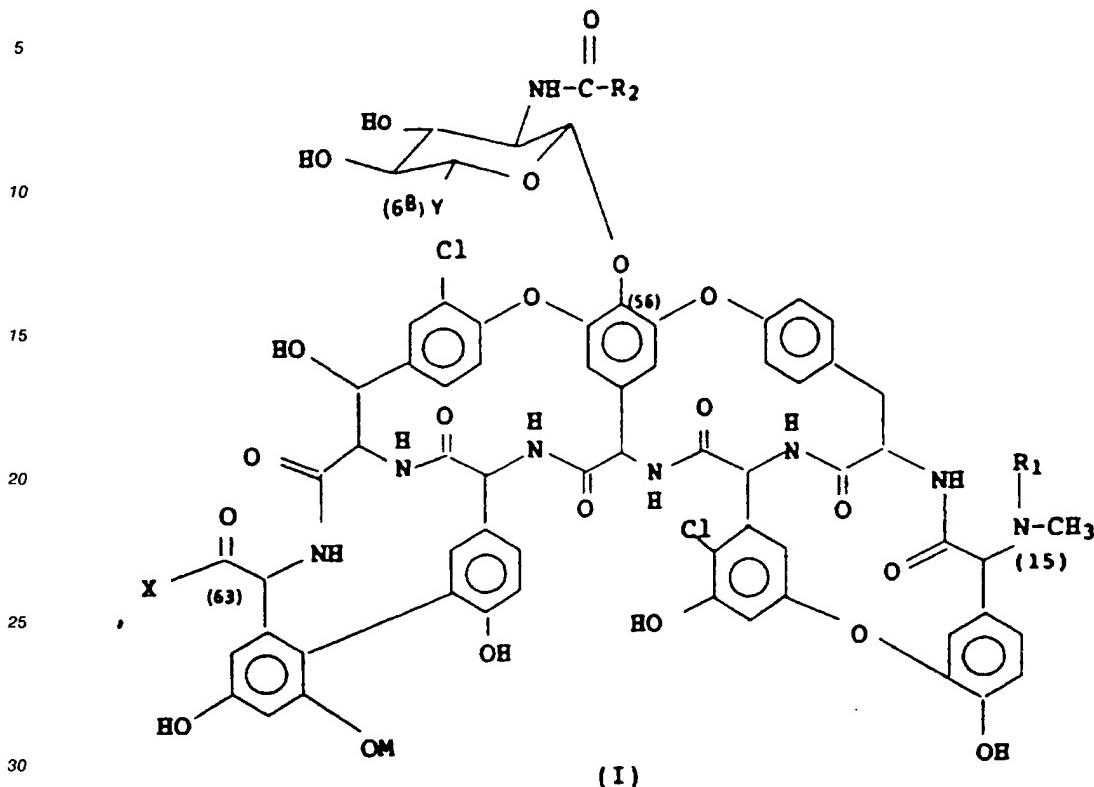
Y Methoxycarbonyl oder Hydroxymethyl bedeutet;

X -NH-(CH₂)₃-N(CH₃)₂ bedeutet;

R₁, R₂, M und Z die in Anspruch 5 gegebenen Bedeutungen besitzen;

und die pharmazeutisch annehmbaren Additionssalze davon.

9. Antibiotikum-A-40926-Derivat der Formel (I)



worin

R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet;R₂ (C₁₀-C₁₁)-Alkyl bedeutet;

M Wasserstoff, α-D-Mannopyranosyl oder 6-O-Acetyl-α-D-mannopyranosyl bedeutet;

Y (C₁-C₄)-Alkoxy carbonyl oder Hydroxymethyl bedeutet;

X Wasserstoff oder einen Aminorest der Formel

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

bedeutet, worin

R₃ Wasserstoff oder (C₁-C₄)-Alkyl bedeutet;alk₁, alk₂ und alk₃ je unabhängig lineares oder verzweigtes Alkylen mit 2 bis 10 Kohlenstoffatomen bedeuten;

p und q ganze Zahlen, die unabhängig null oder 1 sind, bedeuten;

R₄ und R₅ unabhängig Wasserstoffatome, (C₁-C₄)-Alkyl bedeuten; oder worinR₃ und R₄ zusammen eine (C₂-C₄)-Alkylengruppierung bedeuten, die die beiden Stickstoffatome verbindet, mit der Maßgabe, daß p 1 bedeutet; oder worinR₄ und R₅ zusammen eine (C₂-C₄)-Alkylengruppierung bedeuten, die die beiden Stickstoffatome verbindet, mit der Maßgabe, daß beide p und q 1 bedeuten;W Wasserstoff, (C₁-C₄)-Alkyl, Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, aminosubstituiert mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei (C₁-C₄)-Alkylamino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei Di-(C₁-C₄)-alkylamino-(C₂-C₄)-alkylgruppierungen bedeutet, mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl bedeutet;

und die pharmazeutisch annehmbaren Additionssalze davon.

10. Antibiotikumsubstanz nach Anspruch 9, worin

R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet;
R₂ (C₁₀-C₁₁)-Alkyl bedeutet;
M Wasserstoff, α -D-Mannopyranosyl oder 6-O-Acetyl- α -D-mannopyranosyl bedeutet;
Y (C₁-C₄)-Alkoxy carbonyl oder Hydroxymethyl bedeutet;
X Hydroxy oder einen Aminorest der Formel

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

10 bedeutet, worin

R₃, R₄ und R₅ Wasserstoff bedeuten;
alk₁, alk₂ und alk₃ je lineares oder verzweigtes Alkylen mit 2 bis 4 Kohlenstoffatomen bedeuten;
p und q ganze Zahlen sind, welche unabhängig null oder 1 bedeuten;
W Wasserstoff, (C₁-C₄)-Alkyl, Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, oder aminosubsti-
15 tuiert mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei Di-(C₁-C₄)-
alkylamino-(C₂-C₄)-alkylgruppierungen bedeutet,
mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl bedeutet;
und die pharmazeutisch annehmbaren Additionssalze davon.

20 11. Antibiotikumsubstanz nach Anspruch 9, worin

R₂ 9-Methyldecyl bedeutet;
M α -D-Mannopyranosyl bedeutet; und
R₁, X und Y die in Anspruch 9 gegebenen Definitionen besitzen.

25 12. Antibiotikumsubstanz nach Anspruch 9, worin

R₂ (C₁₀-C₁₁)-Alkyl, bevorzugt 9-Methyldecyl, bedeutet;
Y (C₁-C₄)-Alkoxy carbonyl, bevorzugt Methoxymethyl oder Hydroxymethyl, bedeutet; und
X ausgewählt wird aus
-NH-(CH₂)₃-N(CH₃)₂,
-NH(CH₂)₃-[NH(CH₂)₃]₂-NH₂, und
-NH-(CH₂)₃-N[(CH₂)₃NH₂]₂.

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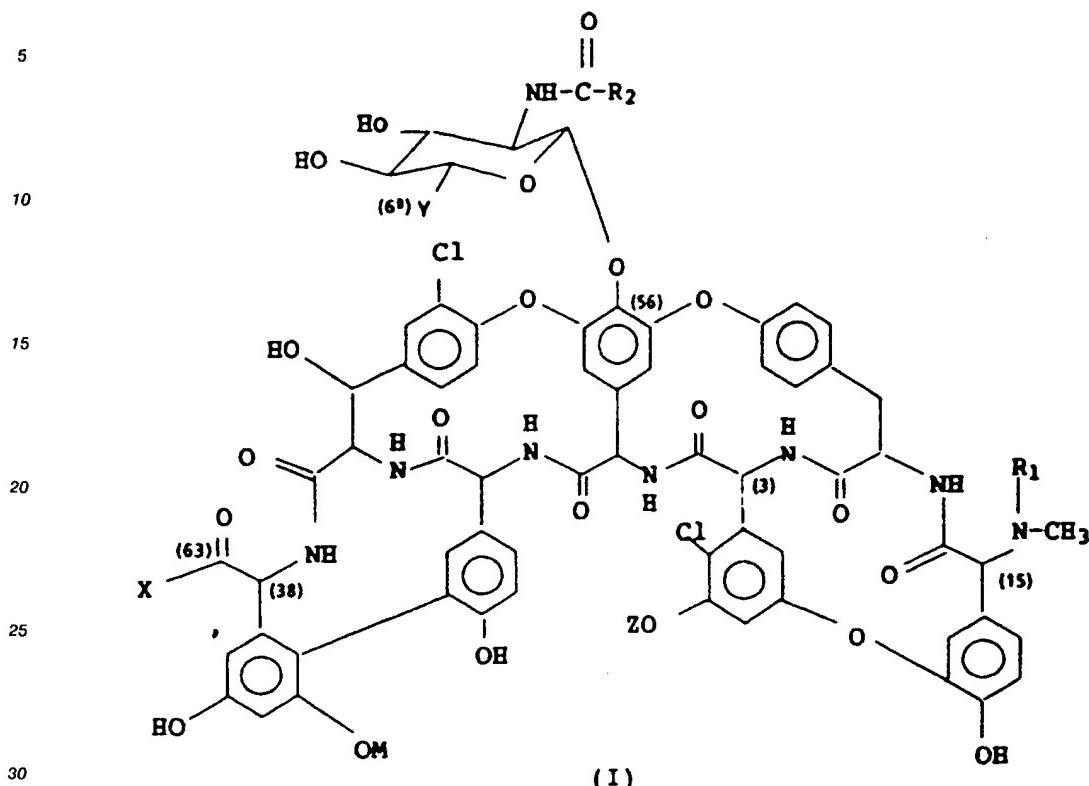
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13. Verfahren zur Herstellung eines Antibiotikum-A-40926-Derivats der Formel (I)



worin

R_1 Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet:

R₂ (C₉-C₁₂)-Alkyl bedeutet:

M Wasserstoff, α -D-Mannopyranosyl oder 6-O-Acetyl- α -D-mannopyranosyl bedeutet:

Y Carboxy, (C₁-C₄)-Alkoxy carbonyl, Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl bedeutet, worin die Alkylgruppierung einen Substituenten tragen kann, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino oder Hydroxymethyl, bedeutet;

X Hydroxy oder einen Aminorest der Formel $-\text{NR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2)_p\text{-(NR}_5\text{-alk}_3)_q\text{-W}$ bedeutet, worin:
R₃ für Wasserstoff oder $(\text{C}_1\text{-C}_4)$ -Alkyl steht;

H_3 für Wasserstoff oder $(\text{C}_1\text{-}\text{C}_4)$ -Alkyl steht,
 alk_1 , alk_2 und alk_3 je unabhängig lineares oder verzweigtes Alkylen mit 2 bis 10 Kohlenstoffatomen bedeuten:

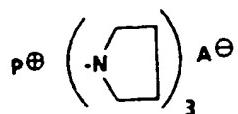
p und q ganze Zahlen, die unabhängig null oder 1 sind, bedeuten;
 P_p und P_q je unabhängiger Wasserstoff (C_6H_6). Nun ist zu untersuchen:

R₃ und R₄ zusammen eine (C₂-C₄)-Alkylengruppierung, welche die beiden Stickstoffatome verbindet, bedeuten, mit der Maßgabe, daß p 1 bedeutet; oder worin

14 und 15 zusammen eine (C_2 - C_4)-Alkylengruppierung bedeuten, die die beiden Stickstoffatome verbindet, mit der Maßgabe, daß sowohl p als auch q 1 bedeuten;

W Wasserstoff, (C_1 - C_4)-Alkyl, Amino, (C_1 - C_4)-Alkylamino, Di-(C_1 - C_4)-alkylamino, aminosubstituiert mit ein oder zwei Amino-(C_2 - C_4)-alkylgruppierungen oder mit einer oder zwei (C_1 - C_4)-Alkylamino-(C_2 - C_4)-alkylgruppierungen oder mit einer oder zwei Di-(C_1 - C_4)-alkylamino-(C_2 - C_4)-alkylgruppierungen, oder, wenn sowohl p als auch q null bedeuten, zusammen mit der Gruppierung -NR₃-alk₁- ein Piperazino oder 4-Methylpiperazino bedeutet, mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl bedeutet;

Z Wasserstoff oder eine Gruppe der Formel



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bedeutet, worin

A^{\ominus} ein Anion einer Mineralsäure oder eine organische Säure bedeutet, oder wenn eine Carboxylsäurefunktion in dem verbleibenden Teil des Antibiotikums vorhanden ist, das ebenfalls ein inneres Anion bedeutet, das sich von der Carboxylsäurefunktion ableitet;

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und der pharmazeutisch annehmbaren Additionsalze davon, dadurch gekennzeichnet, daß

15

(a) wenn eine Verbindung der Formel (I) hergestellt werden soll, worin R_1 , R_2 , M , Y und Z die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen und X einen Aminorest $-\text{NR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$, worin R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q und W die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, bedeutet, eine Verbindung der Formel (II)

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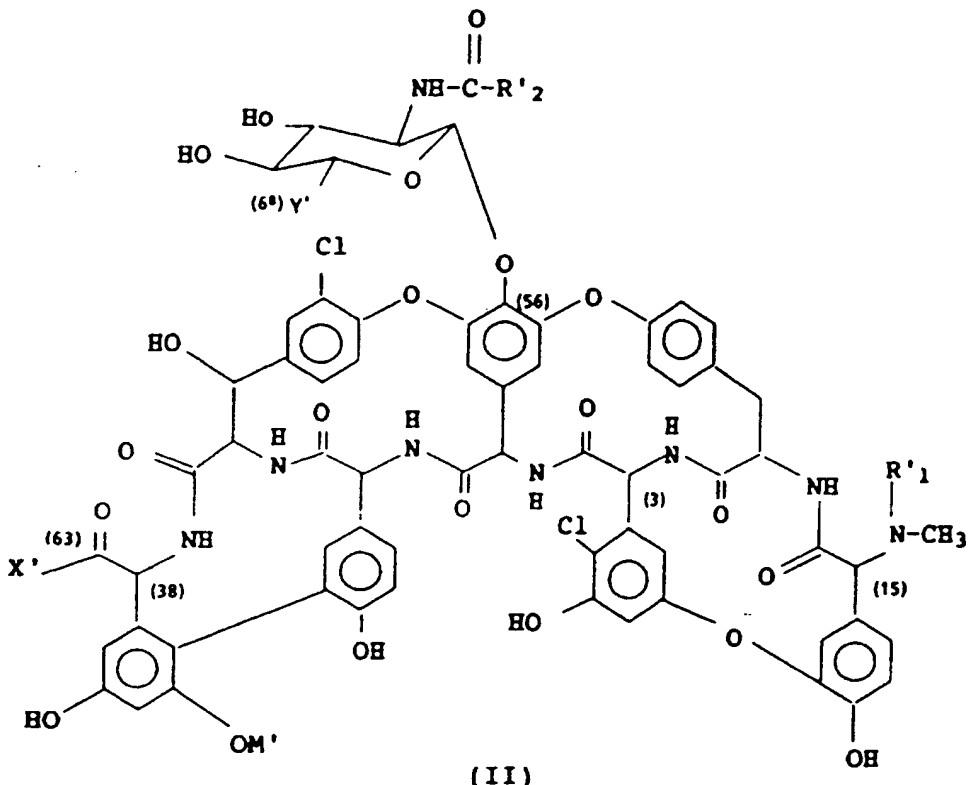
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worin R'_1 , R'_2 und M' gleich sind wie R_1 , R_2 und M , Y' ($C_1\text{-}C_4$)-Alkoxy carbonyl bedeutet und X' Hydroxy bedeutet, der Amidierungsreaktion mit einem Aminreaktionsteilnehmer der Formel (III)

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$-\text{NHR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$ (III)

worin R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q und W die oben gegebenen Bedeutungen besitzen, in Anwesenheit eines Kondensationsmittels oder über Bildung eines "aktivierten Esters" der C^{63} -Carbonsäure unterworfen wird, und

55

i) gegebenenfalls das erhaltene Derivat der Formel (I), worin Y ($C_1\text{-}C_4$)-Alkoxy carbonyl bedeutet, R_1 eine geeignete Schutzgruppe der N^{15} -Aminofunktion bedeutet und alle anderen Symbole die oben gegebene Bedeutung besitzen, einem Reduktionsverfahren mit einem Alkalimetallborhydrid unterworfen wird, und gegebenenfalls die N^{15} -Schutzgruppe unter Bildung der entsprechenden

- Verbindung, worin Y Hydroxymethyl und R₁ Wasserstoff bedeuten, entfernt wird;
- ii) gegebenenfalls das erhaltene Derivat der Formel (I), worin Y (C₁-C₄)-Alkoxy carbonyl oder Hydroxymethyl bedeutet, R₁ eine geeignete Schutzgruppe der N¹⁵-Aminofunktion bedeutet, R₂, M und Z die oben gegebenen Bedeutungen besitzen und X einen Aminorest -NR₃-alk₁-NHR₄, worin R₃, R₄ je unabhängig Wasserstoff oder (C₁-C₄)-Alkyl bedeuten, und alk₁ die obige Bedeutung besitzt, oder -NR₃-alk₁-NR₄-alk₂-NHR₅ bedeutet, worin R₃, R₄, R₅ je unabhängig Wasserstoff oder (C₁-C₄)-Alkyl bedeuten, alk₁ und alk₂ die obigen Bedeutungen besitzen, mit einem Aminoreaktionsteilnehmer der Formel (IV) oder (IVa) bzw.
- 10 r-alk₂-(NR₅-alk₃)_q-W (IV)
- 15 r-alk₃-W (IVa)
- worin die Symbole R₅, alk₂, alk₃ und W die obigen Bedeutungen besitzen, q 0 oder 1 bedeutet, und r Halogen, Methansulfonyl oder Tosyl bedeutet, in Anwesenheit eines Säureakzeptors in einem inertem Lösungsmittel alkyliert wird, und gegebenenfalls die N¹⁵-Schutzgruppe entfernt wird;
- 20 iii) gegebenenfalls das erhaltene Derivat der Formel (I), worin Y (C₁-C₄)-Alkoxy carbonyl bedeutet und alle die anderen Symbole die obigen Bedeutungen besitzen, mit einem wäßrigen Alkalimetallhydroxid unter Bildung der entsprechenden Verbindung, worin Y Carboxy bedeutet, behandelt wird;
- 25 iv) gegebenenfalls das erhaltene Derivat der Formel (I), worin M α-D-Mannopyranosyl oder 6-O-Acetyl-α-D-mannopyranosyl bedeutet, und alle anderen Symbole die obigen Bedeutungen besitzen, der sauren Hydrolyse unter Bildung der entsprechenden Verbindung, worin M Wasserstoff bedeutet, unterworfen wird;
- 30 (b) wenn eine Verbindung der Formel (I) hergestellt werden soll, worin R₁, R₂, X und M die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, Y Hydroxymethyl und Z Wasserstoff bedeutet, eine Verbindung der Formel (II), worin R'₁ eine geeignete Schutzgruppe der N¹⁵-Aminofunktion bedeutet, R'₂ die gleiche Bedeutung wie R₂ besitzt, Y' (C₁-C₄)-Alkoxy carbonyl bedeutet und X' Hydroxy bedeutet, einem Reduktionsverfahren mit einem Alkalimetallborhydrid unterworfen wird und gegebenenfalls die N¹⁵-Schutzgruppe entfernt wird, wobei die entsprechende Verbindung, worin R₁ Wasserstoff bedeutet, gebildet wird, und
- 35 i) gegebenenfalls die erhaltene Verbindung der Formel (I), worin Y Hydroxymethyl bedeutet, X Hydroxy bedeutet und alle anderen Symbole die obigen Bedeutungen besitzen, der Amidierungsreaktion mit einem Aminoreaktionsteilnehmer der Formel (III)
- NHR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W
- worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die obigen Bedeutungen besitzen, in Anwesenheit eines Kondensationsmittels unterworfen wird, oder über Bildung eines aktivierten Esters der C⁶-Carbonsäure in einem inertem organischen Lösungsmittel hergestellt wird;
- 40 (c) wenn ein Derivat der Formel (I) gewünscht wird, worin R₁, R₂, M und Z die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, Y und die Gruppierung COX der gleichen Gruppe (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl entsprechen, worin die Alkylgruppierung einen Substituenten, ausgewählt aus Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino tragen kann, eine Verbindung der Formel (II), worin R'₁, R'₂ und M' die gleichen Bedeutungen wie R₁, R₂ und M besitzen, Y' Carboxy bedeutet und X' Hydroxy bedeutet, der Amidierungsreaktion, wie bei der Stufe (a) oben mit einem Überschuß an ausgewähltem Amin der Formel (III), wie oben angegeben, worin die Symbole R₃, R₄, R₅, alk₁, alk₂, p, q und W die entsprechenden Bedeutungen besitzen, die in Einklang mit den oben definierten Carboxamidresten Y und COX bestehen, unterworfen wird;
- 45 (d) wenn ein Derivat der Formel (I) hergestellt werden soll, worin R₁, R₂, M und Z die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, Y und die Gruppierung COX unterschiedliche Carboxamidreste bedeuten, wobei die Bedeutung von Y aus Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl, worin die Alkylgruppierung einen Substituenten, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino ausgewählt wird, und X ein Aminorest der Formel

$-NR_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{W}$

bedeutet, worin R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q und W die gleiche Bedeutung wie im Oberbegriff dieses Anspruchs gegeben besitzen:

- 5 i) ein Derivat der Formel (I), worin R_1 , R_2 , M und Z die obigen Bedeutungen besitzen, X einen Aminorest

$-NR_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{W}$

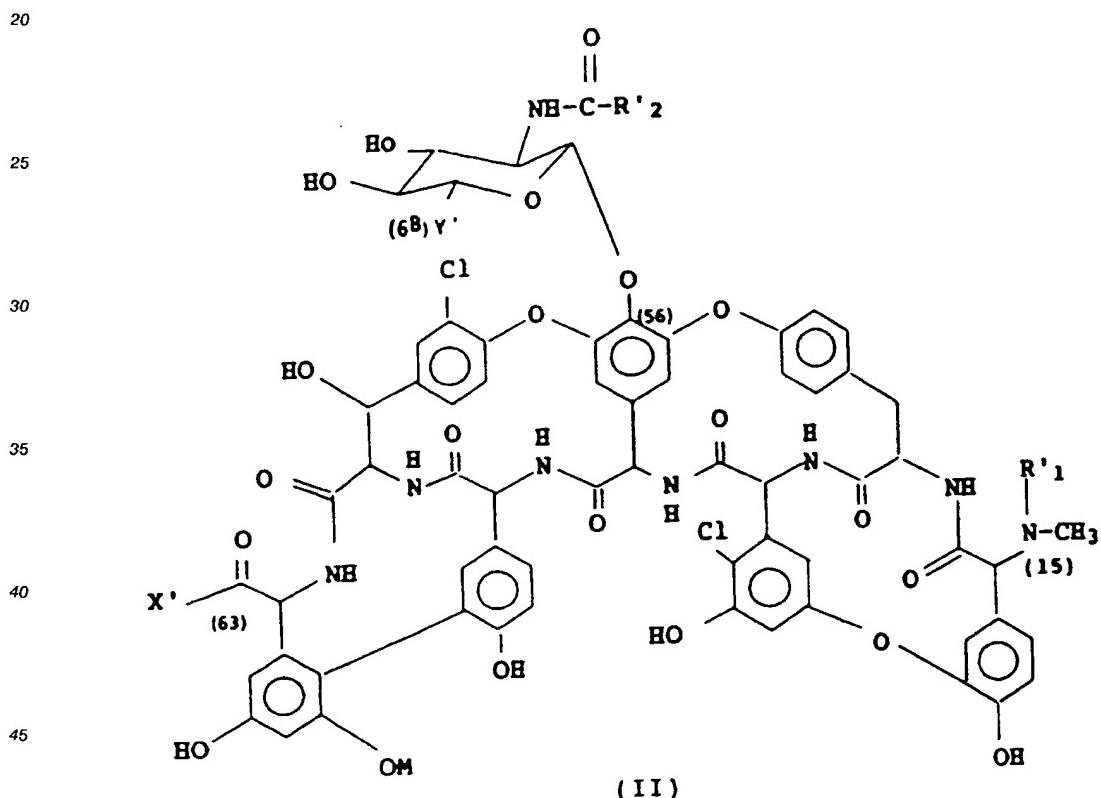
- 10 worin R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q und W die obigen Bedeutungen besitzen und Y Carboxy bedeutet, der Amidierungsreaktion mit einem geeigneten Amin unter Bildung des oben definierten Carboxamidrests Y in Anwesenheit eines Kondensationsmittels unterworfen wird, oder
- 15 ii) ein Derivat der Formel (I), worin R_1 eine Schutzgruppe der N^{15} -Aminofunktion bedeutet, R_2 , M und Z die obigen Bedeutungen besitzen und X einen Aminorest

$-NR_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{W}$

- 20 bedeutet, worin R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q und W die obigen Bedeutungen besitzen, und Y Carboxy bedeutet, in den entsprechenden aktivierte Ester in der Stellung θ^B überführt wird, und der aktivierte Ester dem geeigneten Amin unter Bildung des oben definierten Carboxamidrests Y umgesetzt wird, und gegebenenfalls die N^{15} -Schutzgruppe entfernt wird, wodurch die entsprechende Verbindung, worin R_1 Wasserstoff bedeutet, erhalten wird.

- 25 14. Verfahren nach Anspruch 13, dadurch gekennzeichnet, daß bei den Stufen (a), (b)i), (c) und (d)i) das Amidierungsverfahren in einem inerten organischen Lösungsmittel in Anwesenheit eines Kondensationsmittels, ausgewählt aus (C_1 - C_4)-Alkyl-, Phenyl-, heterocyclischen Phosphorazidaten und Benzotriazolyloxy-tris-(pyrrolidino)-phosphoniumhexafluorophosphat bei einer Temperatur zwischen $0^\circ C$ und $20^\circ C$ umgesetzt wird.
- 30 15. Verfahren nach Anspruch 13, dadurch gekennzeichnet, daß das Amidierungsverfahren der Stufen (a), (b)i), (c) und (d)ii) durchgeführt wird, indem das Carbonsäure-Ausgangsmaterial der Formel (II) in den entsprechenden aktivierte Ester, bevorzugt an der N^{15} -Aminofunktion geschützt, überführt wird, und daß der aktivierte Ester mit einem molaren Überschuß eines Amins der Formel (III) in Anwesenheit eines organischen polaren Lösungsmittels bei einer Temperatur zwischen $5^\circ C$ und $60^\circ C$, bevorzugt zwischen $10^\circ C$ und $30^\circ C$, umgesetzt wird.
- 35 16. Verfahren nach Anspruch 15, dadurch gekennzeichnet, daß der aktivierte Ester der Cyanomethylester ist, und daß sein Molverhältnis gegenüber dem Amin im Bereich von 1:5 bis 1:30 liegt.
- 40 17. Verfahren nach Anspruch 16, dadurch gekennzeichnet, daß der Cyanomethylester durch Umsetzung des Carbonsäure-Ausgangsmaterials der Formel (II) bevorzugt an der N^{15} -Aminofunktion geschützt, mit dem etwa 20- bis 30fachen molaren Überschuß an Chloracetonitril in Anwesenheit eines inert organischen Lösungsmittels und einer Base, die den Reaktionsverlauf nicht stört, bei einer Temperatur zwischen $5^\circ C$ und $60^\circ C$, bevorzugt zwischen $10^\circ C$ und $30^\circ C$, hergestellt wird.
- 45 18. Verfahren nach Anspruch 13, dadurch gekennzeichnet, daß bei den Stufen (a)i) und (b) das Molverhältnis zwischen dem Alkalimetallborhydrid und der Verbindung der Formel (II) zwischen 50 und 300 liegt, und daß die Reaktion bei einer Temperatur im Bereich zwischen $0^\circ C$ und $40^\circ C$, bevorzugt bei Raumtemperatur, durchgeführt wird.
- 50 19. Verfahren nach Anspruch 14, dadurch gekennzeichnet, daß das verwendete inerte organische Lösungsmittel ausgewählt wird aus Dimethylformamid, Dimethoxyethan, Hexamethylphosphoramid, Dimethylsulfoxid und einem Gemisch davon.
- 55 20. Verfahren nach Anspruch 15, dadurch gekennzeichnet, daß das organische polare Lösungsmittel ausgewählt wird aus niedrigen Alkanolen, Dimethylformamid, Hexamethylphosphoramid, 1,3-Dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidon, Dimethylsulfoxid und Dimethoxyethan.

21. Verfahren nach Anspruch 18, dadurch **gekennzeichnet**, daß das Alkalimetallborhydrid ausgewählt wird aus Natriumborhydrid, Kaliumborhydrid und Natriumcyanoborhydrid, und daß das Reaktionslösungsmit-
tel ein Gemisch aus Wasser und einem in Wasser löslichen oder teilweise löslichen niedrigen Alkanols ist und daß gegebenenfalls Diethylether als Antischaummittel zugegeben wird.
- 5 22. Verfahren nach Anspruch 13, dadurch **gekennzeichnet**, daß die N¹⁵-Schutzgruppe eine t-Butoxycarbo-
nyl- oder Carbobenzoyloxygruppe ist, und daß die Schutzgruppe gegebenenfalls am Ende des Amidie-
rungsverfahrens entfernt wird.
- 10 23. Verfahren nach Anspruch 13, dadurch **gekennzeichnet**, daß eine oder mehrere Aminogruppen des
Amins der Formel (III), die bei der Amidbindungs-Bildungsreaktion nicht teilnehmen, geschützt wird
bzw. werden, bevor das Amin an der Amidierungsreaktion teilnimmt, und wobei die Schutzgruppe bzw.
die Schutzgruppen nach Beendigung dieser Reaktion wieder abgespalten werden.
- 15 24. Verfahren zur Herstellung einer Antibiotikumsbstanz nach Anspruch 9, dadurch **gekennzeichnet**, daß:
a) wenn eine Verbindung der Formel (I), worin Y Hydroxymethyl bedeutet, X Hydroxy bedeutet, R₁,
R₂ und M die in Anspruch 9 gegebenen Bedeutungen besitzen, hergestellt werden soll, eine
Verbindung der Formel (II)



- 50 worin X' Hydroxy bedeutet, Y' (C₁-C₄)-Alkoxy carbonyl bedeutet und R'₁ eine geeignete Schutzgrup-
pe der Aminofunktion bedeutet, einem Reduktionsverfahren mit einem Alkalimetallborhydrid, bevor-
zugt aus Natriumborhydrid, Kaliumborhydrid und Natriumcyanoborhydrid, bei einer
Temperatur zwischen 0 °C und 40 °C, in wäßrigem oder hydroalkoholischem Medium unterworfen
wird und gegebenenfalls die Schutzgruppe entfernt wird, und
- 55 b) wenn eine Verbindung der Formel (I), worin X die Gruppierung -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)-
q-W bedeutet und Y, R₁, R₂, R₃, R₄, R₅, alk₁, alk₂, p, q und M die in Anspruch 9 gegebenen
Bedeutungen besitzen, hergestellt werden soll,

5 i) eine Carbonsäureverbindung der Formel (II), worin X' Hydroxy bedeutet, Y' (C_1 - C_4)-Alkyloxycarbonyl bedeutet und R'₁ eine geeignete Schutzgruppe der Aminofunktion bedeutet oder eine Carbonsäureverbindung der Formel (I), worin R₂ und M die obigen Bedeutungen besitzen, Y Hydroxymethyl bedeutet, X Hydroxy bedeutet, und R₁ eine geeignete Schutzgruppe der Aminofunktion bedeutet, mit einem Überschuß eines geeigneten Amins der Formel (III)

NHR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W (III)

10 worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die gleichen Bedeutungen wie oben besitzen, in einem inerten organischen Lösungsmittel in Anwesenheit eines Kondensationsmittels, ausgewählt aus (C_1 - C_4)-Alkyl, Phenyl und heterocyclischen Phosphorazidaten bei einer Temperatur zwischen 0°C und 20°C unterworfen wird, und gegebenenfalls die Schutzgruppe der Aminofunktion entfernt wird, oder

15 ii) die oben definierte Carbonsäureverbindung der Formel (II) oder (I) in ihren entsprechenden aktivierten Ester umgewandelt wird und der aktivierte Ester mit dem obigen Amin (III) in Anwesenheit eines organischen polaren Lösungsmittels bei einer Temperatur zwischen 5°C und 60°C, bevorzugt zwischen 10°C und 30°C umgesetzt wird, und gegebenenfalls die Schutzgruppe der Aminogruppe entfernt wird.

20 25. Substanz nach einem der Ansprüche 1 bis 12 für die Verwendung als Medikament.

26. Substanz nach einem der Ansprüche 1 bis 12 für die Herstellung eines Medikaments für die Bekämpfung von Bakterieninfektionen.

25 27. Pharmazeutische Zusammensetzung, dadurch gekennzeichnet, daß sie eine Verbindung nach einem der Ansprüche 1 bis 12 als aktivem Bestandteil enthält.

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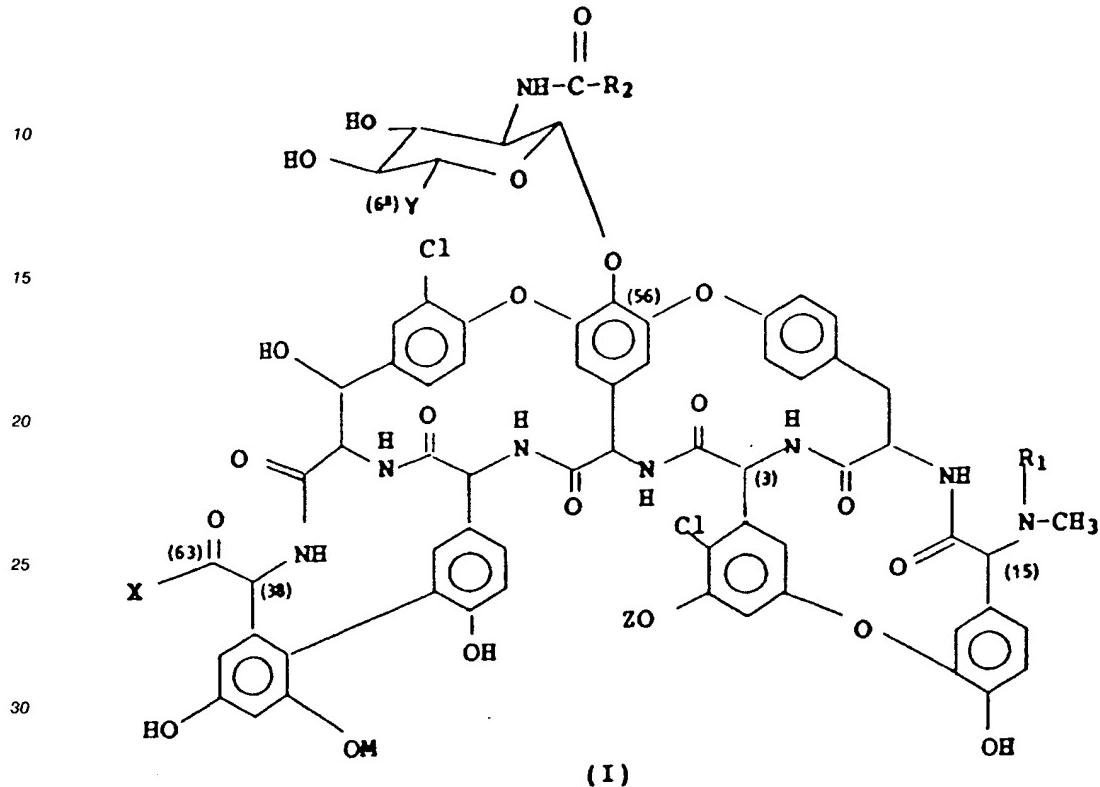
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Patentanspruch für folgend n Vertragsstaat : ES

1. Verfahren zur Herstellung eines Antibiotikum-A-40926-Derivats der Formel (I)

5



35 worin

R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet;R₂ (C₉-C₁₂)-Alkyl bedeutet;

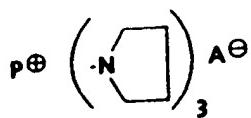
M Wasserstoff, α-D-Mannopyranosyl oder 6-O-Acetyl-α-D-mannopyranosyl bedeutet;

Y Carboxy, (C₁-C₄)-Alkoxy carbonyl, Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl bedeutet, worin die Alkylgruppierung einen Substituenten tragen kann, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino oder Hydroxymethyl, bedeutet;X Hydroxy oder einen Aminorest der Formel -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W bedeutet, worin:R₃ für Wasserstoff oder (C₁-C₄)-Alkyl steht;alk₁, alk₂ und alk₃ je unabhängig lineares oder verzweigtes Alkylen mit 2 bis 10 Kohlenstoffatomen bedeuten;

p und q ganze Zahlen, die unabhängig null oder 1 sind, bedeuten;

R₄ und R₅ je unabhängig Wasserstoff, (C₁-C₄)-Alkyl bedeuten, oder worinR₃ und R₄ zusammen eine (C₂-C₄)-Alkylen Gruppierung, welche die beiden Stickstoffatome verbindet, bedeuten, mit der Maßgabe, daß p 1 bedeutet; oder worinR₄ und R₅ zusammen eine (C₂-C₄)-Alkylen Gruppierung bedeuten, die die beiden Stickstoffatome verbindet, mit der Maßgabe, daß p und q beide 1 bedeuten;W Wasserstoff, (C₁-C₄)-Alkyl, Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, aminosubstituiert mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei (C₁-C₄)-Alkylamino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei Di-(C₁-C₄)-alkylamino-(C₂-C₄)-alkylgruppierungen, oder, wenn sowohl p als auch q null bedeuten, zusammen mit der Gruppierung -NR₃-alk₁- ein Piperazino oder 4-Methylpiperazino bedeutet, mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl bedeutet;

Z Wasserstoff oder eine Gruppe der Formel

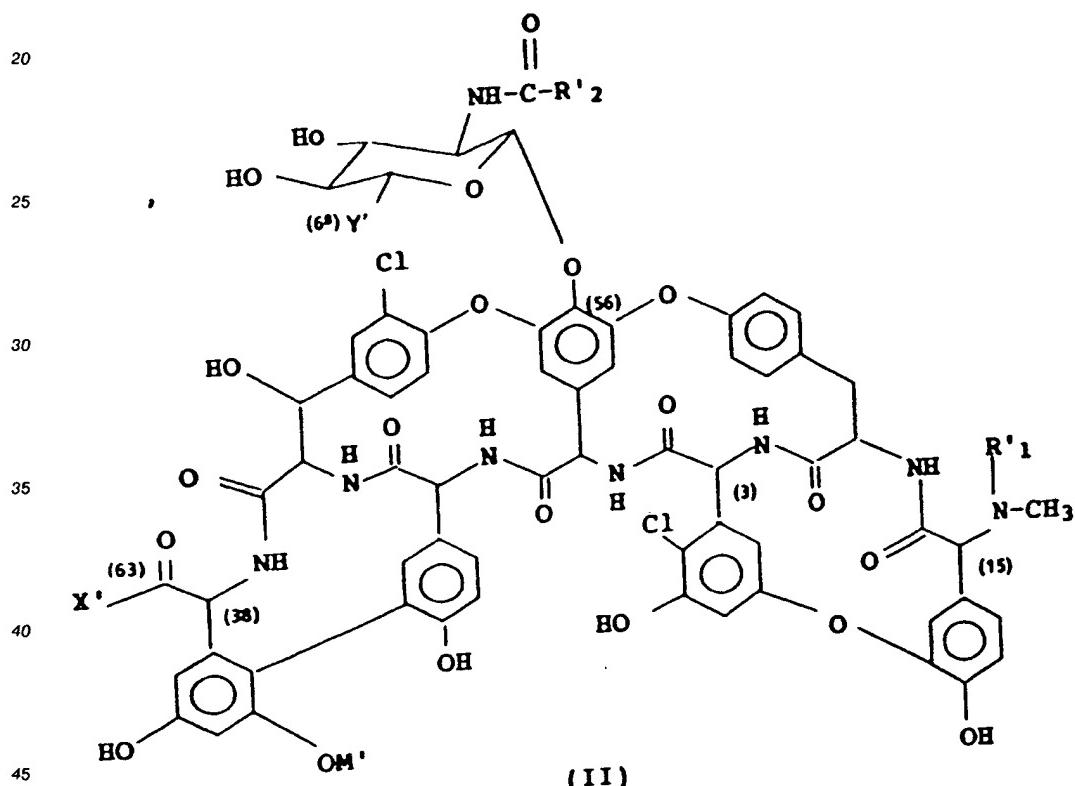


bedeutet, worin

10 A[⊖] ein Anion einer Mineralsäure oder einer organischen Säure bedeutet, oder wenn eine Carboxysäurefunktion in dem verbleibenden Teil des Antibiotikums vorhanden ist, das ebenfalls ein inneres Anion bedeutet, das sich von der Carboxysäurefunktion ableitet;

und der pharmazeutisch annehmbaren Additionsalze davon, dadurch gekennzeichnet, daß

15 (a) wenn eine Verbindung der Formel (I) hergestellt werden soll, worin R₁, R₂, M, Y und Z die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen und X einen Aminorest -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, eine Verbindung der Formel (II)



worin R'₁, R'₂ und M' gleich sind wie R₁, R₂ und M, Y' (C₁-C₄)-Alkoxycarbonyl bedeutet und X' Hydroxy bedeutet, der Amidierungsreaktion mit einem Aminreaktionsteilnehmer der Formel (III)

50 NH₃⁺-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W (III)

worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die oben gegebenen Bedeutungen besitzen, in Anwesenheit eines Kondensationsmittels oder über Bildung eines "aktivierten Esters" der C⁶³-Carbonsäure unterworfen wird, und

55 i) gegebenenfalls das erhaltene Derivat der Formel (I), worin Y (C₁-C₄)-Alkoxycarbonyl bedeutet, R₁ eine geeignete Schutzgruppe der N¹⁵-Aminofunktion bedeutet und alle anderen Symbole die oben gegebene Bedeutung besitzen, einem Reduktionsverfahren mit einem Alkalimetallborhydrid

unterworfen wird, und gegebenenfalls die N¹⁵-Schutzgruppe unter Bildung der entsprechenden Verbindung, worin Y Hydroxymethyl und R₁ Wasserstoff bedeuten, entfernt wird;

ii) gegebenenfalls das erhaltene Derivat der Formel (I), worin Y (C₁-C₄)-Alkoxy carbonyl oder Hydroxymethyl bedeutet, R₁ eine geeignete Schutzgruppe der N¹⁵-Aminofunktion bedeutet, R₂, M und Z die oben gegebenen Bedeutungen besitzen und X einen Aminorest -NR₃-alk₁-NHR₄, worin R₃, R₄ je unabhängig Wasserstoff oder (C₁-C₄)-Alkyl bedeuten, und alk₁ die obige Bedeutung besitzt, oder -NR₃-alk₁-NR₄-alk₂-NHR₅ bedeutet, worin R₃, R₄, R₅ je unabhängig Wasserstoff oder (C₁-C₄)-Alkyl bedeuten, alk₁ und alk₂ die obigen Bedeutungen besitzen, mit einem Aminreaktionsteilnehmer der Formel (IV) oder (IVa) bzw.

10 r-alk₂-(NR₅-alk₃)_q-W (IV)

r-alk₃-W (IVa)

worin die Symbole R₅, alk₂, alk₃ und W die obigen Bedeutungen besitzen, q 0 oder 1 bedeutet, und r Halogen, Methansulfonyl oder Tosyl bedeutet, in Anwesenheit eines Säureakzeptors in einem inerten Lösungsmittel alkyliert wird, und gegebenenfalls die N¹⁵-Schutzgruppe entfernt wird;

15 iii) gegebenenfalls das erhaltene Derivat der Formel (I), worin Y (C₁-C₄)-Alkoxy carbonyl bedeutet und alle die anderen Symbole die obigen Bedeutungen besitzen, mit einem wäßrigen Alkalimetallhydroxid unter Bildung der entsprechenden Verbindung, worin Y Carboxy bedeutet, behandelt wird;

20 iv) gegebenenfalls das erhaltene Derivat der Formel (I), worin M α-D-Mannopyranosyl oder 6-O-Acetyl-α-D-mannopyranosyl bedeutet, und alle anderen Symbole die obigen Bedeutungen besitzen, der sauren Hydrolyse unter Bildung der entsprechenden Verbindung, worin M Wasserstoff bedeutet, unterworfen wird;

25 (b) wenn eine Verbindung der Formel (I) hergestellt werden soll, worin R₁, R₂, X und M die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, Y Hydroxymethyl und Z Wasserstoff bedeutet, eine Verbindung der Formel (II), worin R'₁ eine geeignete Schutzgruppe der N¹⁵-Aminofunktion bedeutet, R'₂ die gleiche Bedeutung wie R₂ besitzt, Y' (C₁-C₄)-Alkoxy carbonyl bedeutet und X' Hydroxy bedeutet, einem Reduktionsverfahren mit einem Alkalimetallborhydrid unterworfen wird und gegebenenfalls die N¹⁵-Schutzgruppe entfernt wird, wobei die entsprechende Verbindung, worin R₁ Wasserstoff bedeutet, gebildet wird, und

30 i) gegebenenfalls die erhaltene Verbindung der Formel (I), worin Y Hydroxymethyl bedeutet, X Hydroxy bedeutet und alle anderen Symbole die obigen Bedeutungen besitzen, der Amidierungsreaktion mit einem Aminreaktionsteilnehmer der Formel (III)

35 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die obigen Bedeutungen besitzen, in Anwesenheit eines Kondensationsmittels unterworfen wird, oder über Bildung eines aktivierte Esters der C⁶-Carbonsäure in einem inerten organischen Lösungsmittel hergestellt wird;

40 (c) wenn ein Derivat der Formel (I) gewünscht wird, worin R₁, R₂, M und Z die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, Y und die Gruppierung COX der gleichen Gruppe (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl entsprechen, worin die Alkylgruppierung einen Substituenten, ausgewählt aus Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino tragen kann, eine Verbindung der Formel (II), worin R'₁, R'₂ und M' die gleichen Bedeutungen wie R₁, R₂ und M besitzen, Y' Carboxy bedeutet und X' Hydroxy bedeutet, der Amidierungsreaktion, wie bei der Stufe (a) oben mit einem Überschuß an ausgewähltem Amin der Formel (III), wie oben angegeben, worin die Symbole R₃, R₄, R₅, alk₁, alk₂, p, q und W die entsprechenden Bedeutungen besitzen, die in Einklang mit den oben definierten Carboxamidresten Y und COX bestehen, unterworfen wird;

45 (d) wenn ein Derivat der Formel (I) hergestellt werden soll, worin R₁, R₂, M und Z die im Oberbegriff dieses Anspruchs gegebenen Bedeutungen besitzen, Y und die Gruppierung COX unterschiedliche Carboxamidreste bedeuten, wobei die Bedeutung von Y aus Aminocarbonyl, (C₁-C₄)-Alkylaminocarbonyl, Di-(C₁-C₄)-alkylaminocarbonyl, worin die Alkylgruppierung einen Substituenten, ausgewählt aus Hydroxy, Amino, (C₁-C₄)-Alkylamino und Di-(C₁-C₄)-alkylamino ausgewählt wird, und X ein Aminorest der Formel

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

5 bedeutet, worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die gleiche Bedeutung, wie im Oberbegriff dieses Anspruchs gegeben, besitzen:

- i) ein Derivat der Formel (I), worin R₁, R₂, M und Z die obigen Bedeutungen besitzen, X einen Aminorest

10 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

15 worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die obigen Bedeutungen besitzen und Y Carboxy bedeutet, der Amidierungsreaktion mit einem geeigneten Amin unter Bildung des oben definierten Carboxamidrests Y in Anwesenheit eines Kondensationsmittels unterworfen wird, oder

- ii) ein Derivat der Formel (I), worin R₁ eine Schutzgruppe der N¹⁵-Aminofunktion bedeutet, R₂, M und Z die obigen Bedeutungen besitzen und X einen Aminorest

15 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

20 bedeutet, worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die obigen Bedeutungen besitzen, und Y Carboxy bedeutet, in den entsprechenden aktivierten Ester in der Stellung 6^B überführt wird, und der aktivierte Ester dem geeigneten Amin unter Bildung des oben definierten Carboxamidrests Y umgesetzt wird, und gegebenenfalls die N¹⁵-Schutzgruppe entfernt wird, wodurch die entsprechende Verbindung, worin R₁ Wasserstoff bedeutet, erhalten wird.

25 2. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß bei den Stufen (a), (b)i), (c) und (d)i) das Amidierungsverfahren in einem inerten organischen Lösungsmittel in Anwesenheit eines Kondensationsmittels, ausgewählt aus (C₁-C₄)-Alkyl-, Phenyl-, heterocyclischen Phosphorazidaten und Benzotriazolyloxy-tris-(pyrrolidino)-phosphoniumhexafluorophosphat, bei einer Temperatur zwischen 0 °C und 20 °C umgesetzt wird.

30 3. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß das Amidierungsverfahren der Stufen (a), (b)i), (c) und (d)i) durchgeführt wird, indem das Carbonsäure-Ausgangsmaterial der Formel (II) in den entsprechenden aktivierten Ester, bevorzugt an der N¹⁵-Aminofunktion geschützt, überführt wird, und daß der aktivierte Ester mit einem molaren Überschuß eines Amins der Formel (III) in Anwesenheit eines organischen polaren Lösungsmittels bei einer Temperatur zwischen 5 °C und 60 °C, bevorzugt zwischen 10 °C und 30 °C, umgesetzt wird.

35 4. Verfahren nach Anspruch 3, dadurch gekennzeichnet, daß der aktivierte Ester der Cyanomethylester ist, und daß sein Molverhältnis gegenüber dem Amin im Bereich von 1:5 bis 1:30 liegt.

40 5. Verfahren nach Anspruch 4, dadurch gekennzeichnet, daß der Cyanomethylester durch Umsetzung des Carbonsäure-Ausgangsmaterials der Formel (II) bevorzugt an der N¹⁵-Aminofunktion geschützt, mit dem etwa 20- bis 30fachen molaren Überschuß an Chloracetonitril in Anwesenheit eines inerten organischen Lösungsmittels und einer Base, die den Reaktionsverlauf nicht stört, bei einer Temperatur zwischen 50 °C und 60 °C, bevorzugt zwischen 10 °C und 30 °C, hergestellt wird.

45 6. Verfahren nach Anspruch 1, dadurch gekennzeichnet, daß bei den Stufen (a)i) und (b) das Molverhältnis zwischen dem Alkalimetallborhydrid und der Verbindung der Formel (II) zwischen 50 und 300 liegt, und daß die Reaktion bei einer Temperatur im Bereich zwischen 0 °C und 40 °C, bevorzugt bei Raumtemperatur, durchgeführt wird.

50 7. Verfahren nach Anspruch 2, dadurch gekennzeichnet, daß das verwendete inerte organische Lösungsmittel ausgewählt wird aus Dimethylformamid, Dimethoxyethan, Hexamethylphosphoramid, Dimethylsulfoxid und einem Gemisch davon.

55 8. Verfahren nach Anspruch 3, dadurch gekennzeichnet, daß das organische polare Lösungsmittel ausgewählt wird aus niedrigen Alkanolen, Dimethylformamid, Hexamethylphosphoramid, 1,3-Dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidon, Dimethylsulfoxid und Dimethoxyethan.

9. Verfahren nach Anspruch 6, dadurch **gekennzeichnet**, daß das Alkalimetallborhydrid ausgewählt wird aus Natriumborhydrid, Kaliumborhydrid und Natriumcyanoborhydrid, und daß das Reaktionslösungsmit-
tel ein Gemisch aus Wasser und einem in Wasser löslichen oder teilweise löslichen niedrigen Alkanols ist, und daß gegebenenfalls Diethylether als Antischaummittel zugegeben wird.
- 5 10. Verfahren nach Anspruch 1, dadurch **gekennzeichnet**, daß die N¹⁵-Schutzgruppe eine t-Butoxycarbo-
nyl- oder Carbobenzoyloxygruppe ist, und daß die Schutzgruppe gegebenenfalls am Ende des Amidie-
rungsverfahrens entfernt wird.
- 10 11. Verfahren nach Anspruch 1, dadurch **gekennzeichnet**, daß eine oder mehrere Aminogruppen des
Amins der Formel (III), die bei der Amidbindungs-Bildungsreaktion nicht teilnehmen, geschützt wird
bzw. werden, bevor das Amin an der Amidierungsreaktion teilnimmt, und wobei die Schutzgruppe bzw.
die Schutzgruppen nach Beendigung dieser Reaktion wieder abgespalten werden.
- 15 12. Verfahren zur Herstellung einer Antibiotikumsubstanz nach Anspruch 1, dadurch **gekennzeichnet**, daß:
R₁ Wasserstoff oder eine Schutzgruppe der Aminofunktion bedeutet;
R₂ (C₁₀-C₁₁)-Alkyl bedeutet;
M Wasserstoff, α-D-Mannopyranosyl oder 6-O-Acetyl-α-D-mannopyranosyl bedeutet;
Y (C₁-C₄)-Alkoxy carbonyl oder Hydroxymethyl bedeutet;
20 X Wasserstoff oder eine einen Aminorest der Formel

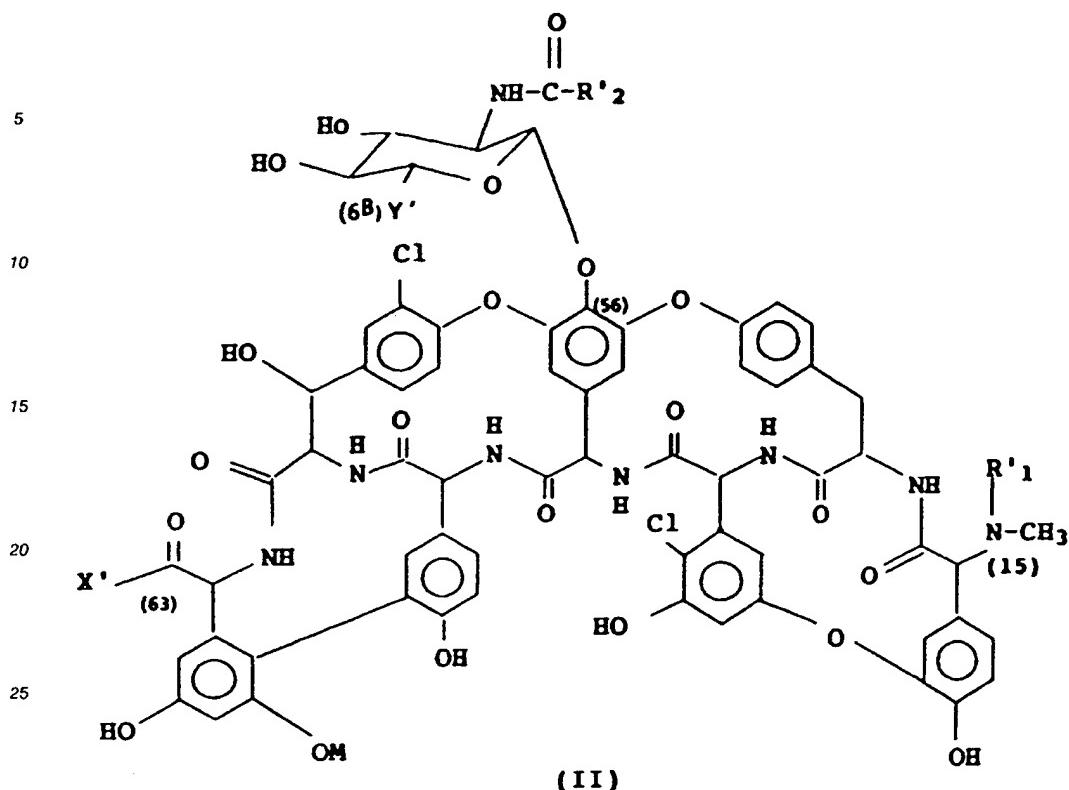
$$-\text{NR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$$

 bedeutet, worin
25 R₃ Wasserstoff oder (C₁-C₄)-Alkyl bedeutet;
alk₁, alk₂ und alk₃ je unabhängig lineares oder verzweigtes Alkylen mit 2 bis 10 Kohlenstoffatomen
bedeuten;
p und q ganze Zahlen, die unabhängig null oder 1 sind, bedeuten;
R₄ und R₅ jeweils unabhängig Wasserstoffatome, (C₁-C₄)-Alkyl bedeuten; oder worin
30 R₃ und R₄ zusammen eine (C₂-C₄)-Alkylengruppierung bedeuten, die die beiden Stickstoffatome
verbindet, mit der Maßgabe, daß p 1 bedeutet; oder worin
R₄ und R₅ zusammen eine (C₂-C₄)-Alkylengruppierung bedeuten, die die beiden Stickstoffatome
verbindet, mit der Maßgabe, daß beide p und q 1 bedeuten;
35 W Wasserstoff, (C₁-C₄)-Alkyl, Amino, (C₁-C₄)-Alkylamino, Di-(C₁-C₄)-alkylamino, aminosubstituiert
mit ein oder zwei Amino-(C₂-C₄)-alkylgruppierungen oder mit einer oder zwei (C₁-C₄)-Alkylamino-(C₂-
C₄)-alkylgruppierungen oder mit einer oder zwei Di-(C₁-C₄)-alkylamino-(C₂-C₄)-alkylgruppierungen be-
deutet, mit der Maßgabe, daß, wenn X Hydroxy bedeutet, Y Hydroxymethyl bedeutet;
und die pharmazeutisch annehmbaren Additionssalze davon,
dadurch **gekennzeichnet**, daß
40 a) wenn eine Verbindung der Formel (I), worin Y Hydroxymethyl bedeutet, X Hydroxy bedeutet, R₁,
R₂ und M wie vorstehend definiert sind, hergestellt werden soll, eine Verbindung der Formel (II)

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worin X' Hydroxy bedeutet, Y' (C_1 - C_4)-Alkoxy carbonyl bedeutet und R'₁ eine geeignete Schutzgruppe der Aminofunktion bedeutet, einem Reduktionsverfahren mit einem Alkalimetallborhydrid, bevorzugt aus Natriumborhydrid, Kaliumborhydrid und Natriumcyanoborhydrid, bei einer Temperatur zwischen 0 °C und 40 °C, in wäßrigem oder hydroalkoholischem Medium unterworfen wird und gegebenenfalls die Schutzgruppe entfernt wird, und

b) wenn eine Verbindung der Formel (I), worin X die Gruppierung -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W bedeutet und Y, R₁, R₂, R₃, R₄, R₅, alk₁, alk₂, p, q und M wie vorstehend definiert sind,

i) eine Carbonsäureverbindung der Formel (II), worin X' Hydroxy bedeutet, Y' (C_1 - C_4)-Alkoxy carbonyl bedeutet und R'₁ eine geeignete Schutzgruppe der Aminofunktion bedeutet oder eine Carbonsäureverbindung der Formel (I), worin R₂ und M die obigen Bedeutungen besitzen, Y Hydroxymethyl bedeutet, X Hydroxy bedeutet, und R₁ eine geeignete Schutzgruppe der Aminofunktion bedeutet, mit einem Überschuß eines geeigneten Amins der Formel (III)

NHR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W (III)

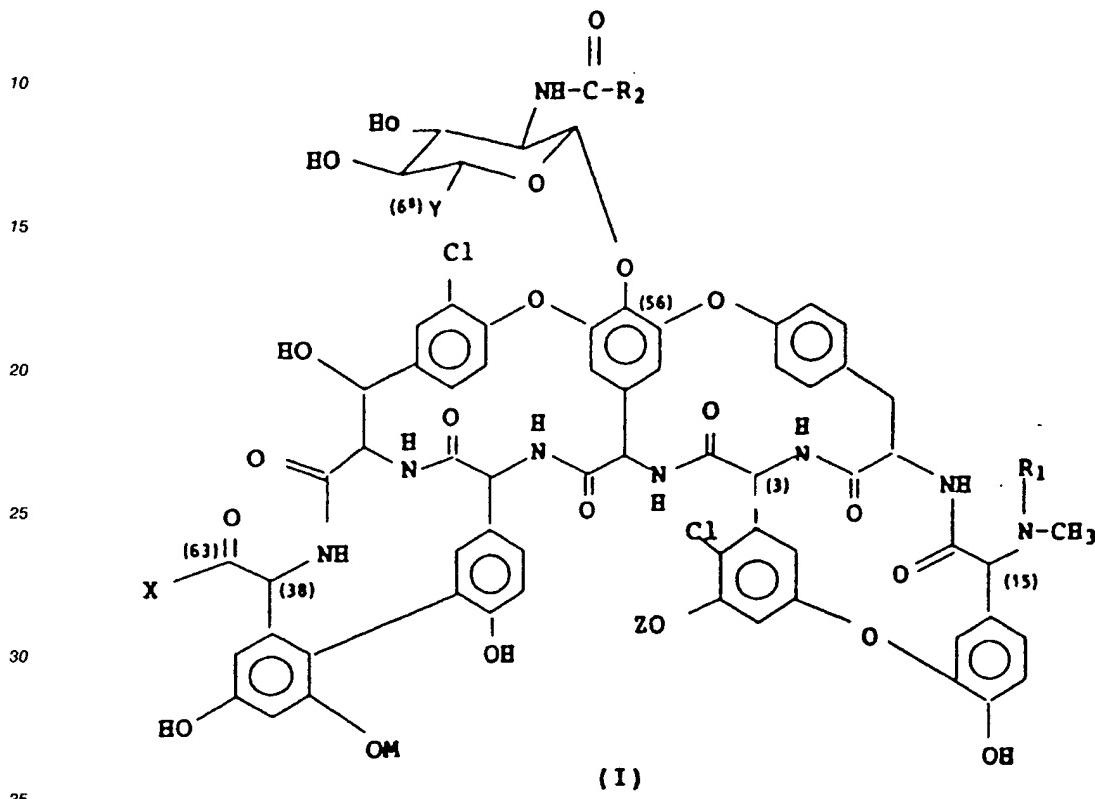
worin R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q und W die gleichen Bedeutungen wie oben besitzen, in einem inerten organischen Lösungsmittel in Anwesenheit eines Kondensationsmittels, ausgewählt aus (C_1 - C_4)-Alkyl, Phenyl und heterocyclischen Phosphorazidaten bei einer Temperatur zwischen 0 °C und 20 °C unterworfen wird, und gegebenenfalls die Schutzgruppe der Aminofunktion entfernt wird, oder

ii) die oben definierte Carbonsäureverbindung der Formel (II) oder (I) in ihren entsprechenden aktivierten Ester umgewandelt wird und der aktivierte Ester mit dem obigen Amin (III) in Anwesenheit eines organischen polaren Lösungsmittels bei einer Temperatur zwischen 5 °C und 60 °C, bevorzugt zwischen 10 °C und 30 °C umgesetzt wird, und gegebenenfalls die Schutzgruppe der Aminogruppe entfernt wird.

Révendications

Révendications pour les Etats contractants suivants : AT, BE, CH, DE, DK, FR, GB, GR, IT, LI, LU, MC, NL, SE

5 1. Dérivé de l'antibiotique A 40926 de formule



dans laquelle

R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;

R₂ représente un groupe alkyle en C₃-C₁₂;

M représente un atome d'hydrogène ou le groupe α-D-mannopyranosyle ou 6-O-acétyl-α-D-mannopyranosyle;

Y représente un groupe carboxy, alcoxy(C₁-C₄)-carbonyle, aminocarbonyle, alkyl(C₁-C₄)-aminocarbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino, ou hydroxyméthyle;

X représente le groupe hydroxy ou un radical amino de formule



50 dans laquelle

R₃ représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄;

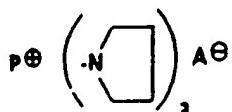
alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 10 atomes de carbone;

p et q sont des nombres entiers représentant indépendamment zéro ou 1;

R₄ et R₅ représentent, indépendamment l'un de l'autre, un atome d'hydrogène ou un groupe alkyle en C₁-C₄, ou

R₃ et R₄ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p est 1; ou

R₄ et R₅ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p et q sont l'un et l'autre 1;
 5 W représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄, amino, alkyl-(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino, un groupe amino substitué par un ou deux radicaux aminoalkyle(C₂-C₄) ou par un ou deux radicaux alkyl(C₁-C₄)-amino-alkyle(C₂-C₄), ou, lorsque p et q sont l'un et l'autre zéro, pris ensemble avec le fragment -NR₃-alk₁-, peut également représenter le radical pipérazino ou 4-méthylpipérazino,
 10 étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle;
 Z représente un atome d'hydrogène ou un groupe



15 dans lequel A⁻ représente un anion d'un acide minéral ou organique ou, lorsqu'une fonction acide carboxylique est présente dans la partie restante de l'antibiotique, peut également représenter l'anion interne dérivant de ladite fonction acide carboxylique; et sels d'addition pharmaceutiquement acceptables de celui-ci.

2. Dérivé de l'antibiotique A 40926 selon la revendication 1, dans lequel

R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;
 25 R₂ représente un groupe alkyle en C₉-C₁₂;
 M représente un atome d'hydrogène ou le groupe α-D-mannopyrannosyle ou 6-O-acétyl-α-D-mannopyrannosyle;
 30 Y représente un groupe carboxy, alcoxy(C₁-C₄)-carbonyle, aminocarbonyle, alkyl(C₁-C₄)-aminocarbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino, ou hydroxyméthyle;
 X représente le groupe hydroxy ou un radical amino de formule



35 dans laquelle
 R₃, R₄ et R₅ représentent des atomes d'hydrogène;
 alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 4 atomes de carbone;
 40 p et q sont des nombres entiers représentant indépendamment zéro ou 1;
 W représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄, amino, alkyl-(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino, amino substitué par un ou deux radicaux aminoalkyle(C₂-C₄) ou par un ou deux radicaux alkyl(C₁-C₄)-amino-alkyle(C₂-C₄), ou, lorsque p et q sont l'un et l'autre zéro, pris ensemble avec le fragment -NR₃-alk₁-, peut également représenter le groupe pipérazino ou 4-méthyl-pipérazino,

étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle;
 Z représente un atome d'hydrogène ou un groupe



50 dans lequel A⁻ représente un anion d'un acide minéral ou organique ou, lorsqu'une fonction acide carboxylique est présente dans la partie restante de l'antibiotique, il peut également représenter l'anion interne dérivant de cette fonction acide carboxylique;

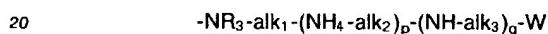
et sels d'addition pharmaceutiquement acceptables de celui-ci.

3. Dérivé de l'antibiotique A 40926 selon la revendication 1, dans lequel

R₂ représente un groupe alkyle en C₁₀-C₁₁,
 5 M représente le groupe α -D-mannopyrannosyle et
 R₁, X, Y et Z sont tels que définis dans la revendication 1, et sels d'addition pharmaceutique-
 ment acceptables de celui-ci.

4. Dérivé de l'antibiotique A 40926 selon la revendication 1, dans lequel

R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;
 10 R₂ représente le groupe 7-méthyoctyle, n-nonyle, 8-méthynonyle, n-décyle, 9-méthyldécyle, n-
 undécyle ou n-dodécyle;
 M est un atome d'hydrogène ou le groupe α -D-mannopyrannosyle;
 15 Y représente un groupe carboxy, alcoxy(C₁-C₄)-carbonyle, aminocarbonyle, alkyl(C₁-C₄)-amino-
 carbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un
 substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-
 C₄)-amino ou hydroxyméthyle;
 X est un radical amino



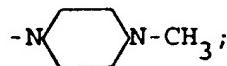
dans lequel:

R₃ est un atome d'hydrogène;
 25 alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un radical alkylène linéaire
 ayant de 2 à 4 atomes de carbone;
 p et q représentent, indépendamment l'un de l'autre, zéro ou 1; et
 W représente un groupe amino, alkyl(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino, amino
 30 substitué par un ou deux fragments amino-alkyle(C₂-C₄), ou, lorsque p et q sont
 l'un et l'autre zéro, pris ensemble avec le fragment -NR₃-alk₁-, peut également
 représenter le groupe pipérazino ou 4-méthylpipérazino,
 Z représente un atome d'hydrogène;
 et sels d'addition pharmaceutiquement acceptables de celui-ci.

5. Dérivé de l'antibiotique A 40926 selon la revendication 1, dans lequel:

R₁ représente un atome d'hydrogène,;
 35 R₂ représente le groupe 7-méthyoctyle, n-nonyle, 8-méthynonyle, n-décyle, 9-méthyldécyle, n-
 undécyle ou n-dodécyle;
 M est le groupe α -D-mannopyrannosyle;
 Y représente le groupe carboxy, méthoxycarbonyle, aminocarbonyle, méthylaminocarbonyle,
 40 diméthylaminocarbonyle, (diméthylamino)éthylaminocarbonyle ou hydroxyméthyle;
 X est un radical amino choisi parmi
 -NH-(CH₂)₃-N(CH₃)₂,
 -NH-(CH₂)₃-[NH-(CH₂)₃]₂-NH₂,
 -NH-(CH₂)₃-N[(CH₂)₃-NH₂]₂ et

45



Z représente un atome d'hydrogène;
 et sels d'addition pharmaceutiquement acceptables de celui-ci.

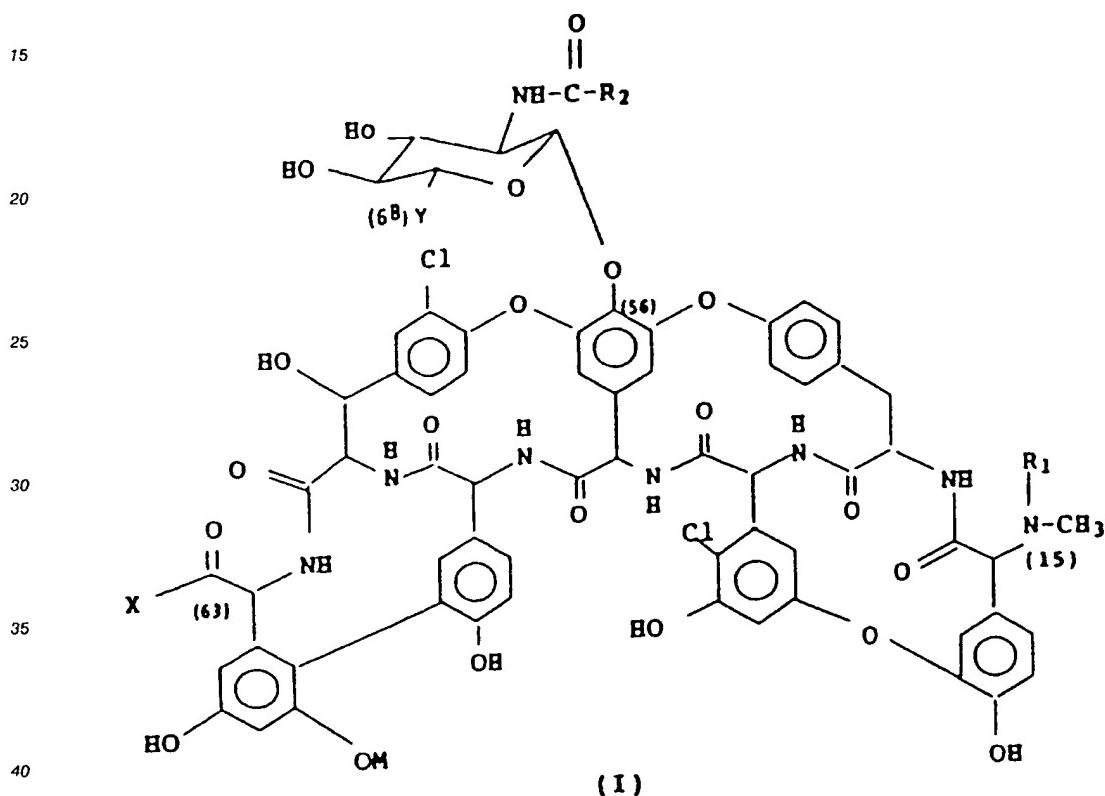
6. Dérivé de l'antibiotique A 40926 selon la revendication 5, dans lequel

R₂ représente le groupe n-décyle, 8-méthynonyle, 9-méthyldécyle ou n-undécyle;
 55 R₁, M, Y, X et Z sont tels que définis dans la revendication 5;
 et sels d'addition pharmaceutiquement acceptables de celui-ci.

7. Dérivé de l'antibiotique A 40926 selon la revendication 5, dans lequel R₂ représente le groupe 9-méthyldécyle, R₁, M, Y et Z sont tels que définis dans la revendication 5; et sels d'addition pharmaceutiquement acceptables de celui-ci.

5 8. Dérivé de l'antibiotique A 40926 selon la revendication 5, dans lequel
 Y est le groupe méthoxycarbonyle ou hydroxyméthyle;
 X est -NH-(CH₂)₃-N(CH₃)₂;
 R₁, R₂, M et Z sont tels que définis dans la revendication 5;
 et sels d'addition pharmaceutiquement acceptables de celui-ci.

10 9. Dérivé de l'antibiotique A 40926 de formule (I)



dans laquelle

R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;
 R₂ représente un groupe alkyle en C₁₀-C₁₁;
 M représente un atome d'hydrogène ou le groupe α-D-mannopyranosyle ou 6-O-acétyl-α-D-mannopyranosyle;
 Y représente un groupe alcoxy(C₁-C₄)-carbonyle ou hydroxyméthyle;
 X représente le groupe hydroxy ou un radical amino de formule
 50 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

dans lequel

R₃ représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄;
 alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 10 atomes de carbone;
 p et q sont des nombres entiers représentant indépendamment zéro ou 1;
 R₄ et R₅ représentent indépendamment un atome d'hydrogène ou un groupe alkyle en

R₃ et R₄ C₁-C₄, ou
 pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p est 1; ou
 R₄ et R₅ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p et q sont l'un et l'autre 1;
 5 W représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄, amino, alkyl-(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino, un groupe amino substitué par un ou deux radicaux aminoalkyle(C₂-C₄) ou par un ou deux radicaux alkyl(C₁-C₄)-amino-alkyle(C₂-C₄) ou par un ou deux radicaux dialkyl(C₁-C₄)-amino-alkyle(C₂-C₄),
 10 étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle; et sels d'addition pharmaceutiquement acceptables de celui-ci.

10. Substance antibiotique selon la revendication 9, dans laquelle

R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;
 15 R₂ représente un groupe alkyle en C₁₀-C₁₁;
 M représente un atome d'hydrogène ou le groupe α -D-mannopyrannosyle ou 6-O-acétyl- α -D-mannopyrannosyle;
 Y représente un groupe alcoxy(C₁-C₄)-carbonyle ou hydroxyméthyle;
 X représente le groupe hydroxy ou un radical amino de formule
 20 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

dans lequel

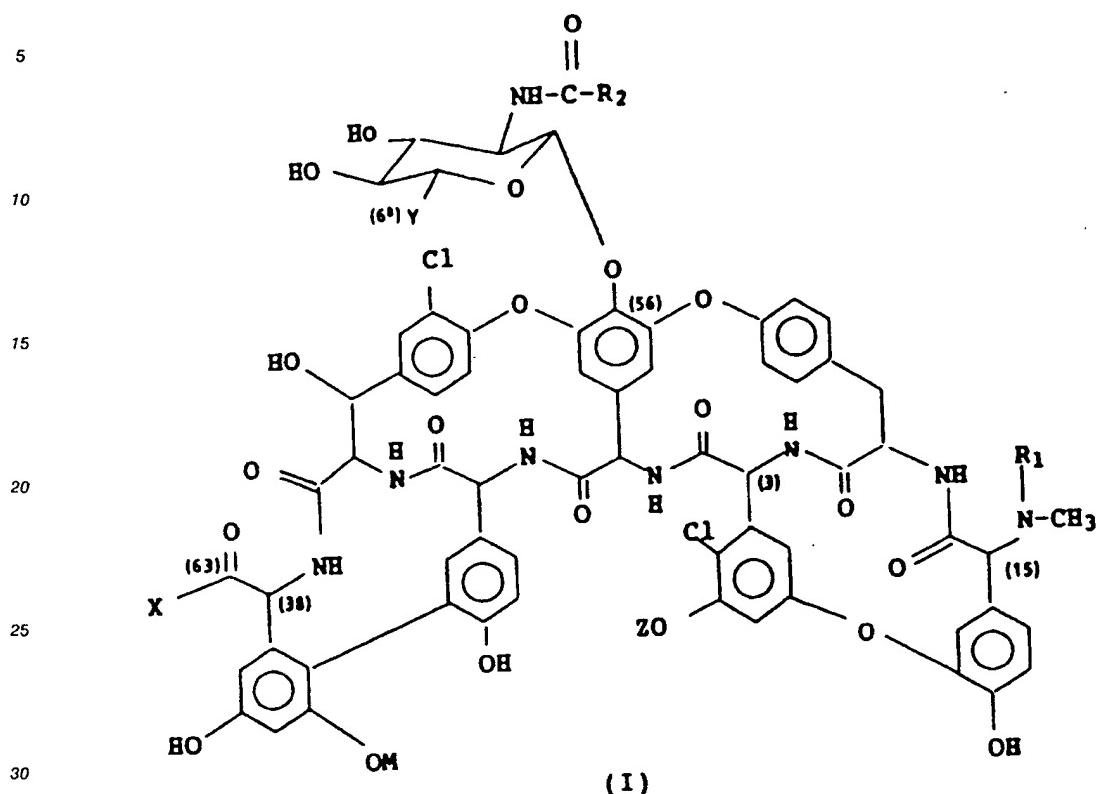
R₃, R₄ et R₅ représentent des atomes d'hydrogène;
 25 alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 4 atomes de carbone;
 p et q sont des nombres entiers représentant indépendamment zéro ou 1;
 W représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄, amino, alkyl-(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino ou un groupe amino substitué par un ou deux radicaux amino-alkyle(C₂-C₄) ou par un ou deux radicaux dialkyl(C₁-C₄)-amino-alkyle(C₂-C₄),
 30 étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle; et sels d'addition pharmaceutiquement acceptables de celle-ci.

35 **11. Substance antibiotique selon la revendication 9, dans laquelle R₂ représente le groupe 9-méthyldécyle, M représente le groupe α -D-mannopyrannosyle et R₁, X et Y sont tels que définis dans la revendication 9.**

12. Substance antibiotique selon la revendication 9, dans laquelle

40 R₂ représente un groupe alkyle en C₁₀-C₁₁, de préférence le groupe 9-méthyldécyle;
 Y représente un groupe alcoxy(C₁-C₄)-carbonyle, de préférence le groupe méthoxyméthyle ou hydroxyméthyle; et
 X est choisi parmi
 -NH-(CH₂)₃-N(CH₃)₂,
 45 -NH-(CH₂)₃-[NH(CH₂)₃]₂-NH₂ et
 -NH-(CH₂)₃-N[(CH₂)₃-NH₂]₂.

13. Procédé pour la préparation d'un dérivé de l'antibiotique A 40926 de formule (I)



dans laquelle

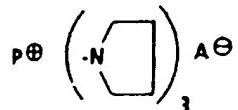
- 35 R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;
- R₂ représente un groupe alkyle en C₉-C₁₂;
- M représente un atome d'hydrogène ou le groupe α-D-mannopyrannosyle ou 6-O-acétyl-α-D-mannopyrannosyle;
- 40 Y représente un groupe carboxy, alcoxy(C₁-C₄)-carbonyle, aminocarbonyle, alkyl(C₁-C₄)-aminocarbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino, ou hydroxyméthyle;
- X représente le groupe hydroxy ou un radical amino de formule

45 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

dans laquelle

- 50 R₃ représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄;
- alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 10 atomes de carbone;
- p et q sont des nombres entiers représentant indépendamment zéro ou 1;
- R₄ et R₅ représentent, indépendamment l'un de l'autre, un atome d'hydrogène ou un groupe alkyle en C₁-C₄, ou
- R₃ et R₄ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p est 1; ou
- 55 R₄ et R₅ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p et q sont l'un et l'autre 1;
- W représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄, amino, alkyl-(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino, un groupe amino substitué par un ou deux

radicaux aminoalkyle(C₂-C₄) ou par un ou deux radicaux alkyl(C₁-C₄)amino-alkyle(C₂-C₄) ou par un ou deux radicaux dialkyl(C₁-C₄)amino-alkyle(C₂-C₄), ou, lorsque p et q sont l'un et l'autre zéro, pris ensemble avec le fragment -NR₃-alk₁-, peut également représenter le radical pipérazino ou 4-méthylpipérazino,
 5 étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle; Z représente un atome d'hydrogène ou un groupe



15 dans lequel A^o représente un anion d'un acide minéral ou organique ou, lorsqu'une fonction acide carboxylique est présente dans la partie restante de l'antibiotique, peut également représenter l'anion interne dérivant de ladite fonction acide carboxylique; et de ses sels d'addition pharmaceutiquement acceptables, caractérisé en ce que

(a) lorsqu'on désire obtenir un composé de formule (I) dans lequel R₁, R₂, M, Y et Z sont tels que définis dans le préambule de la présente revendication et X est un radical amino

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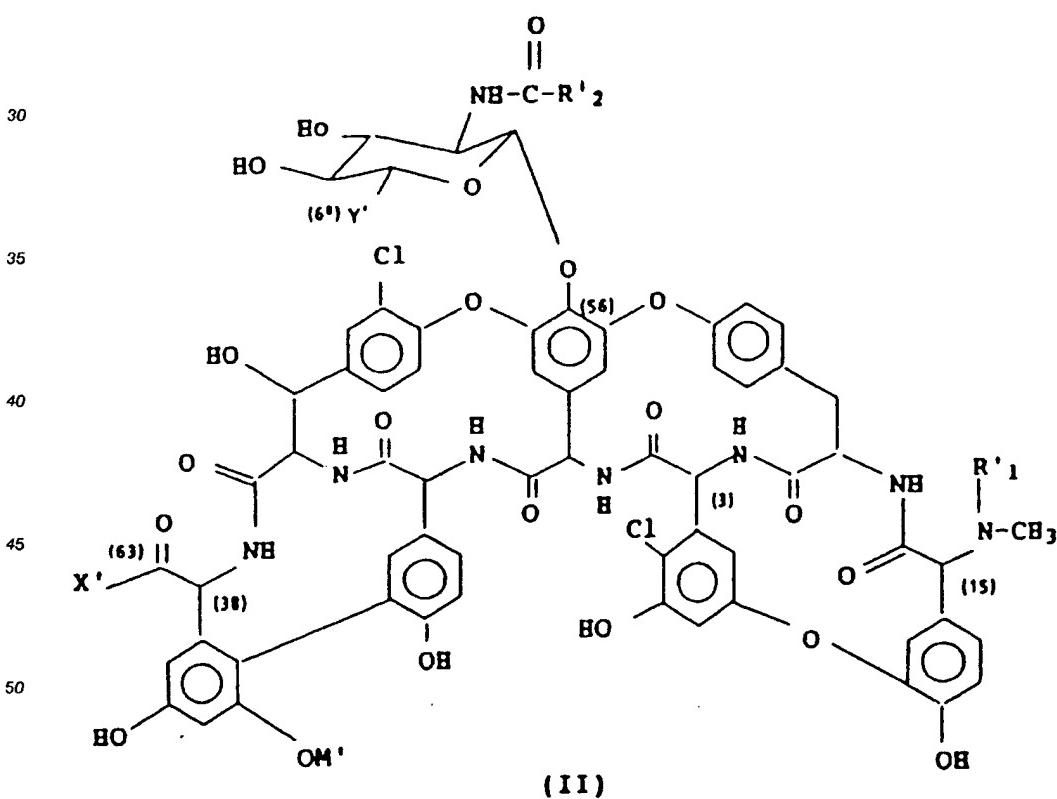
$$-\text{NR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$$

1. $\alpha = \beta = \gamma$
2. $\alpha = \beta < \gamma$
3. $\alpha < \beta = \gamma$
4. $\alpha < \beta < \gamma$

dans lequel R_1 , R_2 , R_3 , alk₁, alk₂, alk₃, n, s et W sont tels que définis dans

dans lequel R_3 , R_4 , R_5 , αk_1 , αk_2 , αk_3 , p , q et w sont tels que définis dans l'annexe, en application de la proposition 3.1 du chapitre III.

présente revendication, on soumet un composite de formule (II)



55 dans laquelle R'1, R'2 et M' sont identiques à R₁, R₂ et M, Y' est un groupe alcoxy(C₁-C₄)-carbonyle et X' est le groupe hydroxy,
à une réaction d'amidation avec un partenaire réactionnel de type amine de formule (III)

$\text{NHR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$ (III)

dans laquelle R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q et W sont tels que définis plus haut,
en présence d'un agent de condensation ou par l'intermédiaire de la formation d'un "ester activé"
de l'acide carboxylique en $C^{6,3}$, et

I) éventuellement on soumet à un processus de réduction avec un borohydrure de métal alcalin le dérivé obtenu de formule (I) dans lequel Y est un groupe alcoxy($C_1\text{-}C_4$)-carbonyle, R_1 est un groupe protecteur approprié de la fonction $N^{15}\text{-amino}$ et tous les autres symboles sont tels que définis plus haut, et éventuellement on élimine le groupe protecteur de N^{15} , pour obtenir le composé correspondant dans lequel Y est le groupe hydroxyméthyle et R_1 est un atome d'hydrogène;

II) éventuellement le dérivé obtenu de formule (I), dans lequel Y est un groupe alcoxy($C_1\text{-}C_4$)-carbonyle ou hydroxyméthyle, R_1 est un groupe protecteur approprié de la fonction $N^{15}\text{-amino}$, R_2 , M et Z sont tels que définis plus haut et X est un radical amino $-\text{NR}_3\text{-alk}_1\text{-NR}_4$ dans lequel R_3 et R_4 représentent, indépendamment l'un de l'autre, un atome d'hydrogène ou un groupe alkyle en $C_1\text{-}C_4$ et alk_1 est tel que défini plus haut, ou $-\text{NR}_3\text{-alk}_1\text{-NR}_4\text{-alk}_2\text{-NR}_5$ dans lequel R_3 , R_4 , R_5 représentent, indépendamment les uns des autres, un atome d'hydrogène ou un groupe alkyle en $C_1\text{-}C_4$, alk_1 et alk_2 sont tels que définis plus haut, est alkylé à l'aide d'un partenaire réactionnel aminé de formule (IV) ou (IVa), respectivement,

$r\text{-alk}_2\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$ (IV)

$r\text{-alk}_3\text{-W}$ (IVa)

les symboles R_5 , alk_2 , alk_3 et W étant tels que définis plus haut, q étant 0 ou 1 et r représentant un halogène ou le groupe méthanesulfonyle ou tosyle, en présence d'un accepteur d'acide, dans un solvant inert, et, éventuellement, le groupe protecteur de N^{15} est éliminé;

III) éventuellement, le dérivé obtenu de formule (I), dans lequel Y est un groupe alcoxy($C_1\text{-}C_4$)-carbonyle et tous les autres symboles sont tels que définis plus haut, est traité par un hydroxyde de métal alcalin en solution aqueuse, pour donner le composé correspondant dans lequel Y est le groupe carboxy;

IV) éventuellement, le dérivé obtenu de formule (I), dans lequel M est le groupe $\alpha\text{-D-mannopyranosyle}$ ou $6\text{-O-acétyl-}\alpha\text{-D-mannopyranosyle}$ et tous les autres symboles sont tels que définis plus haut, est soumis à une hydrolyse acide, pour donner le composé correspondant dans lequel M est un atome d'hydrogène;

(b) lorsqu'on désire obtenir un composé de formule (I) dans lequel R_1 , R_2 , X et M sont tels que définis dans le préambule de la présente revendication, Y est le groupe hydroxyméthyle et Z est un atome d'hydrogène, on soumet un composé de formule (II) dans lequel R'_1 est un groupe protecteur approprié de la fonction $N^{15}\text{-amino}$, R'_2 est identique à R_2 , Y' est un groupe alcoxy($C_1\text{-}C_4$)-carbonyle et X' est le groupe hydroxy, à un processus réducteur à l'aide d'un borohydrure de métal alcalin et, éventuellement, on élimine le groupe protecteur de N^{15} , pour obtenir le composé correspondant dans lequel R_1 est un atome d'hydrogène, et

I) éventuellement, le composé obtenu de formule (I) dans lequel Y est le groupe hydroxyméthyle, X est le groupe hydroxy et tous les autres symboles sont tels que définis plus haut, est soumis à une réaction d'amidation avec un partenaire réactionnel aminé de formule (III)

$\text{NHR}_3\text{-alk}_1\text{-(NR}_4\text{-alk}_2\text{)}_p\text{-(NR}_5\text{-alk}_3\text{)}_q\text{-W}$

R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q et W étant tels que définis plus haut,
en présence d'un agent de condensation ou en passant par la formation d'un ester activé de l'acide carboxylique en $C^{6,3}$, dans un solvant organique inert;

(c) lorsqu'on désire obtenir un dérivé de formule (I) dans lequel R_1 , R_2 , M et Z sont tels que définis dans le préambule de la présente revendication, Y et le fragment COX représentent le même groupe alkyl($C_1\text{-}C_4$)-aminocarbonyle ou dialkyl($C_1\text{-}C_4$)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants amino, alkyl($C_1\text{-}C_4$)-amino et dialkyl($C_1\text{-}C_4$)-amino, on soumet un composé de formule (II) dans lequel R'_1 , R'_2 et M' sont identiques à R_1 , R_2 et M , Y' est le groupe carboxy et X' est le groupe hydroxy, à une réaction d'amidation comme dans

l'étape (a) ci-dessus, avec un excès d'une amine choisie de formule (III) ci-dessus dans laquelle les symboles R₃, R₄, R₅, alk₁, alk₂, p, q et W ont les significations appropriées en accord avec les radicaux carboxamido Y et COX définis plus haut;

5 (d) lorsqu'on désire obtenir un dérivé de formule (I) dans lequel R₁, R₂, M et Z sont tels que définis dans le préambule de la présente revendication, Y et le fragment COX représentent des radicaux carboxamido différents, la signification de Y étant choisie parmi celles d'un groupe aminocarbonyle, alkyl(C₁-C₄)-aminocarbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino et la signification de X étant celle d'un radical amino de formule

10 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

dans laquelle R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W ont les mêmes significations que dans le préambule de la présente revendication:

15 I) on soumet un dérivé de formule (I) dans lequel R₁, R₂, M et Z sont tels que définis plus haut, X représente un radical amino

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

20 dans lequel R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W sont tels que définis plus haut et Y est le groupe carboxy, à une amidation avec l'amine appropriée, pour la formation du radical carboxamido Y défini plus haut, en présence d'un agent de condensation, ou

25 II) on convertit un dérivé de formule (I) dans lequel R₁ représente un groupe protecteur de la fonction N¹⁵-amino, R₂, M et Z sont tels que définis plus haut et X représente un radical amino

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

30 dans lequel R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W sont tels que définis plus haut et Y est le groupe carboxy, en l'ester activé correspondant à la position 6^B, et on fait réagir ledit ester activé avec l'amine appropriée, pour former le radical carboxamido Y défini plus haut et, éventuellement, on élimine le groupe protecteur de N¹⁵, pour obtenir le composé correspondant dans lequel R₁ est un atome d'hydrogène.

35 14. Procédé selon la revendication 13, en outre caractérisé en ce que, dans les étapes (a), (b)II, (c) et (d)II, le processus d'amidation est effectué dans un solvant organique inerte, en présence d'un agent de condensation choisi parmi des phosphoroazidates d'alkyle en C₁-C₄, de phényle ou hétérocycliques, et d'hexafluorophosphate de benzotriazolyloxy-tris(pyrrolidino)phosphonium, à une température comprise entre 0 et 20 °C.

40 15. Procédé selon la revendication 13, en outre caractérisé en ce que le processus d'amidation des étapes (a), (b)II, (c) et (d)II est effectué par conversion du produit carboxylique de départ de formule (II) en son ester activé correspondant, de préférence protégé sur la fonction N¹⁵-amino, et on fait réagir l'ester activé avec un excès molaire d'une amine de formule (III) en présence d'un solvant organique polaire, à une température comprise entre 5 et 60 °C, de préférence entre 10 et 30 °C.

45 16. Procédé selon la revendication 15, en outre caractérisé en ce que l'ester activé est l'ester cyanométhylque et sa proportion molaire par rapport à l'amine va de 1:5 à 1:30.

50 17. Procédé selon la revendication 16, en outre caractérisé en ce que l'on prépare l'ester cyanométhylque en faisant réagir le produit de départ de type acide carboxylique de formule (II), de préférence protégé sur la fonction N¹⁵-amino, avec un excès environ 20 à 30 fois molaire de chloracétonitrile, en présence d'un solvant organique inerte et d'une base qui n'interfère pas avec le déroulement de la réaction, à une température comprise entre 5 et 60 °C, de préférence entre 10 et 30 °C.

55 18. Procédé selon la revendication 13, en outre caractérisé en ce que, dans les étapes (a)I et (b), le rapport molaire entre le borohydrure de métal alcalin et le composé de formule (II) est compris entre 50

et 300, et la réaction est effectuée à une température comprise entre 0 et 40 °C, de préférence à la température ambiante.

19. Procédé selon la revendication 14, en outre caractérisé en ce que le solvant organique inerte utilisé est choisi parmi le diméthylformamide, le diméthoxyéthane, l'hexaméthylphosphoramide, le diméthylsulfoxyde et un mélange de ceux-ci.
20. Procédé selon la revendication 15, en outre caractérisé en ce que le solvant organique polaire est choisi parmi des alcanols inférieurs, le diméthylformamide, l'hexaméthylphosphoramide, la 1,3-diméthyl-3,4,5,6-tétrahydro-2(1H)-pyrimidone, le diméthylsulfoxyde et le diméthoxyéthane.
21. Procédé selon la revendication 18, dans lequel le borohydrure de métal alcalin est choisi parmi le borohydrure de sodium, le borohydrure de potassium et le cyanoborohydrure de sodium, et le solvant pour la réaction est un mélange d'eau et d'un alcool inférieur soluble ou partiellement soluble dans l'eau, et éventuellement on ajoute de l'éther diéthylique en tant qu'antimousse.
22. Procédé selon la revendication 13, en outre caractérisé en ce que le groupe protecteur de N¹⁵ est le groupe tert-butoxycarbonyle ou carbobenzoyloxy, et ledit groupe protecteur est éventuellement éliminé à la fin du processus d'amidation.
23. Procédé selon la revendication 13, en outre caractérisé en ce que un ou plusieurs groupes amino de l'amine de formule (III) qui ne participe(nt) pas à la formation de la liaison amide est(sont) protégé(s) avant que ladite amine prenne part à la réaction d'amidation et est(sont) privé(s) de son(leurs) groupe(s) protecteur(s), une fois terminée ladite réaction.
24. Procédé pour la préparation d'une substance antibiotique selon la revendication 9, comprenant:
a) lorsqu'on désire obtenir un composé de formule (I) dans lequel Y est le groupe hydroxyméthyle, X est le groupe hydroxy, R₁, R₂ et M sont tels que définis dans la revendication 9, la soumission d'un composé de formule (II)

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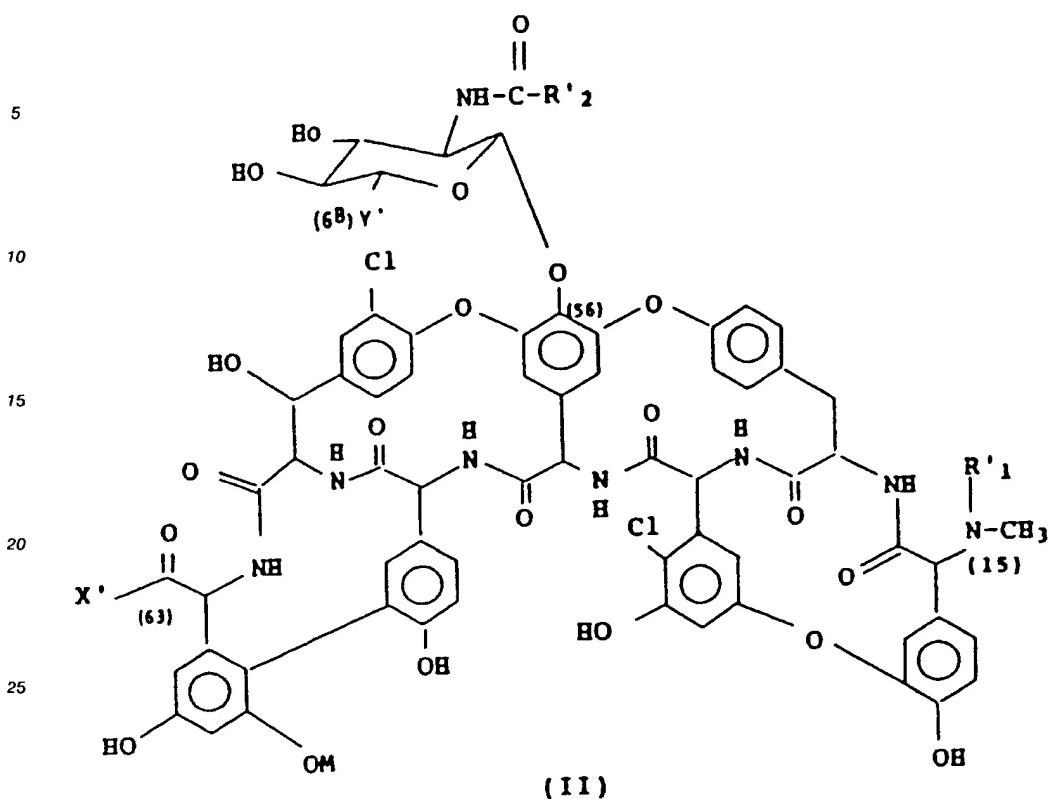
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dans laquelle X' est le groupe hydroxy, Y' est un groupe alcoxy(C₁-C₄)-carbonyle et R'₁ est un groupe protecteur approprié de la fonction amino.

à un processus réducteur à l'aide d'un borohydure de métal alcalin, choisi de préférence parmi le borohydure de sodium, le borohydure de potassium et le cyanoborohydure de sodium, à une température comprise entre 0 et 40°C, dans un milieu aqueux ou hydro-alcoolique, et éventuellement l'élimination du groupe protecteur, et

b) lorsqu'on désire obtenir un composé de formule (I) dans lequel X représente le fragment $-NR_3-alk_1-(NR_4-alk_2)_p-(NR_5-alk_3)_q-W$ et Y, R₁, R₂, R₃, R₄, R₅, alk₁, alk₂, p, q et M sont tels que définis dans la revendication 9,

I) la condensation d'un composé carboxylique de formule (II) dans lequel X' est le groupe hydroxy, Y' est un groupe alkyloxy(C₁-C₄)-carbonyle et R'₁ est un groupe protecteur approprié de la fonction amino, ou d'un composé carboxylique de formule (I) dans lequel R₂ et M sont tels que définis plus haut, Y est le groupe hydroxyméthyle, X est le groupe hydroxy et R₁ est un groupe protecteur approprié de la fonction amino, avec un excès de l'amine appropriée de formule (III)

$$\text{NHR}_3\text{-alk}_1\text{-}(\text{NR}_4\text{-alk}_2)_-(\text{NR}_5\text{-alk}_3)_-\text{W} \quad (\text{III})$$

dans laquelle R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W ont les mêmes significations que celles données plus haut, dans un solvant organique inerte, en présence d'un agent de condensation choisi parmi des phosphorazidates d'alkyle en C₁-C₄, de phényle et hétérocycliques, à une température comprise entre 0 et 20 °C, et éventuellement l'élimination du groupe protecteur de la fonction amino, ou

II) la conversion du composé carboxylique défini plus haut, de formule (II) ou (I), en son ester activé correspondant, et la réaction dudit ester activé avec l'amine (III) ci-dessus, en présence d'un solvant organique polaire, à une température comprise entre 5 et 60 °C, de préférence entre 10 et 30 °C, et éventuellement l'élimination du groupe protecteur de la fonction amino.

25. Substance selon l'une quelconque des revendications 1 à 12, pour utilisation en tant que médicament.

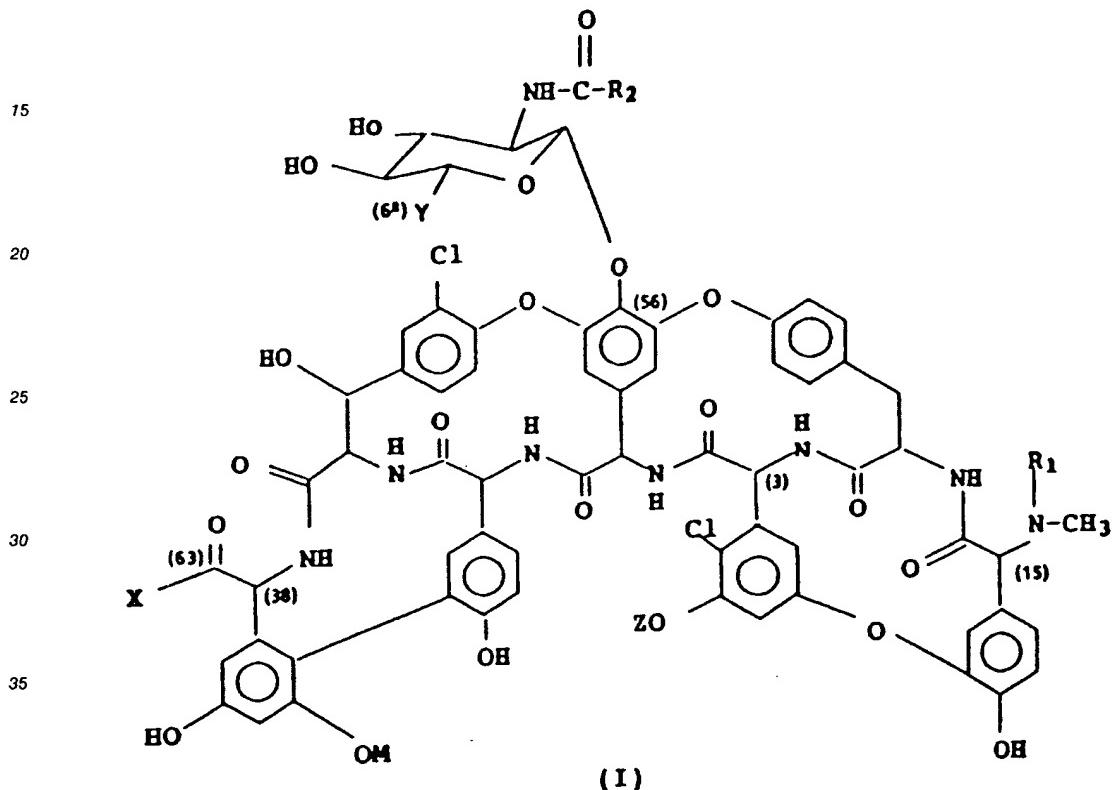
26. Substance selon l'une quelconque des revendications 1 à 12, pour la fabrication d'un médicament destiné à la lutte contre des infections bactériennes.

27. Composition pharmaceutique contenant un composé selon l'une quelconque des revendications 1 à 12, en tant que composant actif.

Revendications pour l'Etat contractant suivant : ES

1. Procédé pour la préparation d'un dérivé de l'antibiotique A 40926 de formule (I)

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dans laquelle

R₁ représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;

R₂ représente un groupe alkyle en C₉-C₁₂;

M représente un atome d'hydrogène ou le groupe α-D-mannopyrannosyle ou 6-O-acétyl-α-D-mannopyrannosyle;

Y représente un groupe carboxy, alcoxy(C₁-C₄)-carbonyle, aminocarbonyle, alkyl(C₁-C₄)-aminocarbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino, ou hydroxyméthyle;

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X représente le groupe hydroxy ou un radical amino de formule



dans laquelle

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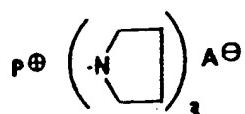
R₃ représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄;

alk₁, alk₂ et alk₃ représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 10 atomes de carbone; p et q sont des nombres entiers représentant indépendamment zéro ou 1;

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R₄ et R₅ représentent, indépendamment l'un de l'autre, un atome d'hydrogène ou un groupe alkyle en C₁-C₄, ou
 R₃ et R₄ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p est 1; ou
 5 R₄ et R₅ pris ensemble représentent un fragment alkylène en C₂-C₄ reliant les deux atomes d'azote, avec la condition que p et q sont l'un et l'autre 1;
 W représente un atome d'hydrogène ou un groupe alkyle en C₁-C₄, amino, alkyl-(C₁-C₄)-amino, dialkyl(C₁-C₄)-amino, un groupe amino substitué par un ou deux radicaux aminoalkyle(C₂-C₄) ou par un ou deux radicaux alkyl(C₁-C₄)-amino-alkyle(C₂-C₄), ou,
 10 lorsque p et q sont l'un et l'autre zéro, pris ensemble avec le fragment -NR₃-alk₁-, peut également représenter le radical pipérazino ou 4-méthylpipérazino, étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle;
 Z représente un atome d'hydrogène ou un groupe

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dans lequel A^θ représente un anion d'un acide minéral ou organique ou, lorsqu'une fonction acide carboxylique est présente dans la partie restante de l'antibiotique, peut également représenter l'anion interne dérivant de ladite fonction acide carboxylique;
 25 et de ses sels d'addition pharmaceutiquement acceptables, caractérisé en ce que
 (a) lorsqu'on désire obtenir un composé de formule (I) dans lequel R₁, R₂, M, Y et Z sont tels que définis dans le préambule de la présente revendication et X est un radical amino

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dans lequel R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W sont tels que définis dans le préambule de la présente revendication, on soumet un composé de formule (II)

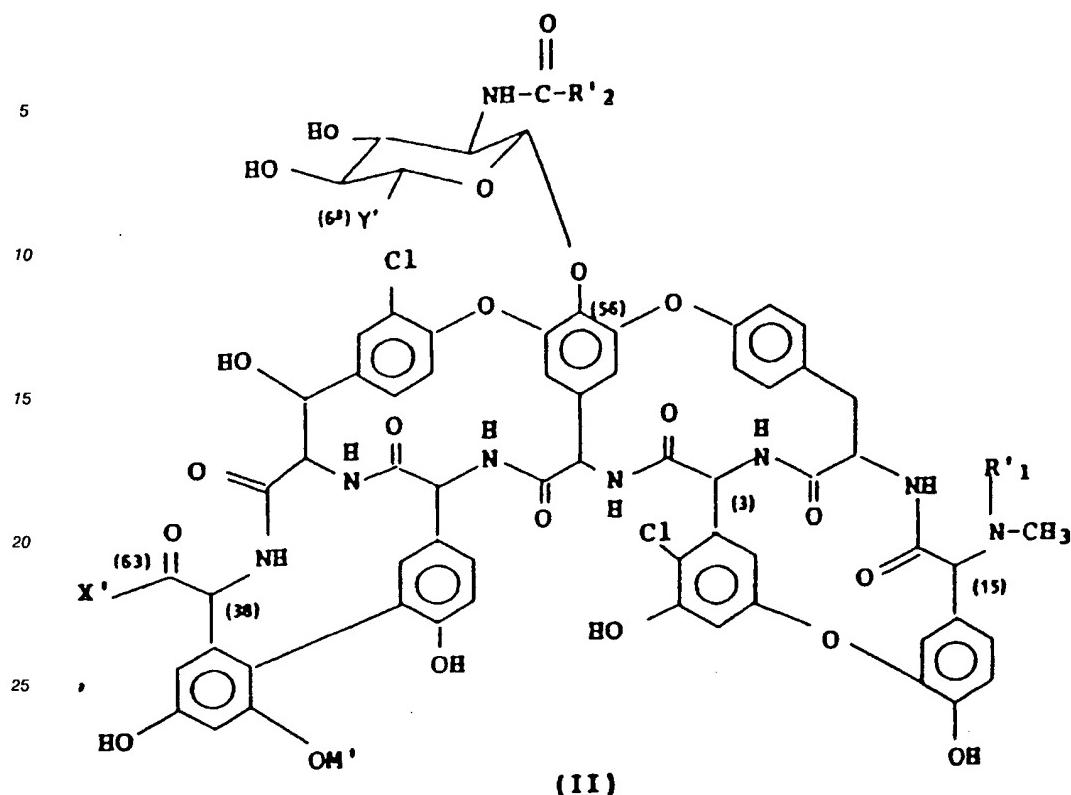
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30 dans laquelle R₁, R₂ et M' sont identiques à R₁, R₂ et M, Y' est un groupe alcoxy(C₁-C₄)-carbonyle et X' est le groupe hydroxy,
à une réaction d'amidation avec un partenaire réactionnel de type amine de formule (III)

35 NHR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W (III)

40 dans laquelle R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W sont tels que définis plus haut, en présence d'un agent de condensation ou par l'intermédiaire de la formation d'un "ester activé" de l'acide carboxylique en C⁶³, et

45 I) éventuellement on soumet à un processus de réduction avec un borohydrure de métal alcalin le dérivé obtenu de formule (I) dans lequel Y est un groupe alcoxy(C₁-C₄)-carbonyle, R₁ est un groupe protecteur approprié de la fonction N¹⁵-amino et tous les autres symboles sont tels que définis plus haut, et éventuellement on élimine le groupe protecteur de N¹⁵, pour obtenir le composé correspondant dans lequel Y est le groupe hydroxyméthyle et R₁ est un atome d'hydrogène;

50 II) éventuellement le dérivé obtenu de formule (I), dans lequel Y est un groupe alcoxy(C₁-C₄)-carbonyle ou hydroxyméthyle, R₁ est un groupe protecteur approprié de la fonction N¹⁵-amino, R₂, M et Z sont tels que définis plus haut et X est un radical amino -NR₃-alk₁-NHR₄ dans lequel R₃ et R₄ représentent, indépendamment l'un de l'autre, un atome d'hydrogène ou un groupe alkyle en C₁-C₄ et alk₁ est tel que défini plus haut, ou -NR₃-alk₁-NR₄-alk₂-NHR₅ dans lequel R₃, R₄, R₅ représentent, indépendamment les uns des autres, un atome d'hydrogène ou un groupe alkyle en C₁-C₄, alk₁ et alk₂ sont tels que définis plus haut, est alkylé à l'aide d'un partenaire réactionnel aminé de formule (IV) ou (IVa), respectivement,

55 r-alk₂-(NR₅-alk₃)_q-W (IV)

r-alk₃-W (IVa)

les symboles R_5 , alk₂, alk₃ et W étant tels que définis plus haut, q étant 0 ou 1 et r représentant un halogène ou le groupe méthanesulfonyle ou tosyle, en présence d'un accepteur d'acide, dans un solvant inert, et, éventuellement, le groupe protecteur de N¹⁵ est éliminé;

5 III) éventuellement, le dérivé obtenu de formule (I), dans lequel Y est un groupe alcoxy(C₁-C₄)-carbonyle et tous les autres symboles sont tels que définis plus haut, est traité par un hydroxyde de métal alcalin en solution aqueuse, pour donner le composé correspondant dans lequel Y est le groupe carboxy;

10 IV) éventuellement, le dérivé obtenu de formule (I), dans lequel M est le groupe α -D-mannopyranosyle ou 6-O-acétyl- α -D-mannopyranosyle et tous les autres symboles sont tels que définis plus haut, est soumis à une hydrolyse acide, pour donner le composé correspondant dans lequel M est un atome d'hydrogène;

15 (b) lorsqu'on désire obtenir un composé de formule (I) dans lequel R₁, R₂, X et M sont tels que définis dans le préambule de la présente revendication, Y est le groupe hydroxyméthyle et Z est un atome d'hydrogène, on soumet un composé de formule (II) dans lequel R'₁ est un groupe protecteur approprié de la fonction N¹⁵-amino, R'₂ est identique à R₂, Y' est un groupe alcoxy(C₁-C₄)-carbonyle et X' est le groupe hydroxy, à un processus réducteur à l'aide d'un borohydrure de métal alcalin et, éventuellement, on élimine le groupe protecteur de N¹⁵, pour obtenir le composé correspondant dans lequel R₁ est un atome d'hydrogène, et

20 I) éventuellement, le composé obtenu de formule (I) dans lequel Y est le groupe hydroxyméthyle, X est le groupe hydroxy et tous les autres symboles sont tels que définis plus haut, est soumis à une réaction d'amidation avec un partenaire réactionnel aminé de formule (III)

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

25 R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W étant tels que définis plus haut, en présence d'un agent de condensation ou en passant par la formation d'un ester activé de l'acide carboxylique en C⁶³, dans un solvant organique inert;

30 (c) lorsqu'on désire obtenir un dérivé de formule (I) dans lequel R₁, R₂, M et Z sont tels que définis dans le préambule de la présente revendication, Y et le fragment COX représentent le même groupe alkyl(C₁-C₄)-aminocarbonyle ou dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino, on soumet un composé de formule (II) dans lequel R'₁, R'₂ et M' sont identiques à R₁, R₂ et M, Y' est le groupe carboxy et X' est le groupe hydroxy, à une réaction d'amidation comme dans l'étape (a) ci-dessus, avec un excès d'une amine choisie de formule (III) ci-dessus dans laquelle les symboles R₃, R₄, R₅, alk₁, alk₂, p, q et W ont les significations appropriées en accord avec les radicaux carboxamido Y et COX définis plus haut;

35 (d) lorsqu'on désire obtenir un dérivé de formule (I) dans lequel R₁, R₂, M et Z sont tels que définis dans le préambule de la présente revendication, Y et le fragment COX représentent des radicaux carboxamido différents, la signification de Y étant choisie parmi celles d'un groupe aminocarbonyle, alkyl(C₁-C₄)-aminocarbonyle, dialkyl(C₁-C₄)-aminocarbonyle, dans lesquels le fragment alkyle peut porter un substituant choisi parmi des substituants hydroxy, amino, alkyl(C₁-C₄)-amino et dialkyl(C₁-C₄)-amino et la signification de X étant celle d'un radical amino de formule

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

45 dans laquelle R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W ont les mêmes significations que dans le préambule de la présente revendication:

46 I) on soumet un dérivé de formule (I) dans lequel R₁, R₂, M et Z sont tels que définis plus haut, X représente un radical amino

50 -NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

dans lequel R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W sont tels que définis plus haut et Y est le groupe carboxy, à une amidation avec l'amine appropriée, pour la formation du radical carboxamido Y défini plus haut, en présence d'un agent de condensation, ou

55 II) on convertit un dérivé de formule (I) dans lequel R₁ représente un groupe protecteur de la fonction N¹⁵-amino, R₂, M et Z sont tels que définis plus haut et X représente un radical amino

-NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W

dans lequel R₃, R₄, R₅, alk₁, alk₂, alk₃, p, q et W sont tels que définis plus haut et Y est le groupe carboxy,

5 en l'ester activé correspondant à la position 6^B, et on fait réagir ledit ester activé avec l'amine appropriée, pour former le radical carboxamido Y défini plus haut et, éventuellement, on élimine le groupe protecteur de N¹⁵, pour obtenir le composé correspondant dans lequel R₁ est un atome d'hydrogène.

10 2. Procédé selon la revendication 1, en outre caractérisé en ce que, dans les étapes (a), (b)I), (c) et (d)I), le processus d'amidation est effectué dans un solvant organique inerte, en présence d'un agent de condensation choisi parmi des phosphoroazides d'alkyle en C₁-C₄, de phényle ou hétérocycliques, et d'hexafluorophosphate de benzotriazolyloxy-tris(pyrrolidino)phosphonium, à une température comprise entre 0 et 20 °C.

15 3. Procédé selon la revendication 1, en outre caractérisé en ce que le processus d'amidation des étapes (a), (b)I), (c) et (d)II) est effectué par conversion du produit carboxylique de départ de formule (II) en son ester activé correspondant, de préférence protégé sur la fonction N¹⁵-amino, et on fait réagir l'ester activé avec un excès molaire d'une amine de formule (III) en présence d'un solvant organique polaire, à une température comprise entre 5 et 60 °C, de préférence entre 10 et 30 °C.

20 4. Procédé selon la revendication 3, en outre caractérisé en ce que l'ester activé est l'ester cyanométhylique et sa proportion molaire par rapport à l'amine va de 1:5 à 1:30.

25 5. Procédé selon la revendication 4, en outre caractérisé en ce que l'on prépare l'ester cyanométhylique en faisant réagir le produit de départ de type acide carboxylique de formule (II), de préférence protégé sur la fonction N¹⁵-amino, avec un excès environ 20 à 30 fois molaire de chloracétonitrile, en présence d'un solvant organique inerte et d'une base qui n'interfère pas avec le déroulement de la réaction, à une température comprise entre 5 et 60 °C, de préférence entre 10 et 30 °C.

30 6. Procédé selon la revendication 1, en outre caractérisé en ce que, dans les étapes (a)I) et (b), le rapport molaire entre le borohydrure de métal alcalin et le composé de formule (II) est compris entre 50 et 300, et la réaction est effectuée à une température comprise entre 0 et 40 °C, de préférence à la température ambiante.

35 7. Procédé selon la revendication 2, en outre caractérisé en ce que le solvant organique inerte utilisé est choisi parmi le diméthylformamide, le diméthoxyéthane, l'hexaméthylphosphoramide, le diméthylsulfoxyde et un mélange de ceux-ci.

40 8. Procédé selon la revendication 3, en outre caractérisé en ce que le solvant organique polaire est choisi parmi des alcanols inférieurs, le diméthylformamide, l'hexaméthylphosphoramide, la 1,3-diméthyl-3,4,5,6-tétrahydro-2(1H)-pyrimidone, le diméthylsulfoxyde et le diméthoxyéthane.

45 9. Procédé selon la revendication 6, dans lequel le borohydrure de métal alcalin est choisi parmi le borohydrure de sodium, le borohydrure de potassium et le cyanoborohydrure de sodium, et le solvant pour la réaction est un mélange d'eau et d'un alcool inférieur soluble ou partiellement soluble dans l'eau, et éventuellement on ajoute de l'éther diéthylique en tant qu'antimousse.

50 10. Procédé selon la revendication 1, en outre caractérisé en ce que le groupe protecteur de N¹⁵ est le groupe tert-butoxycarbonyle ou carbobenzoyloxy, et ledit groupe protecteur est éventuellement éliminé à la fin du processus d'amidation.

55 11. Procédé selon la revendication 1, en outre caractérisé en ce que un ou plusieurs groupes amino de l'amine de formule (III) qui ne participe(nt) pas à la formation de la liaison amide est (sont) protégé(s) avant que ladite amine prenne part à la réaction d'amidation et est(sont) privé(s) de son(leurs) groupe(s) protecteur(s), une fois terminée ladite réaction.

12. Procédé pour la préparation d'une substance antibiotique selon la revendication 1, dans laquelle
- R_1 représente un atome d'hydrogène ou un groupe protecteur de la fonction amino;
- R_2 représente un groupe alkyle en C_{10} - C_{11} ;
- M représente un atome d'hydrogène ou le groupe α -D-mannopyrannosyle ou 6-O-acétyl- α -D-mannopyrannosyle;
- Y représente un groupe alcoxy(C_1 - C_4)-carbonyle ou hydroxyméthyle;
- X représente le groupe hydroxy ou un radical amino de formule
- NR₃-alk₁-(NR₄-alk₂)_p-(NR₅-alk₃)_q-W
- dans lequel
- R_3 représente un atome d'hydrogène ou un groupe alkyle en C_1 - C_4 ;
- alk_1 , alk_2 et alk_3 représentent, indépendamment les uns des autres, un groupe alkylène linéaire ou ramifié ayant de 2 à 10 atomes de carbone;
- p et q sont des nombres entiers représentant indépendamment zéro ou 1;
- R_4 et R_5 représentent chacun indépendamment un atome d'hydrogène ou un groupe alkyle en C_1 - C_4 , ou
- R_3 et R_4 considérés ensemble représentent un fragment alkylène en C_2 - C_4 reliant les deux atomes d'azote, avec la condition que p est 1; ou
- R_4 et R_5 considérés ensemble représentent un fragment alkylène en C_2 - C_4 reliant les deux atomes d'azote, avec la condition que p et q sont l'un et l'autre 1;
- W représente un atome d'hydrogène ou un groupe alkyle en C_1 - C_4 , amino, alkyl-(C_1 - C_4)-amino, dialkyl(C_1 - C_4)-amino, un groupe amino substitué par un ou deux radicaux aminoalkyle(C_2 - C_4) ou par un ou deux radicaux alkyl(C_1 - C_4)amino-alkyle(C_2 - C_4) ou par un ou deux radicaux dialkyl(C_1 - C_4)amino-alkyle(C_2 - C_4),
- étant entendu que lorsque X représente le groupe hydroxy, Y représente le groupe hydroxyméthyle; et des sels d'addition pharmaceutiquement acceptables de celle-ci; comprenant:
- a) lorsqu'on désire obtenir un composé de formule (I) dans lequel Y est le groupe hydroxyméthyle X est le groupe hydroxy, R_1 , R_2 et M sont tels que définis plus haut, la soumission d'un composé de formule (II)

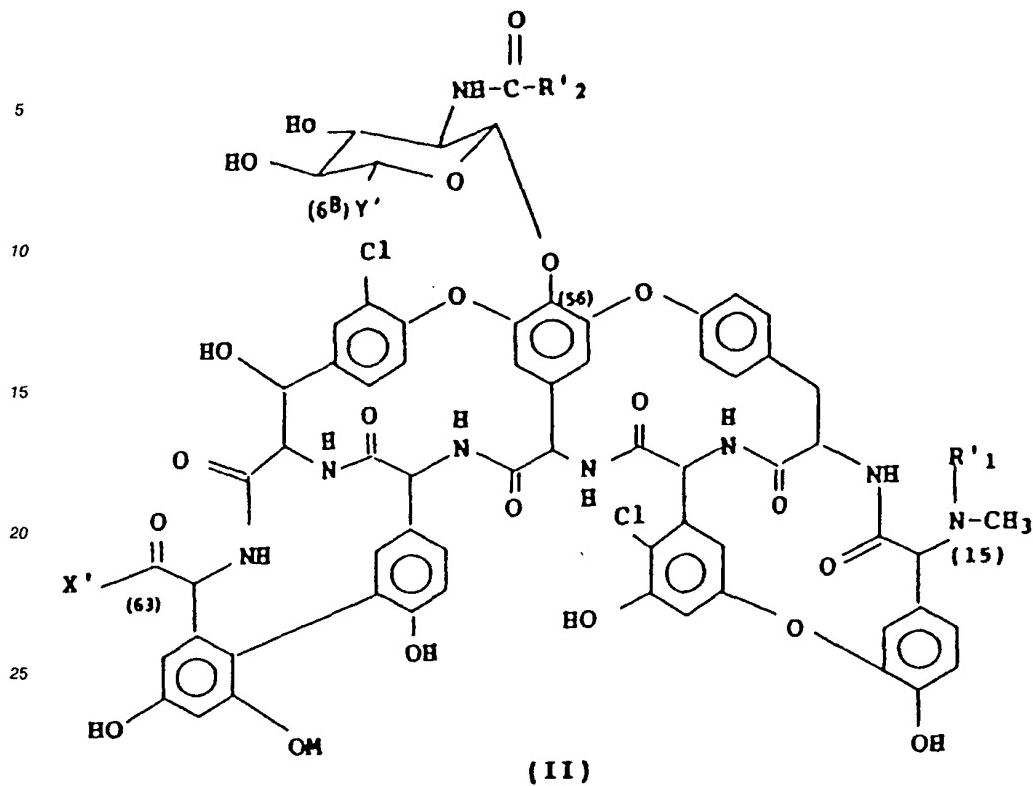
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30 dans laquelle X' est le groupe hydroxy, Y' est un groupe alcoxy(C_1 - C_4)-carbonyle et $R'1$ est un groupe protecteur approprié de la fonction amino,

à un processus réducteur à l'aide d'un borohydride de métal alcalin, choisi de préférence parmi le borohydride de sodium, le borohydride de potassium et le cyanoborohydride de sodium, à une température comprise entre 0 et 40 °C, dans un milieu aqueux ou hydro-alcoolique, et éventuellement l'élimination du groupe protecteur, et

35 b) lorsqu'on désire obtenir un composé de formule (I) dans lequel X représente le fragment $-NR_3\text{-}alk_1\text{-}(NR_4\text{-}alk_2)_p\text{-}(NR_5\text{-}alk_3)_q\text{-}W$ et Y , R_1 , R_2 , R_3 , R_4 , R_5 , alk_1 , alk_2 , p , q et M sont tels que définis ci-dessus,

40 I) la condensation d'un composé carboxylique de formule (II) dans lequel X' est le groupe hydroxy, Y' est un groupe alkoxy(C_1 - C_4)-carbonyle et $R'1$ est un groupe protecteur approprié de la fonction amino, ou d'un composé carboxylique de formule (I) dans lequel R_2 et M sont tels que définis plus haut, Y est le groupe hydroxyméthyle, X est le groupe hydroxy et R_1 est un groupe protecteur approprié de la fonction amino, avec un excès de l'amine appropriée de formule (III)

45 $NHR_3\text{-}alk_1\text{-}(NR_4\text{-}alk_2)_p\text{-}(NR_5\text{-}alk_3)_q\text{-}W \quad (III)$

dans laquelle R_3 , R_4 , R_5 , alk_1 , alk_2 , alk_3 , p , q et W ont les mêmes significations que celles données plus haut, dans un solvant organique inerte, en présence d'un agent de condensation choisi parmi des phosphorazidates d'alkyle en C_1 - C_4 , de phényle et hétérocycliques, à une température comprise entre 0 et 20 °C, et éventuellement l'élimination du groupe protecteur de la fonction amino, ou

50 II) la conversion du composé carboxylique défini plus haut, de formule (II) ou (I), en son ester activé correspondant, et la réaction dudit ester activé avec l'amine (III) ci-dessus, en présence d'un solvant organique polaire, à une température comprise entre 5 et 60 °C, de préférence entre 10 et 30 °C, et éventuellement l'élimination du groupe protecteur de la fonction amino.